

Technical Information

Deltabar S PMD70/75, FMD76/77/78

Differential pressure transmitter with ceramic and silicon sensors Overload-resistant and function-monitored, Communication via HART, PROFIBUS PA or FOUNDATION Fieldbus



Application

The Deltabar S differential pressure transmitter is used for the following measuring tasks:

- Flow measurement (volume or mass flow) in conjunction with primary elements in gases, vapours and liquids
- Level, volume or mass measurement in liquids
- Differential pressure monitoring, e.g. of filters and pumps
- International usage thanks to a wide range of approvals



Your benefits

- Very good reproducibility and long-term stability
- High reference accuracy: up to ±0.075%, as PLATINUM version: ±0.05%
- Turn down 100:1, higher on request
- Used for flow and differential pressure monitoring up to SIL 2, certified to IEC 61508 by TÜV SÜD
- meets PED (Pressure Equipment Directive)
- HistoROM[®]/M-DAT memory module
- Function-monitored from the measuring cell to the electronics
- Continuous modularity for differential pressure and pressure (Deltabar S – Cerabar S), e.g.
 - replaceable display
 - universal electronics for pressure and differential pressure
- Ouick commissioning thanks to quick setup menu
- Easy and safe menu-guided operation on-site, via 4...20 mA with HART, via PROFIBUS PA or via FOUNDATION Fieldbus
- Extensive diagnostic functions



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Function and system design

Device selection

Deltabar S – product family	PMD70	PMD75	FMD76	FMD77	FMD78	
	F01-PMD70xxx-16-xx-xx-c000 With ceramic measuring diaphragms	F01-PMD75xxx-16-xx-xx-000 With metallic measuring diaphragms	P01-FMD70xxx-16-xx-xx-000 With ceramic measuring diaphragms	P01-FMD77xxx-16-xx-xx-000 With metallic measuring diaphragms and diaphragm seal mounted on one side	F01-FMD78xx-16-xx-xx-003 With metallic measuring diaphragms and capillary diaphragm seals	
Field of application	 Flow Level Differential pressure 	– Flow – Level – Differential pressure	– Level	– Level	LevelDifferential pressure	
Process connections	$ - \text{ RC } 1/4 \qquad - \text{ RC } 1/4 \qquad - 1/4 - 18 \text{ NPT} \qquad - 1/4 - 10 + 10 + 10 + 10 + 10 + 10 + 10 + 10$		Low-pressure side (-): - 1/4 - 18 NPT - RC 1/4 High-pressure side (+): - DN 50 - DN 100 - ANSI 2" - 4" - JIS 80A - 100A	 Wide range of diaphragm seals, → see page 5, section "Overview of diaphragm seal FMD78" 		
Measuring ranges	from -25+25 mbar to -3+3 bar	from -10+10 mbar to -40+40 bar	from -100+100 mbar to -3+3 bar	from -100+100 mbar to -16 bar+16 bar	from -100+100 mbar to -40+40 bar	
Overload ¹	on one side: max. 100 bar on both sides: max. 150 bar	on one side: max. 420 bar on both sides: max. 630 bar	on one side: max. 100 bar	on one side: max. 160 bar	on one side: max. 160 bar on both sides: max. 240 bar	
Process temperature	-20+85°C (-4+185°F)	-40+120°C (-40+248°F)	-20+85°C (-4+185°F)	up to + 350°C (+662°F)	up to +350°C (+662°F)	
Ambient temperature	-20+85°C (-4+185°F)	-40+85°C (-40+185°F) ²	-20+85°C (-4+185°F)	-40+85°C (-40+185°F) ²	-40+85°C (-40+185°F) ²	
Reference Accuracy	 Up to ±0.075% of the second plane PLATINUM version: up 	et span 0 to ±0.05% of the set span		$-$ Up to ± 0.075 % of the s	set span	
Supply voltage	 For non-hazardous area EEx ia: 10.530 V DC 					
Output	420 mA with superimposed HART protocol, PROFIBUS PA or FOUNDATION Fieldbus					
Options	 High-pressure version u PMD75, FMD77, FMD 		diaphragm, NACE-complian	t materials		
Specialities (options) - Metal-free measurement with PVDF flange - Available with Deltatop/Deltaset as flow compact device		 p_{stat} up to 420 bar Diaphragm: tantalum Available with Deltatop/Deltaset as flow compact device 	 Abrasion-resistant and corrosion-resistant No diaphragm-seal temperature effects Metal-free measurement possible with ECTFE-coated process connection 	 For high media temperatures 	 Wide range of diaphragm seals 	

1) dependent on the lowest-rated element, with regard to pressure, of the selected components

2) lower temperature on request

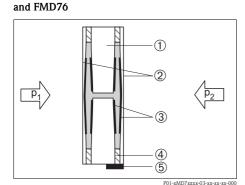
Overview of diaphragm seal FMD78

Design	Diaphr. seal	Connection	Version	Standard	Nominal diameter	Nom. press./Class
Cell	Membrane diaphragm seal (MDM)	DIN cell		DIN 2501	- DN 50 - DN 80 - DN 100	PN 16 - 400
		ANSI cell	P01-FMD78xxx-04-xx-xx-xx-000	ANSI B 16.5	- 2" - 3" - 4"	150 – 2500 lbs
Threaded connection with separator	Membrane diaphragm seal (MDM)	G	P01-FMD78xxx-03-xx-xx-010	ISO 228	G 1/2 B	PN 40
		NPT	P01-FMD78xxx-03-xx-xx-01	ANSI	1/2 NPT	PN 40
Tri-Clamp	Membrane diaphragm seal (MDM)	Clamp	F01-FMD78xxx-03-xx-xx-005	ISO 2852	- DN 25 (1") - DN 38 (1 1/2") - DN 51 (2") - DN 76.1 (3")	Dependent on the clamp used
	Pipe diaphragm seal (RDM)	Clamp	P01-FMD78xxx-03-xx-xx-009	ISO 2852	- DN 25 (1") - DN 38 (1 1/2") - DN 51 (2")	Dependent on the clamp used
Hygienic connections	Membrane diaphragm seal (MDM)	Varivent	P01-FMD78xxx-03-xxx-xx-007		Type N for pipes DN 40 – DN 162	PN 40
		DRD	P01-FMD78xxx-03-xxx-xx-006		d = 65 mm	25 bar
		Sanitary tank spud with 2" extended diaphragm seal	P01-FMD78xxx-03-xx-xx-08		d = 100 mm	Dependent on the clamp used
		Taper adapter with coupling nut	P01-FMD78xxx-03-xxx-xx-003	DIN 11851	- DN 50 - DN 65 - DN 80	PN 25
		Threaded adapter	P01-FMD78xxx-03-xxx-xx-004	DIN 11851	- DN 50 - DN 65 - DN 80	PN 25

Design	Diaphr. seal	Connection	Version	Standard	Nominal diameter	Nom. press./Class
Flange	ange Membrane diaphragm seal (MDM) EN/DIN flange		EN 1092-1/ DIN 2527	- DN 50 - DN 80 - DN 100	Up to 40 bar	
		ANSI flange	P01-FMD78xxx-03-xx-xx-001	ANSI B 16.5	- 2" - 3" - 4"	150 lbs and 300 lbs
		JIS flange		B 2220	- 50 A - 80 A - 100 A	10 K
Flange with extended diaphragm seal	Membrane diaphragm seal (MDM)	ANSI flange	P01-FMD78xxx-03-xx-xx-002	ANSI B 16.5	 - 3" with 2"/4"/6"/ 8" extended diaphragm seal - 4" with 2"/4"/6"/ 8" ext. diaphr. seal 	150 lbs

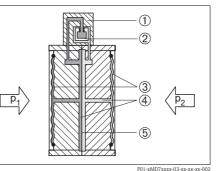
Measuring principle

Ceramic measuring diaphragms used for PMD70 Metallic measuring diaphragms used for PMD75, FMD77 and FMD78



Ceramic measuring cell PMD70 and FMD76

- 1 Meter body
- 2 Diaphragm
- 3 Electrodes
- *4 Glass frit fixes the diaphragm onto the meter body*
- 5 Temperature sensor



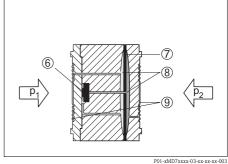
Metal measuring cell 10 mbar and 30 mbar

- Sensing element
- 2 Silicon diaphragm
- 3 Separating diaphragm
- 4 Filling oil

1

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Integrated overload protection



Metal measuring cell as of 100 mbar

- 6 Sensing element
- 7 Overload diaphragm/Middle diaphragm
- 8 Filling oil
- 9 Separating diaphragm

Ceramic measuring diaphragms used for PMD70 and FMD76

The ceramic measuring cell is based on the principle of a plate capacitor with an electrode on (1) and a movable electrode on the interior of the diaphragm (3). Standard silicone oil or mineral oil filling oils for this measuring cell.

A differential pressure $(p_1 \neq p_2)$ causes a corresponding deflection of both diaphragms. Both capacitance values are converted and are fed to the microprocessor of the transmitter as a digital signal.

Advantages:

- Self-monitoring for diaphragm break or oil loss (constant comparison of the measured temperature with a temperature calculated from the capacitance values)
- Extremely high resistance to aggressive media
- Suitable for vacuums up to 1 mbar_{abs}
- Metal-free versions available
- Second process barrier (Secondary Containment) for enhanced integrity

Metallic measuring diaphragms used for PMD75, FMD77 and FMD78

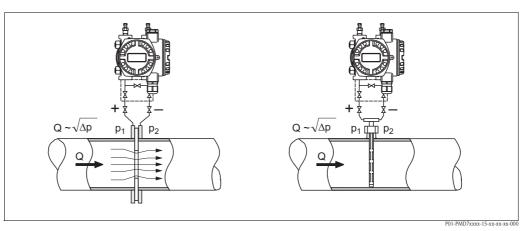
The separating diaphragms (3/9) are deflected on both sides by the acting pressures. A filling oil (4/8) transfers the pressure to a resistance circuit bridge (semi-conductor technology). The differential-pressure-dependent change of the bridge output voltage is measured and further processed.

Advantages:

- Standard operating pressures: 160 bar and 420 bar
- High long-term stability
- Very high single-sided overload resistance
- Second process barrier (Secondary Containment) for enhanced integrity

Flow measurement

Design and operation mode



Flow measurement with Deltabar S and primary element, left: Orifice plate and right: Pitot tube

 Δp Differential pressure, $\Delta p = p_1 - p_2$

Your benefits

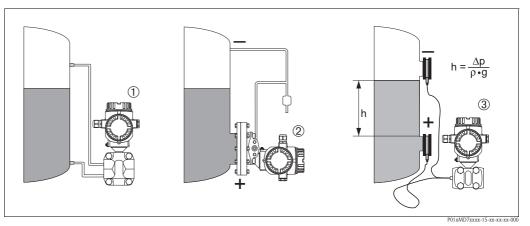
- Choice of four flow modes of operation: volume flow, norm volume flow (European norm conditions), standard volume flow (American standard conditions) and mass flow.
- Choice of diverse flow units with automatic unit conversion.
- A customised unit can be specified
- Low flow cut off: when activated, this function suppresses small flows which can lead to large fluctuations in the measured value.
- Contains two totalizers as standard. One totalizer can be reset to zero.
- The totalizing mode and unit can be individually set for each totalizer. This allows independent daily and annual quantity totalizing.
- With the product families Deltatop and Deltaset, Endress+Hauser is offering two universal and reliable solutions for flow measurement:
 - Deltatop, the compact, ready-to-use flow measuring unit including differential pressure transmitter Deltabar S
 - Deltaset with differential pressure transmitter Deltabar S, the modular flow measuring unit suitable for medium temperatures up to 1000°C (1832°F) and pressures up to 400 bar

Note: For more information about flow measurement with the Deltabar S differential pressure transmitter and orifice plate or pitot tube, see Technical Information TI297P Deltatop/Deltaset.

Q Flow

Level measurement (level, volume and mass)

Design and operation mode



Level measurement with Deltabar S

- Level measurement via impulse piping and PMD70 1
- 2 Level measurement with FMD76
- 3 Level measurement with FMD78
- h Height (level)
- Δp Differential pressure
 - Density of the medium
- ρ g Gravitation constant

Your benefits

- Choice of three level operating modes
- Volume and mass measurements in any tank shapes by means of a freely programmable characteristic curve
- Choice of diverse level units with automatic unit conversion
- A customised unit can be specified
- Has a wide range of uses, e.g.
 - for level measurement in tanks with superimposed pressure
 - in the event of foam formation
 - in tanks with agitators of screen fittings
 - in the event of liquid gases
 - for standard level measurement

Communication protocol	 420 mA with HART communication protocol PROFIBUS PA
	 The Endress+Hauser devices meet the requirements as per the FISCO model.
	- Due to the low current consumption of 11 mA \pm 1 mA
	– up to 9 Deltabar S for EEx ia, CSA IS and FM IS applications
	- up to 32 Deltabar S for all other applications, e.g. in non-hazardous areas, EEx nA, etc.
	can be operated at one bus segment with installation as per FISCO.
	Further information on PROFIBUS PA, such as requirements for bus system components, can be found in
	the Operating Instructions BA034S "PROFIBUS DP/PA: Guidelines for planning and commissioning" and in
	the PNO guideline.
	FOUNDATION Fieldbus
	 The Endress+Hauser devices meet the requirements as per the FISCO model.
	$-$ Due to the low current consumption of 14 mA \pm 1 mA
	– up to 7 Deltabar S for EEx ia, CSA IS and FM IS applications
	- up to 30 Deltabar S for all other applications, e.g. in non-hazardous areas, EEx nA, etc.
	can be operated at one bus segment with installation as per FISCO.
	Further information on FOUNDATION Fieldbus, such as requirements for bus system components can be found in the Operating Instructions BA013S "FOUNDATION Fieldbus Overview".

Human interface

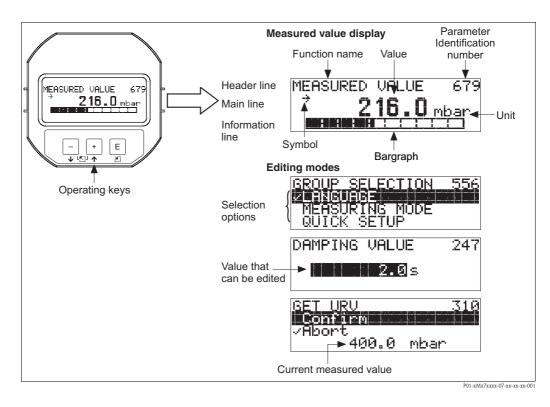
On-site display (optional)

A 4-line liquid crystal display (LCD) is used for display and operation. The on-site display shows measured values, dialog text as well as fault and notice messages in plain text, thereby supporting the user in every stage of operation.

4...20 mA HART

Functions:

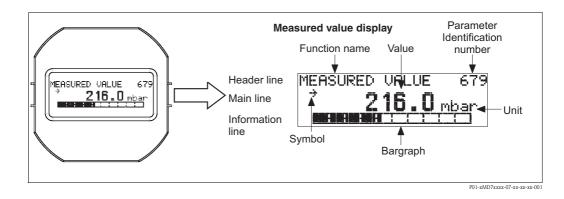
- 8-digit measured value display including sign and decimal point, bargraph for current display
- Simple and complete menu guidance thanks to separation of the parameters into three levels
 - Each parameter is given a 3-digit ID number for easy navigation.
 - Option for configuring the display according to individual requirements and desires, such as language, alternating display, display of other measured values such as sensor temperature, contrast setting
 - Comprehensive diagnostic functions (fault and warning message, peak-hold indicators, etc.)
 - rapid and safe commissioning with the Quick Setup menus



PROFIBUS PA and FOUNDATION Fieldbus

Functions:

- 8-digit measured value display including sign and decimal point, bargraph for current display
- Option for configuring the display according to individual requirements and desires, such as language, alternating display, display of other measured values such as sensor temperature, contrast setting
- Comprehensive diagnostic functions (fault and warning message)

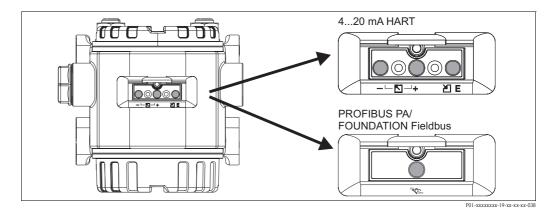


Operating elements

With regard to T14 and T15 housings, the operating keys are located either outside the device under the protection cap or inside on the electronic insert. In T17 housings, the operating keys are always located inside on the electronic insert.

In addition, devices with an on-site display and a 4 to 20 mA HART electronic insert have operating keys on the on-site display.

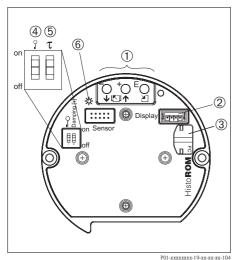
Operating keys on the exterior of the device



The operating keys located externally on the device work on the Hall sensor principle. As a result, no additional openings are required in the device. This guarantees:

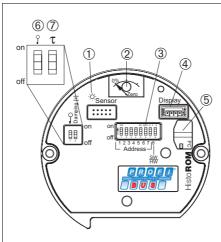
- Complete protection against environmental influences such as moisture and contamination
- Simple operation without any tools
- No wear.

Operating keys and elements located internally on the electronic insert



Electronic insert HART

- 1 Operating keys
- Slot for optional display 2
- Slot for optional HistoROM[®]/M-DAT 3
- DIP-switch for locking/unlocking measured-4 value-relevant parameters
- 5 DIP-switch for damping on/off
- 6 Green LED to indicate value being accepted
 - 7



Electronic insert PROFIBUS PA

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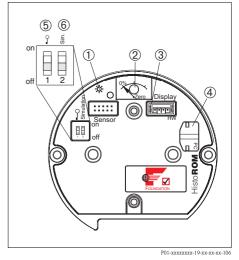
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Green LED to indicate value being accepted

P01-xxxxxxx-19-xx-xx-105

- 2 Key for position calibration
- DIP-switch for bus address 3 4
 - Slot for optional display
 - Slot for optional HistoROM[®]/M-DAT DIP-switch for locking/unlocking measured-
 - value-relevant parameters
 - DIP-switch for damping on/off



Electronic insert FOUNDATION Fieldbus

- Green LED to indicate value being accepted 1
- 2 Key for position calibration
- 3 Slot for optional display
- Slot for optional HistoROM[®]/M-DAT 4 5 DIP-switch for locking/unlocking measured-
- value-relevant parameters
- 6 DIP-switch for simulation mode on/off

HistoROM [®] /M-DAT (optional)	HistoROM [®] /M-DAT is a memory module, which is attached to the electronic insert. The HistoROM [®] /M-DAT can be retrofitted at any stage (Order number: 52027785).
	Your benefits
	 Quick and safe commissioning of the same measuring points by copying the configuration data of one transmitter to another transmitter Reliable process monitoring thanks to cyclical recording of pressure and sensor temperature measured values Simple diagnosis by recording diverse events such as alarms, configuration changes, counters for measuring range undershoot and overshoot for pressure and temperature as well as user limit overshoot and undershoot for pressure and temperature etc. Analysis and graphic evaluation of the events and process parameters via ToF Tool (contained in scope of supply)
	HistoROM [®] /M-DAT can be ordered via feature 100 "Additional options 1" or feature 110 "Additional options 2" or as spare parts. \rightarrow See also page 64 ff. A CD with the Endress+Hauser ToF Tool operating program is also included in the scope of delivery.
	You can copy data from one transmitter to another transmitter when operating a FOUNDATION Fieldbus device via an FF configuration program. You need the Endress+Hauser ToF Tool operating program and the FXA193 service interface to be able to access the data and events saved in the HistoROM [®] /M-DAT.
Functional Safety SIL2/ IEC 61508 Declaration of conformity (optional)	The Deltabar S differential pressure transmitters with 420 mA output signal have been developed to IEC 61508 standard and have been certified by TÜV SÜD. These devices can be used for flow and differential pressure monitoring up to SIL 2. \rightarrow For a detailed description of the safety functions with Deltabar S, settings and characteristic quantities for functional safety, please refer to the "Manual for Safety Manual - Deltabar S" SD189P. \rightarrow For devices with SIL2/IEC 61508 declaration of conformity, see page 65 ff, Feature 100 "Additional option 1" and Feature 110 "Additional option 2", version E "SIL2/IEC 61508, Declaration of Conformity".
On-site operation	Functions 420 mA HART
	 With on-site display: navigate through the operating menu using three operating keys Without on-site display: Position calibration (zero point correction) Setting lower-range value and upper-range value – reference pressure present at device Value acceptance indicated by green LED Device reset Locking and unlocking measured-value-relevant parameters Switching damping on and off
	Functions PROFIBUS PA
	 Position calibration (zero point correction) Value acceptance indicated by green LED Locking and unlocking measured-value-relevant parameters Setting bus address Switching damping on and off
	Functions FOUNDATION Fieldbus
	 Position calibration (zero point correction) Value acceptance indicated by green LED Locking and unlocking measured-value-relevant parameters Switching simulation mode on and off
Handheld terminals – HART	With a handheld terminal, all the parameters can be configured anywhere along the 420 mA line via menu operation.
Handheld terminal DXR375 – FOUNDATION Fieldbus	With a handheld terminal DXR375, all the parameters can be configured via menu operation.

ToF Tool – HART, PROFIBUS PA, FOUNDATION Fieldbus	The ToF Tool is a graphic and menu-guided operating program for measuring devices from Endress+Hauser. It is used for the commissioning, data storage, signal analysis and documentation of the devices. The following operating systems are supported: WinNT4.0, Win2000 and Windows XP. You can set all parameters via the ToF Tool. The ToF Tool supports the following functions: Configuration of transmitters in online operation Loading and saving device data (upload/download) HistoROM [®] /M-DAT analysis Calculation of tank characteristics for the level measuring mode Documentation of the measuring point					
	 Connection options: HART via Commubox FXA191 and the serial interface RS 232 C of a computer HART via Commubox FXA195 and the USB interface of a computer PROFIBUS PA via segment coupler and PROFIBUS interface card FOUNDATION Fieldbus, PROFIBUS PA and HART: Service interface with adapter FXA193 					
	Note! You can use the ToF Tool to configure the Endress+Hauser parameters for devices with "FOUNDATION Fieldbus signal". You need an FF configuration program to be able to configure all the FF-specific parameters and to integrate the device into an FF network.					
FieldCare – HART, PROFIBUS PA	FieldCare is an Endress+Hauser asset management tool based on FDT technology. With FieldCare, you can configure all Endress+Hauser devices as well as devices from other manufacturers that support the FDT standard. The following operating systems are supported: WinNT4.0, Win2000 and Windows XP.					
	 FieldCare supports the following functions: Configuration of transmitters in online operation Loading and saving device data (upload/download) HistoROM[®]/M-DAT analysis Documentation of the measuring point 					
	Connection options: • HART via Commubox FXA195 and the USB interface of a computer • PROFIBUS PA via segment coupler and PROFIBUS interface card					
Remote operation – FOUNDATION Fieldbus	An FF configuration program is required to integrate a device with "FOUNDATION Fieldbus signal" into an FI network or to set the FF-specific parameters. Please contact your local Endress+Hauser Sales Center for more information.					
Service interface FXA193	The FXA193 service interface connects Cerabar S, Deltabar S, ToF and PROline measuring devices (level and flow measuring devices) with the RS 232 C serial interface of a PC and thus makes it possible to operate the measuring devices with the Endress+Hauser ToF Tool operating program. The FXA193 service interface is connected to the interface for the local display on the electronic insert. \rightarrow See also graphics on page 11.					

Input

Measured variable

Differential pressure, from which flow (volume or mass current) and level (level, volume or mass) are derived

Measuring range

PMD75, FMD77, FMD78 (with metallic measuring diaphragms)

Nominal value	Measurement limit Span MWP ¹ Overload ²		asurement limit Span MWP ¹ Over			min. operating pressure ³	Versions ir code	the order		
	lower (LRL)	upper (URL)	recom- mended min./max.	minimum ⁵		on one side	on both sides		PN 160 ⁶	PN 420 ⁶
[mbar]	[mbar]	[mbar]	[mbar]	[mbar]	[bar]	[bar]	[bar]	[mbar _{abs}]		
10 7	-10	+10	10/10	0.25	160	160	240	0.1	7B	-
30 ⁷	-30	+30	30/30	0.3	160	160	240	0.1	7C	-
100	-100	+100	25/100	1/5 8	160	160	240	0.1	7D	-
500	-500	+500	33/500	5	160/420 ⁹	160/420	240/630	0.1	7F	8F
3000	-3000	+3000	200/3000	30	160/420 ⁹	160/420	240/630	0.1	7H	8H
16000	-16000	+16000	1066/16000	160	160/420 ⁹	160/420	240/630	0.1	7L	8L
40000	-40000	+40000	2666/40000	400	160/420 ⁹	"+"side: 160/420 ¹⁰	240/630	0.1	7M	8M

PMD70, FMD76 (with ceramic measuring diaphragms)

Nominal value	Measurem	ent limit	Span		MWP ¹ Overload		P ¹ Overload ²		Versions in the order code ⁴
	lower (LRL)	upper (URL)	recom- mended min./max.	minimum ⁵		on one side	on both sides		
[mbar]	[mbar]	[mbar]	[mbar]	[mbar]	[bar]	[bar]	[bar]	[mbar _{abs}]	
25	-25	+25	25	0.25	10	10	15	1	7B
100	-100	+100	25/100	1	16	16	24	1	7D
500	-500	+500	33/500	5	100	100	150	1	7F
3000	-3000	+3000	200/3000	30	100	100	150	1	7H

1) The MWP (maximum working pressure; MWP = PN) for the measuring device depends on the weakest element of the components selected with regard to pressure, i.e. the process connection (\rightarrow see page 32 ff) has to be taken into consideration in addition to the measuring cell (\rightarrow see table above). Also observe pressure-temperature dependency. For the appropriate standards and further information, see page 31, "Pressure specifications" section.

2) The maximum pressure for the measuring device is dependent on the lowest-rated element, with regard to pressure, of the selected components. → See also page 31, section "Pressure specifications".

 The minimum operating pressure indicated in the table applies to silicone oil under reference operating conditions. Min. operating pressure at 85°C (185°F) for silicone oil: 10 mbar_{abs}.
 FMD77 and FMD78: Min. operating pressure: 50 mbar_{abs}; observe also the pressure and temperature application limits of the selected filling oil on page 55. For vacuum applications, please observe the installation instructions on Page 62 ff.

4) Versions in the order code \rightarrow See also page 67 ff, feature 40 "Nominal range; PN"

5) minimum span that can be calibrated, Turn down > 100:1 on request

6) PN 160 versions with stainless steel A2 screws, PN 420 versions with stainless steel A4 M12 screws

PN 420 versions for PMD75 only.

7) PMD75 only

8) minimum span that can be calibrated for PMD75: 1 mbar; minimum span that can be calibrated for FMD77 and FMD78: 5 mbar

9) For PMD75 with CRN-approved process connections, the MWP is 315 bar.

10) "-" side: 100 bar

Explanation o	f terms
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Explanation of the terms: Turn down (TD), set span and zero based span

Case 1:

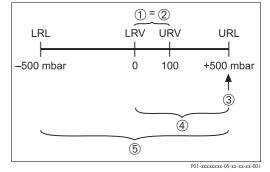
- |Lower range value | \leq |Upper range value | Example:
- Lower range value (LRV) = 0 mbar
- Upper range value (URV) = 100 mbar
- Nominal value (URL) = 500 mbar

Turn down:

 Nominal value / Upper range value | = 500 mbar/100 mbar TD = 5:1

set span:

 Upper range value – Lower range value = $100 \; mbar - 0 \; mbar$ set span = 100 mbarThis span is based on the zero point.



Example: 500 mbar sensor

Case 2:

- |Lower range value | \geq |Upper range value | Example:
- Lower range value (LRV) = -300 mbar
- Upper range value (URV) = 0 bar Nominal value (URL) = 500 mbar

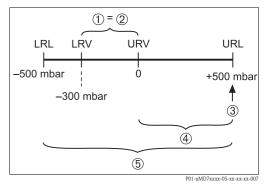
Turn down:

 Nominal value / Lower range value | = 500 mbar/300 mbar TD 1.67:1

set span:

- Upper range value Lower range value = 0 mbar - (-300 mbar)
 - set span = 300 mbar

This span is based on the zero point.



Example: 500 mbar sensor

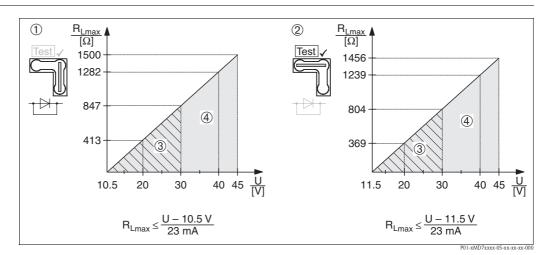
Set span

1

- 2 Zero based span
- 3
- 4 Nominal measuring range
- 5 Sensor measuring range
- LRL Lower range limit
- URL Upper range limit
- LRV Lower range value
- URV Upper range value

	Output	
Output signal	 420 mA with superimposed digital communication protocol HART 5.0, 2-wire Digital communication signal PROFIBUS PA (Profile 3.0) Digital communication signal FOUNDATION Fieldbus 	
Signal range – 420 mA HART	3.8 mA to 20.5 mA	
Signal on alarm	 420 mA HART Options: Max. alarm*: can be set from 2123 mA Keep measured value: last measured value is kept Min. alarm: 3.6 mA * Factory setting: 22 mA PROFIBUS PA: can be set in the Analog Input block, options: Last Valid Out Value, Fsafe Value (factory setting), Status bad FOUNDATION Fieldbus: can be set in the Analog Input Block, options: Last Good Value, Fail Safe Value (factory setting), Wrong Value 	

Load - 4...20 mA HART



Load diagram, observe the position of the jumper and the explosion protection (\rightarrow See also page 20, section "Taking 4...20 mA test signal".)

- 1 Jumper for 4...20 mA test signal inserted in "Non-test" position
- 2 Jumper for 4...20 mA test signal inserted in "Test" position
- Supply voltage 10,5 (11,5)...30 V DC for 1/2 D, 1 GD, 1/2 GD, FM IS, CSA IS, IECEx ia, NEPSI Ex ia and TIIS Ex ia
 Supply voltage 10,5 (11,5)...45 V DC for device for non-hazardous areas, 1/2 D, 1/3 D, 2 G EEx d, 3 G EEx nA,
- FM XP, FM DIP, FM NI, CSA XP, CSA Dust-Ex, NEPSI Ex d and TIIS Ex d $R_{{\it Lmax}}$ Maximum load resistance
- U Supply voltage

Note!

When operating via a handheld terminal or via PC with an operating program, a minimum communication resistance of 250 Ω must exist within the loop.

Resolution

- Current output: 1 μA
- Display: can be set (setting at the factory: presentation of the maximum accuracy of the transmitter)

Reading cycle	 HART commands: on average 3 to 4 per second PROFIBUS PA: cyclic: max.: 100/s typical value: 20/s acyclic: max.: 20/s typical value: 10/s FOUNDATION Fieldbus: cyclic: up to 5/s, dependent on the number and type of function blocks used in a closed-control loop acyclic: 10/s
Cycle time (Update time)	 PROFIBUS PA The cycle time in a bus segment in cyclic data communication depends on the number of devices, on the segment coupler used and on the internal PLC cycle time. The minimum cycle time is approx. 20 ms per device.
Response time	 PROFIBUS PA: cyclic: approx. 10 ms per request acyclic: < 50 ms FOUNDATION Fieldbus: cyclic: < 80 ms acyclic: < 40 ms
	All values are typical values.
Damping	 Via on-site display, handheld terminal or PC with operating program, continuous from 0999 s Additionally for HART and PROFIBUS PA: via DIP-switch on the electronic insert, switch position "on" = set value and "off" Factory setting: 2 s

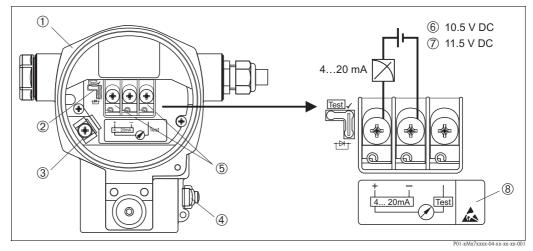
Power supply

Electrical connection

- When using the measuring device in hazardous areas, installation must comply with the corresponding national standards and regulations and the Safety Instructions or Installation or Control Drawings. \rightarrow See also page 78, section "Safety Instructions" and "Installation/Control Drawings".
- Devices with integrated overvoltage protection must be earthed. \rightarrow See also page 30.
- Protective circuits against reverse polarity, HF influences and overvoltage peaks are installed.

4...20 mA HART

Note!



Electrical connection 4...20 mA HART

- Housing 1
- 2 Jumper for 4...20 mA test signal. \rightarrow See also page 20, section "Taking 4...20 mA test signal".
- 3 Internal earth terminal
- 4 External earth terminal
- 5 4...20 mA test signal between positive and test terminal
- minimum supply voltage = 10.5 V DC, jumper is inserted in accordance with the illustration. minimum supply voltage = 11.5 V DC, jumper is inserted in "Test" position. 6
- 7
- Devices with integrated overvoltage protection are labelled OVP (overvoltage protection) here (\rightarrow see also page 30). 8

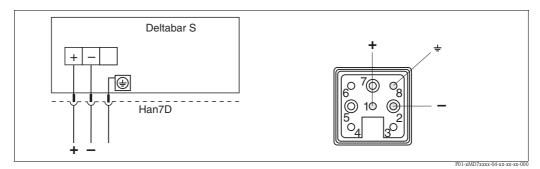
PROFIBUS PA

The two-wire cable must be connected to the "PA+" and "PA-" terminals.

FOUNDATION Fieldbus

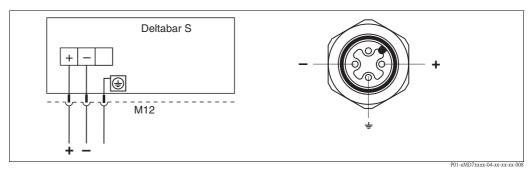
The two-wire cable must be connected to the "FF+" and "FF-" terminals.

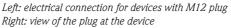
Devices with Harting plug Han7D



Left: electrical connection for devices with Harting plug Han7D Right: view of the plug at the device

Devices with M12 plug





Endress+Hauser offers for devices with M12 plug the following accessories:

Plug-in jack M 12x1, straight

- Material: Body PA; coupling nut CuZn, nickel-plated
- Degree of protection (fully locked): IP67
- Order number: 52006263

Plug-in jack M 12x1, elbowed

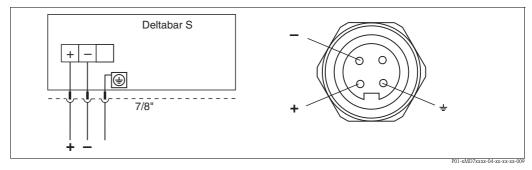
• Material: Body PBT/PA; coupling nut GD-Zn, nickel-plated

- Degree of protection (fully locked): IP67
- Order number: 51006327

Cable $4x0.34 \text{ mm}^2$ with M12 socket, elbowed, screw plug, 5 m length

- Material: Body PUR; coupling nut CuSn/Ni; cable PVC
- Degree of protection (fully locked): IP67
- Order number: 52010285

Devices with 7/8" plug



Left: electrical connection for devices with 7/8" plug Right: view of the plug at the device

Taking 4...20 mA test signal

A 4...20 mA signal may be measured via the positive and test terminal without interrupting the measurement. The minimum supply voltage of the device can be reduced by simply changing the position of the jumper. As a result, operation is also possible with lower voltage sources. Observe the position of the jumper in accordance with the following table.

Jumper position for test signal	Description
Test	 Taking 420 mA test signal via plus and test terminal: possible. (Thus, the output current can be measured without interruption via the diode.) Delivery status minimum supply voltage: 11.5 V DC
	 Taking 420 mA test signal via plus and test terminal: not possible. minimum supply voltage: 10.5 V DC

Supply voltage	 Note! When using the measuring device in hazardous areas, installation must comply with the corresponding national standards and regulations and the Safety Instructions or Installation or Control Drawings. All explosion protection data are given in separate documentation which is available upon request. The Ex documentation is supplied as standard with all devices approved for use in explosion hazardous areas. → See also page 78, sections "Safety Instructions" and "Installation/Control drawing".
	420 mA HART
	 Version for non-hazardous areas, jumper for 420 mA test signal in "Test" position (delivery status): 11.545 V DC
	 Version for non-hazardous areas, jumper for 420 mA test signal in "Non-test" position: 10.545 V DC
	PROFIBUS PA
	 Version for non-hazardous areas: 932 V DC
	FOUNDATION Fieldbus
	 Version for non-hazardous areas: 932 V DC
Current consumption	 PROFIBUS PA: 11 mA ± 1 mA, switch-on current corresponds to IEC 61158-2, Clause 21 FOUNDATION Fieldbus: 14 mA ± 1 mA, switch-on current corresponds to IEC 61158-2, Clause 21
Cable entry	\rightarrow See also page 64 ff, feature 30 "Housing, Cable entry, Protection".
Cable specification	 Endress+Hauser recommends using shielded, twisted-pair two-wire cables. Terminals for wire cross-sections 0.52.5 mm² Cable external diameter: 59 mm
Residual ripple	Without influence on 420 mA signal up to \pm 5 % residual ripple within the permitted voltage range [according to HART hardware specification HCF_SPEC-54 (DIN IEC 60381-1)]
Influence of power supply	$\leq 0.0006\%$ of URL/1 V

Reference operating conditions	 As per IEC 60770 Ambient temperature T_U = constant, in the range of: +21+33°C (+69.8+91.4°F) Humidity φ = constant, in the range of: 8601060 mbar Position of the measuring cell: constant, in the range of: ±1° Input of LOW SENSOR TRIM and HIGH SENSOR TRIM for lower range value and upper range value Zero based span Membrane material PMD75: AISI 316L/1.4435, Alloy C276, Gold-Rhodium coated, Monel FMD77, FMD78: AISI 316L/1.4435 PMD70, FMD76: Al₂O₃ (Aluminium-oxide-ceramic) Filling oil: silicone oil Side flanges material PMD75: AISI 316L/1.4435 Supply voltage: 24 V DC ± 3 V DC Load with HART: 250 Ω 			
Long-term stability	Measuring cells \geq 500 mba • ±0.05% of URL/year • ±0.125% of URL/5 years Measuring cells \leq 100 mba • ±0.18% of URL/year	S		
Influence of the installation position	 E0.16% of OKL/ year PMD70, FMD76: ≤ 3 mbar ^{1, 3} PMD75: ≤ 4 mbar ^{1, 3} FMD77: ≤ 32 mbar ^{2, 3} 1) Device is rotated vertically to the membrane axis. 2) Device rotated vertically to the flange membrane. 3) The value is doubled for devices with inert oil. Note! Position-dependent zero shift can be corrected. → See also page 26, section "General installation instructions" and page 60 ff, section "Installation instructions, Diaphragm seal systems". 			
Vibration effects	Device	Housing	Test standard	Vibration effects

Performance characteristics – general

fects	Device	Housing	Test standard	Vibration effects
	PMD70/ FMD76	optional on-site display on the side (T14)	GL	≤ reference accuracy to 1018 Hz: ±4 mm; 18500 Hz: 5 g
	PMD75	optional on-site display on the side (T14)	1	≤ reference accuracy to 1060 Hz: ±0.35 mm;
	PMD75	optional on-site display on the top (T15)		602000 Hz: 5 g

Reference accuracy – PMD75, FMD77, FMD78	The reference accuracy comprises the non-linearity including hysteresis and non-reproducibility in accordance with the limit point method as per IEC 60770.
	The following applies for the root-extracting characteristic curve: The accuracy data of the Deltabar S is taken into the accuracy calculation of the flow rate with a factor of 0.5.
	PMD75, FMD77 and FMD78
	 10 mbar, 30 mbar measuring cells: TD 1:1: ±0.15% of the set span TD > 1:1: ±0.15% of the set span x TD
	100 mbar measuring cell: TD 1:1 to TD 4:1: ±0.075% of the set span TD > 4:1: ±(0.012 x TD + 0.027)% of the set span
	Measuring cells ≥ 500 mbar: ■ TD 1:1 to TD 15:1: ±0.075% of the set span ■ TD > 15:1: ±(0.0015 x TD + 0.053)% of the set span
	Platinum version, Measuring cells ≥ 100 mbar: ■ TD 1:1: ±0.05 % of the set span
Total performance – PMD75	The "Total performance" specification comprises the non-linearity including hysteresis, non-reproducibility, the thermal change of the zero point as well as the influence of the line pressure ($p_{st} = 70$ bar).
	 AISI 316L/1.4435, Alloy, Gold-Rhodium coated or Monel membrane: ±0.15 % of the set span ^{1, 2} Tantal membrane: ±0.30 % of the set span ^{1, 2}
	1. for measuring ranges \geq 500 mbar to TD 2:1
	2. All specifications apply to the temperature range $-10+60^{\circ}C$ ($+14+140^{\circ}F$).
Warm-up period – PMD75, FMD77, FMD78	 420 mA HART : < 10 s PROFIBUS PA: 6 s FOUNDATION Fieldbus: 50 s
Dead time, Time constant (T63) – PMD75, FMD77, FMD78	100 %
	63 %
	$- t_1 - t_2$ t

Performance characteristics – metallic diaphragms

Presentation of the dead time and the time constant

Туре	Dead time t ₁	Time constant (T63), t_2
PMD75	45 ms	 10 mbar and 30 mbar measuring cell: 200 ms 100 mbar measuring cell: 60 ms 500 mbar measuring cell: 45 ms 3 bar measuring cell: 40 ms 16 bar and 40 bar measuring cell: 60 ms
FMD77, FMD78	dependent on the diaphragm seal	

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Influence of the operating pressure on zero point and span – PMD75, FMD77, FMD78

Measuring cell	AISI 316L/1.4435, Alloy, Gold-Rhodium coated or Monel membrane		Tantal membrane	
	Influence of the operating pressure on the zero point	Influence of the operating pressure on the span	Influence of the operating pressure on the zero point	Influence of the operating pressure on the span
10 mbar	± 0.15 % of URL/7 bar	± 0.035 % of URL/7 bar	± 0.28 % of URL/7 bar	± 0.28 % of URL/7 bar
30 mbar	± 0.35 % of URL/70 bar	± 0.14 % of URL/70 bar	± 0.70 % of URL/70 bar	± 0.70 % of URL/70 bar
100 mbar	± 0.15 % of URL/70 bar	± 0.14 % of URL/70 bar	± 0.42 % of URL/70 bar	± 0.42 % of URL/70 bar
500 mbar	± 0.075 % of URL/70 bar	± 0.14 % of URL/70 bar	± 0.14 % of URL/70 bar	± 0.14 % of URL/70 bar
3 bar	± 0.075 % of URL/70 bar	± 0.14 % of URL/70 bar	± 0.14 % of URL/70 bar	± 0.14 % of URL/70 bar
16 bar	± 0.075 % of URL/70 bar	± 0.14 % of URL/70 bar	± 0.14 % of URL/70 bar	± 0.14 % of URL/70 bar
40 bar	± 0.075 % of URL/70 bar	± 0.14 % of URL/70 bar	±0.14 % of URL/70 bar	±0.14 % of URL/70 bar

Note! The influence of the operating pressure on the zero point can be calibrated out.

Thermal change of the zero output and the output span – PMD75	 -10+60°C (+14+140°F) AISI 316L/1.4435, Alloy, Gold-Rhodium coated or Monel membrane: 10 mbar, 30 mbar measuring cell: ±(0.31 x TD + 0.06)% of the set span 100 mbar measuring cell: ±(0.18 x TD + 0.02)% of the set span 500 mbar, 3 bar measuring cell: ±(0.08 x TD + 0.05)% of the set span 16 bar measuring cell: ±(0.1 x TD + 0.1)% of the set span 40 bar measuring cell: ±(0.08 x TD + 0.05)% of the set span
	 -10+60°C (+14+140°F) Tantal membrane: 10 mbar, 30 mbar measuring cell: ±(0.31 x TD + 0.06)% of the set span 100 mbar measuring cell: ±(0.24 x TD + 0.06)% of the set span 500 mbar, 3 bar measuring cell: ±(0.08 x TD + 0.05)% of the set span 16 bar measuring cell: ±(0.1 x TD + 0.1)% of the set span 40 bar measuring cell: ±(0.08 x TD + 0.05)% of the set span
	 -4010°C, +60+85°C (-40+14°F, +140+185°F) all membrane materials: 10 mbar, 30 mbar measuring cell: ±(0.45 x TD + 0.1)% of the set span 100 mbar measuring cell: ±(0.3 x TD + 0.15)% of the set span 500 mbar, 3 bar measuring cell: ±(0.12 x TD + 0.1)% of the set span 16 bar measuring cell: ±(0.15 x TD + 0.2)% of the set span 40 bar measuring cell: ±(0.37 x TD + 0.1)% of the set span

Reference accuracy – PMD70, FMD76	The reference accuracy comprises the non-linearity including hysteresis and non-reproducibility in accordance with the limit point method as per IEC 60770.
	The following applies for the root-extracting characteristic curve: The accuracy data of the Deltabar S is taken into the accuracy calculation of the flow rate with a factor of 0.5.
	 25 mbar measuring cell: TD 1:1: ±0.15% of the set span TD > 1:1: ±0.15% of the set span x TD
	100 mbar measuring cell: ■ TD 1:1 to TD 4:1: ±0.075% of the set span ■ TD > 4:1: ±(0.012 x TD + 0.027)% of the set span
	 500 mbar, 3 bar measuring cell: TD 1:1 to TD 15:1: ±0.075% of the set span TD > 15:1: ±(0.0015 x TD + 0.05252)% of the set span
	 Platinum version, 100 mbar, 500 mbar, 3bar measuring cells: TD 1:1: ±0.05 % of the set span
Total performance – PMD70, FMD76	The "Total performance" specification comprises the non-linearity including hysteresis, non-reproducibility, the thermal change of the zero point as well as the influence of the line pressure ($p_{st} = 70$ bar).
	• $\pm 0.15\%$ of the set span ^{1, 2}
	1. for measuring ranges \geq 500 mbar, TD 1:1
	2. All specifications apply to the temperature range $-10+60^{\circ}C$ ($+14+140^{\circ}F$).
Warm-up period – PMD70, FMD76	 420 mA HART : < 10 s PROFIBUS PA: 6 s FOUNDATION Fieldbus: 50 s
Dead time, Time constant (T63) – PMD75, FMD77, FMD78	100 %
	63 %

Performance characteristics – ceramic diaphragms

Presentation of the dead time and the time constant

Туре	Dead time t ₁	Time constant (T63), t ₂
PMD70, FMD76	90 ms	 25 mbar measuring cell: 4700 ms 100 mbar measuring cell: 280 ms 500 mbar measuring cell: 210 ms 3 bar measuring cell: 110 ms

 t_1 t_2

t

01-xxxxxxx-05-xx-xx-00

Influence of the operating pressure on zero point and span – PMD70, FMD76	Measuring cell	Influence of the operating pressure on the zero point	Influence of the operating pressure on the span	
	25 mbar	± 0.7 % of URL/7 bar	± 0.14 % of URL/7 bar	
	100 mbar	±0.175 % of URL/70 bar	± 0.14 % of URL/70 bar	
	500 mbar	±0.075 % of URL/70 bar	± 0.14 % of URL/70 bar	
	3 bar	± 0.075 % of URL/70 bar	± 0.14 % of URL/70 bar	
	Note! The influenc	e of the operating pressur	re on the zero point can	be calibrated out.
Thermal change of the zero output and the output span – PMD70, FMD76	 -10+60°C (+14+140°F): 25 mbar measuring cell: ±(0.35 x TD + 0.05)% of the set span ≥100 mbar measuring cells: ±(0.05 x TD + 0.05)% of the set span 			
	■ 25 mbar n	c, +60+85°C (-4+14 neasuring cell: ±(0.3 x TI	D + 0.15)% of the set spa	

• \geq 100 mbar measuring cells: \pm (0.08 x TD + 0.07)% of the set span

	operating containents (motaination)
General installation instructions	 The position-dependent zero shift can be corrected directly at the device via operating key, for devices with external operation even in hazardous areas. Diaphragm seals also shift the zero point, depending on the installation position (→ See also page 61 ff, "Installation instructions, Diaphragm seal systems"). The housing of the Deltabar S can be rotated up to 380°. → See also page 28, section "Turn the housing". Endress+Hauser offers a mounting bracket for installing the device on pipes or walls. → See also page 27, section "Wall- and pipe-mounting". When measuring in media with solid proportions, such as dirty liquids, installing separators and drain valves is useful for capturing and removing sediment. Using a three-valve or five-valve manifold allows for easy commissioning, installation and maintenance without interrupting the process. General recommendations for the impulse piping can be found in DIN 19210 "Methods for measurement of fluid flow; differential piping for flow measurement devices" or the corresponding national or international standards. Install the impulse piping with a continuous gradient of at least 10%. When routing the impulse piping outdoors, ensure that sufficient anti-freeze protection is used, e.g. by using pipe heat tracing. For FMD77 and FMD78: See page 61 ff, "Installation instructions, Diaphragm seal systems" section.
Measuring arrangement	Flow measurement
	 The PMD70 and PMD75 are best suited to flow measurement. Measuring arrangement for gases: Mount device above the measuring point. Measuring arrangement for liquids and vapours: Mount device below tapping point. For flow measurement in vapours, mount the condensate traps at the same level as the same the tapping point and at the same distance from Deltabar S.
	Level measurement
	 PMD70, PMD75, FMD76 and FMD77 are best suited to level measurement in open tanks. All Deltabar S devices are suitable for level measurement in closed tanks.
	Measuring arrangement level measurement in open tanks
	 PMD70, PMD75: Mount device below the lower measuring connection. The negative side is open to atmosphere pressure. FMD76, FMD77: Mount device direct on the tank. The negative side is open to atmosphere pressure.
	Measuring arrangement level measurement in closed tanks and closed tanks with superimposed vapour
	 PMD70, PMD75: Mount device below the lower measuring connection. Always connect the negative side above the maximum level. FMD76, FMD77: Mount device direct on the tank. Always connect the negative side above the maximum level. In the case of level measurement in closed tanks with superimposed vapour, a condensate trap ensures pressure which remains constant on the minus side.
	Pressure measurement
	 The PMD70 and PMD75 are best suited to differential pressure measurement. Measuring arrangement for gases: Mount device above the measuring point. Measuring arrangement for liquids and steams: Mount device below tapping point. For differential pressure measurement in vapour, mount the condensate traps at the same level as the same the tapping point and at the same distance from Deltaber S.

the tapping point and at the same distance from Deltabar S.

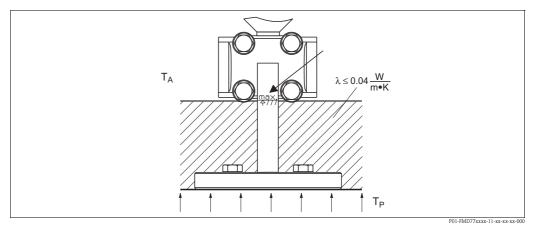
Operating conditions (Installation)

Endress+Hauser

Heat insulation - FMD77

The FMD77 must only be insulated up to a certain height. The maximum permitted insulation height is labelled on the devices and applies to an insulation material with a heat conductivity

 \leq 0.04 W/(m x K) and to the maximum permitted ambient and process temperature (\rightarrow see table below). The data were determined under the most critical application "quiescent air".



Maximum permitted insulation height

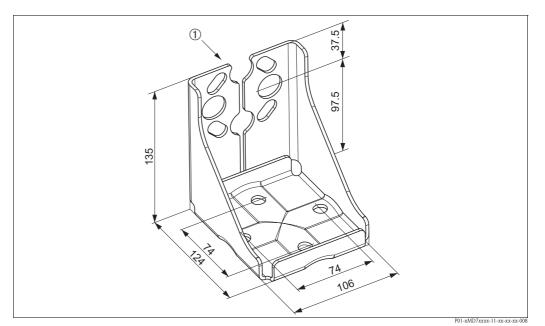
	FMD77
Ambient temperature (T _A)	≤ 70°C (158°F)
Process temperature (T_p)	max. 350°C (662°F), depending on the diaphragm seal filling oil used (\rightarrow see page 55)

Wall- and pipe-mounting

Endress+Hauser offers a mounting bracket for installing the device on pipes or walls. \rightarrow See also page 64 ff, feature 110, "Additional options 2".

Note!

If a valve block is used, its dimensions should also be taken into consideration.



Mounting bracket for wall and pipe-mounting

A bracket including mounting accessories for pipe mounting is included with the device.

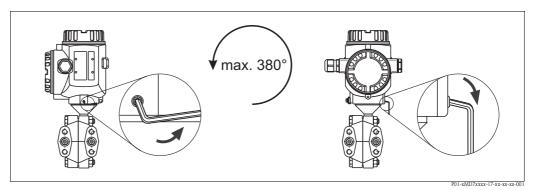
1 Device mounting

Turn the housing

The housing can be rotated up to 380° by loosening the Allen screw.

Your benefits

- Simple mounting by optimally aligning the housing
- Good, accessible device operation
- Optimum readability of the on-site display (optional).



Align the housing by loosening the Allen screw. T14 and T15 housing: 2 mm Allen key; T17 housing: 3 mm Allen key

Oxygen applications

Oxygen and other gases can react explosively to oils, grease and plastics, such that, among other things, the following precautions must be taken:

- All components of the system, such as measuring devices, must be cleaned in accordance with the BAM (DIN 19247) requirements.
- Dependent on the materials used, a certain maximum temperature and a maximum pressure for oxygen applications must not be exceeded.

The devices suitable for gaseous oxygen applications are listed in the following table with the specification p_{max} .

Order code for devices cleaned for oxygen applications	p_{max} for oxygen applications	T _{max} for oxygen applications
PMD70 - * * * * * * * * 2 * *, Devices with 500 mbar or 3000 mbar measuring cell	30 bar	60°C (140°F)
PMD70 - * * * * * * * * 2 * *, Devices with 25 mbar or 100 mbar measuring cell	PN of the flange	60°C (140°F)
PMD75 - * * * * * * * * K * *	160 bar	85°C (185°F)
PMD75-************************************	160 bar	60°C (140°F)
PMD75-************************************	160 bar	60°C (140°F)
FMD76 - * * * * * * T * * *, Devices with 500 mbar or 3000 mbar measuring cell	30 bar	60°C (140°F)
FMD76 – * * * * * * T * * *, Devices with 25 mbar or 100 mbar measuring cell	PN of the measuring cell	60°C (140°F)
FMD77-* * * ** T * F * *	PN of the flange	60°C (140°F)
FMD78 - * * * * * * * 4 * * FMD78 - * * * * * * D * *	90 bar	85°C (185°F)

Ultra pure gas applications

Endress+Hauser also offers degreased devices for special applications, such as ultra pure gas. No special restrictions regarding the process conditions apply to these devices.

 \rightarrow See also page 64 ff, PMD70 and PMD75: feature 80 "Seal", FMD76 and FMD77: feature 70 "Process connection low-pressure side, material, seal".

Diaphragms for materials with hydrogen build-up (Gold- Rhodium coating)	With regard to materials in which hydrogen build-up takes place, hydrogen atoms can diffuse through the metal diaphragms. This can result in incorrect measurement results. Endress+Hauser offers diaphragms with Gold-Rhodium coating for this application.
	→ See also page 67 "Ordering information PMD75", page 73 "Ordering information FMD77" or page 76 "Ordering information FMD78", feature 60 "Membrane material".

Operating conditions (Environment)

Ambient temperature range	 PMD75, FMD77, FMD78: -40+85°C (-40+185°F), devices for lower temperatures on request PMD70, FMD76: -20+85°C (-4+185°F) On-site display: -20+70°C (-4+158°F) Extended temperature application range with restrictions in optical properties such as display speed and contrast: -40+85°C (-40+185°F)
	For devices for use in hazardous areas, see Safety instructions, Installation or Control Drawing. (\rightarrow See also page 78, sections "Safety Instruction" and "Installation/Control drawings".)
	The device can be used in this temperature range. The values of the specification, such as thermal change, may be exceeded. \rightarrow See also DIN 16086.
Storage temperature range	 -40+100°C (-40+212°F) On-site display: -40+85°C (-40+185°F)
Degree of protection	 → See page 64 ff, feature 30 "Housing, Cable entry, Protection". Degree of protection IP 68 for T17 housing: 1.83 mH₂O for 24 h

Climate class

Class 4K4H (air temperature: -20...55°C/-4...+131F, relative humidity: 4...100%) fulfilled as per DIN EN 60721-3-4 (condensation possible)

libration resistance	Device/Additional option	Housing	Test standard	Vibration resistance
	PMD70/ FMD76	optional on-site display on the side (T14)	GL	guaranteed for: 218 Hz: ±4 mm; 18500 Hz: 5 g in all 3 planes
	PMD75	optional on-site display on the side (T14)	10. 60.	guaranteed for: 1060 Hz: ±0.35 mm;
	PMD75	optional on-site display on the top (T15)		602000 Hz: 5 g in all 3 planes
	with mounting bracket		IEC 61298-3	guaranteed for: 1060 Hz: ±0.15 mm; 60500 Hz: 2 g in all 3 plans

Electromagnetic compatibility	 Interference emission as per EN 61326 electrical device B, Interference immunity as per EN 61326 appendix A (industrial use) and NAMUR EMC recommendation (NE 21)¹. With increased interference immunity against electromagnetic fields as per EN 61000-4-3: 30 V/m with closed cover² Maximum deviation: < 0.5% of span All EMC measurements were performed with a turn down (TD) = 2:1.
	 Larger deviations possible with PMD70 with 25 mbar or 100 mbar sensor for devices with T14 or T15 housing

Overvoltage protection (optional)	 Overvoltage protection: Nominal functioning DC voltage: 600 V Nominal discharge current: 10 kA Surge current check î = 20 kA as per DIN EN 60079-14: 8/20 µs satisfied Arrester AC current check I = 10 A satisfied 				
	\rightarrow See also page 65 ff, feature 100 "Additional options 1" and feature 110 "Additional options 2", version "M Overvoltage protection".				
	Note! Devices with integrated overvo	ltage protection must be earthed.			
	Operating conditions (Process)				
Process temperature limits	 PMD70: -20+85°C (-4+185°F) FMD76: -20+85 °C (-4+185°F) PMD75 with impulse piping longer than 100 mm: -40+120°C (-40+248°F), with side flanges C22.8 and impulse piping longer than 100 mm: -10+120°C (14+248°F) FMD77 and FMD78, depending on the diaphragm seal and filling oil: up to + 350°C (+662°F) 				
	 Note! For oxygen applications, observe page 28 "Oxygen applications" section. PMD70, FMD76, PMD75 and FMD78: Observe the temperature operating range of the seal. See also the following section "Temperature operating range, seals". FMD77 and FMD78: Observe the temperature application limits of the diaphragm seal oil. See also page 55, sections "Diaphragm seal filling oils". FMD77 and FMD78: Do not use diaphragm seals with 0.09 mm PTFE foil on AISI 316L (1.4435/1.4405) for vacuum applications, upper temperature limit +205°C (+401°F). 				
Temperature operating range, seals	PMD70 (with ceramic meas				
	Versions for feature 80 in the order code	Seal	Temperature operating range		
	A	FKM Viton	-20+85°C (-4+185°F)		
	В	EPDM	-20+85°C (-4+185°F)		
	D	Kalrez, Compound 4079	+5+85°C (+41+185°F)		
	Е	Chemraz, Compound 505	-20+85°C (-4+185°F)		
	1	FKM Viton, degreased	-10+85°C (+14+185°F)		

FMD76 (with ceramic measuring diaphragms)

Versions for feature 70 in the order code	Seal	Temperature operating range
B, D, F, G, U	FKM Viton	-20+85°C (-4+185°F)
K, L	EPDM FDA 21 CFR 177.2600	-20+85°C (-4+185°F)
M, N	Kalrez, Compound 4079	+5+85°C (+41+185°F)
P, Q	Chemraz, Compound 505	-20+85°C (-4+185°F)
S	FKM Viton, degreased	-10+85°C (+14+185°F)
Т	FKM Viton, cleaned for oxygen service	-10+60°C (+14+140°F)

PMD75 (wi	th metallic	measuring	diaphragms)
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Versions for feature 80 in the order code	Seal	Temperature operating range ¹
A	FKM Viton	-20+85°C (-4+185°F)
С	PTFE	-40+85°C (-40+185°F)
F	NBR	-20+85°C (-4+185°F)
Н	Copper	-40+85°C (-40+185°F)
К	Copper, cleaned for oxygen service	-20+60°C (-4+140°F)
1	FKM Viton, degreased	-10+85°C (+14+185°F)
2	FKM Viton, cleaned for oxygen service	-10+60°C (+14+140°F)
3	PTFE, cleaned for oxygen service	-20+60°C (-4+140°F)

1) lower temperature on request

FMD77 (with metallic measuring diaphragms)

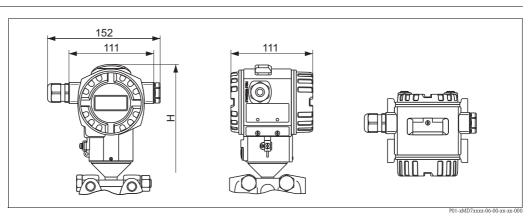
Versions for feature 70 in the order code	Seal on the LP side (-)	Temperature operating range ¹
B, D, F, G	FKM Viton	-20+85°C (-4+185°F)
Н, Ј	PTFE	-40+85°C (-40+185°F)
K, L	EPDM	-40+85°C (-40+185°F)
M, N	Kalrez, Compound 4079	+5+85°C (+41+185°F)
P, Q	Chemraz, Compound 505	-20+85°C (-4+185°F)
S	FKM Viton, degreased	-10+85°C (+14+185°F)
Т	FKM Viton, cleaned for oxygen service	-10+60°C (+14+140°F)

1) lower temperature on request

Pressure specifications	• The MWP (maximum working pressure) is specified on the nameplate. The maximum pressure for the
	measuring device is dependent on the lowest-rated element with regard to pressure, see the following sections for this:
	$- \rightarrow$ page 14 ff, section "Measuring range"
	$- \rightarrow$ chapter "Mechanical construction".
	The MWP (maximum working pressure) is specified on the nameplate. This value refers to a reference temperature of 20°C (68°F) or 100°F for ANSI flanges. Observe pressure-temperature dependency.
	 The pressure values permitted at higher temperatures can be found in the following standards: – EN 1092-1: 2001 Tab. 18⁻¹
	– ASME B 16.5a – 1998 Tab. 2-2.2 F316
	– ASME B 16.5a – 1998 Tab. 2.3.8 N10276
	– JIS B 2220
	 For PMD70 and PMD75, the MWP applies for the temperature ranges specified in the "Ambient temperature range" (→ page 29) and "Process temperature limits" (→ page 30) sections.
	• The test pressure corresponds to the over pressure limit (OPL) of the device = MWP x 1.5.
	 The Pressure Equipment Directive (EC Directive 97/23/EC) uses the abbreviation "PS". The abbreviation "PS" corresponds to the MWP (maximum working pressure) of the measuring device.
	In the case of sensor range and process connections where the OPL (Over pressure limit) of the pressure connection is smaller than the nominal value of the sensor, the device is set at the factory, at the very maximum, to the OPL value of the process connection. If you want to use the entire sensor range, select a process connection with a higher OPL value (1.5 x PN; PN = MWP).
	• In oxygen applications, the values for " p_{max} and T_{max} for oxygen applications" as per page 28, "Oxygen applications" may not be exceeded.
	 With regard to its stability property, the material 1.4435 is identical to 1.4404 which is grouped under 13EO in EN 1092-1 Tab. 18. the chemical composition of the two materials can be identical.

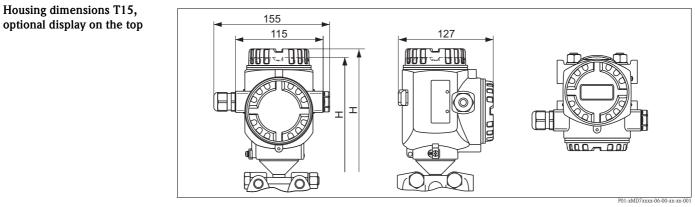
Mechanical construction

Housing dimensions T14, optional display on the side



Front view, left-hand side view, top view

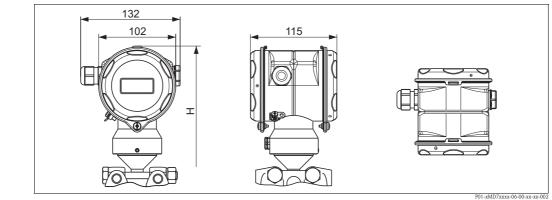
 \rightarrow See the process connection in question for installation height. Housing weight see page 52.



Front view, left-hand side view, top view

 \rightarrow See the process connection in question for installation height. Housing weight see page 52.

Housing dimensions T17, optional display on the top



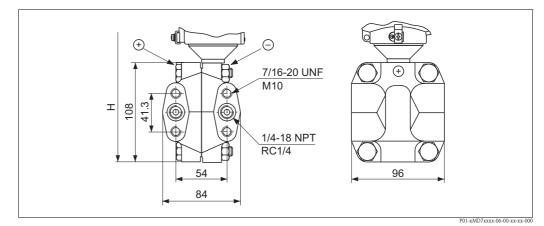
Front view, left-hand side view, top view

 \rightarrow See the process connection in question for installation height. Housing weight see page 52.

Process connections PMD70 (with ceramic measuring diaphragms)

Note!

Some device versions have CRN approval. For a CRN-approved device, a CRN-approved process connection (\rightarrow see page 65, feature 70 "Process connection") has to be ordered with a CSA approval (\rightarrow see page 64, feature 10 "Approval"). These devices are fitted with a separate plate bearing the registration number 0F10524.5C.



Process connection PMD70, oval flange

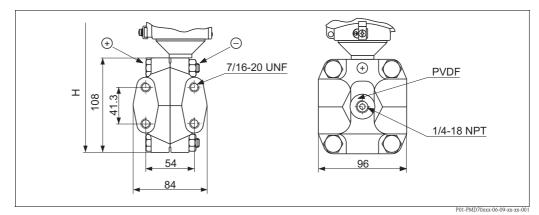
H Device height \rightarrow see page 34, section "Device height H"

Ver- sion	Connection	Mounting	Material	Accessories	Weight ¹
В	1/4-18 NPT IEC 61518	7/16-20 UNF	Steel C 22.8	2 vent valves (AISI 316L/1.4404) included	4.0 kg
D	1/4-18 NPT IEC 61518	7/16-20 UNF	AISI 316L ²		4.0 kg
F	1/4-18 NPT IEC 61518	7/16-20 UNF	Alloy C276 ³	Vent valves (Alloy C276/2.4819), see page 65 feature 110 "Additional options 2".	4.2 kg
U	RC 1/4	7/16-20 UNF	AISI 316L ²	2 vent valves (AISI 316L/1.4404) included	4.0 kg
1	1/4-18 NPT IEC 61518	PN 160: M10	Steel C 22.8		4.0 kg
2	1/4-18 NPT IEC 61518	PN 160: M10	AISI 316L ²	_	4.0 kg
3	1/4-18 NPT IEC 61518	PN 160: M10	Alloy C276 ³	Vent valves (Alloy C276/2.4819), see page 65, feature 110 "Additional options 2".	4.2 kg

1) Process connection weight, for housing weight see page 52

2) AISI 316L/1.4435

3) Alloy C276/2.4819



Process connection PMD70, version G, PVDF inlay, PN = 10 bar, process temperature $T = -10...+60^{\circ}C$ (14...+140°F)

H Device height \rightarrow see page 34, section "Device height H"

Version	Connection	Mounting	Material	Weight ¹
G	1/4-18 NPT IEC 61518	7/16-20 UNF	PVDF	3.8 kg

1) Process connection weight, for housing weight see page 52

Device height H

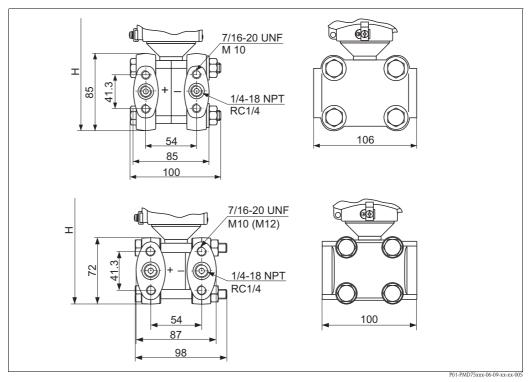
Description	Device height H
T14 housing, optional display on the side	253 mm
T15 housing, optional display on the top, flat cover	259 mm
T15 housing, optional display on the top, high cover	270 mm
T17 housing, optional display on the side	269 mm

Process connections PMD75 (with metallic measuring diaphragms)

Note!

Some device versions have CRN approval. For a CRN-approved device, a CRN-approved process connection (\rightarrow see page 67, feature 70 "Process connection") has to be ordered with a CSA approval (\rightarrow see page 65, feature 10 "Approval"). These devices are fitted with a separate plate bearing the registration number 0F10524.5C.

Oval flange, connection 1/4-18 NPT or RC 1/4



Process connection PMD75,

above 10 mbar and 30 mbar measuring cell; below: Measuring cell≥ 100 mbar

H Device height \rightarrow see page 37, section "Device height H"

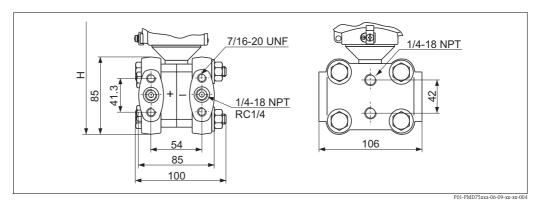
Ver- sion	Connection	Mounting	Material	Accessories	Weight ¹
В	1/4-18 NPT IEC 61518	7/16-20 UNF	Steel C 22.8	2 vent valves (AISI 316L/1.4404) included	4.2 kg
D	1/4-18 NPT IEC 61518	7/16-20 UNF	AISI 316L ²		4.2 kg
F	1/4-18 NPT IEC 61518	7/16-20 UNF	Alloy C276 ³	Vent valves (Alloy C276/2.4819), see page 68, feature 110 "Additional options 2".	4.5 kg
U	RC 1/4	7/16-20 UNF	AISI 316L ²	2 vent valves (AISI 316L/1.4404) included	4.2kg
1	1/4-18 NPT IEC 61518	- PN 160: M10 - PN 420: M12	Steel C 22.8		4.2 kg
2	1/4-18 NPT IEC 61518	- PN 160: M10 - PN 420: M12	AISI 316L ²		4.2 kg
3	1/4-18 NPT IEC 61518	- PN 160: M10 - PN 420: M12	Alloy C276 ³	Vent valves (Alloy C276/2.4819), see page 68, feature 110 "Additional options 2".	4.5 kg

 Weight of process connections without vent valves with 10 mbar or 30 mbar sensors, process connections without vent valves with sensors ≥ 100 mbar weight approx. 800 g less. Housing weight see page 52.

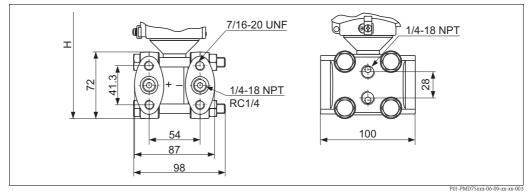
2) AISI 316L/1.4435

3) Alloy C276/2.4819

Oval flange, connection 1/4-18 NPT or RC 1/4, with side vent



Process connection PMD75, 10 mbar and 30 mbar measuring cell



Process connection PMD75, nominal value ≥ 100 mbar

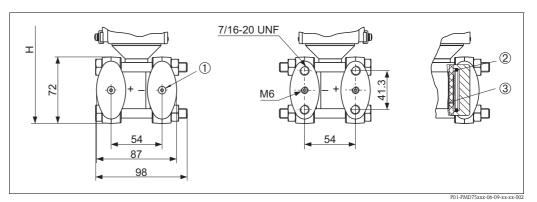
H Device height \rightarrow see page 37, section "Device height *H*"

Ver- sion	Connection	Mounting	Material	Accessories	Weight ¹
С	1/4-18 NPT IEC 61518	7/16-20 UNF	Steel C 22.8	4 locking screws (AISI 316L/ 1.4404) included	4.2 kg
Е	1/4-18 NPT IEC 61518	7/16-20 UNF	AISI 316L ²		4.2 kg
Н	1/4-18 NPT IEC 61518	7/16-20 UNF	Alloy C276 ³	Vent valves (Alloy C276/2.4819), see page 68, feature 110 "Additional options 2".	4.5 kg
V	RC 1/4	7/16-20 UNF	AISI 316L ²	4 looking screws (AISI 316L/ 1.4404) included	4.2 kg

 Weight of process connections without vent valves with 10 mbar or 30 mbar sensors, process connections without vent valves with sensors ≥ 100 mbar weight approx. 800 g less. Housing weight see page 52

- 2) AISI 316L/1.4435
- 3) Alloy C276/2.4819

Oval flange, prepared for diaphragm seal mount



Left: Process connection PMD75, version W, prepared for diaphragm seal mount Right: Position of the copper ring seal

Device height \rightarrow see the following section "Device height H" Diaphragm seal attachment Н

1

Copper ring seal

2 3 Cup diaphragm

Device height H

Description	Device height H ¹
T14 housing, optional display on the side	217 mm (230 mm)
T15 housing, optional display on the top, flat cover	223 mm (236 mm)
T15 housing, optional display on the top, high cover	234 mm (247 mm)
T17 housing, optional display on the side	233 mm (246 mm)

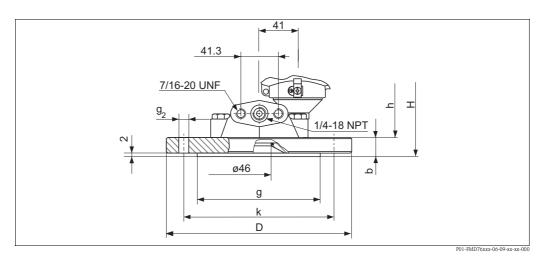
Values for devices with 10 mbar and 30 mbar measuring cell in brackets 1)

Process connection FMD76 (with ceramic measuring diaphragms)

Note!

- Some device versions have CRN approval. For a CRN-approved device, a CRN-approved process connection
 (→ see page 70, feature 70 "Process connection") has to be ordered with a CSA approval (→ see page 69,
 feature 10 "Approval"). These devices are fitted with a separate plate bearing the registration number
 0F10524.5C.
- FMD76 devices with an EN/DIN flange DN 80 PN 40, an ANSI flange 3" 150 lbs or a JIS flange 80 A 10 K can only be mounted with an open-ended wrench.

EN/DIN flanges, connection dimensions as per EN 1092-1/DIN 2527



Process connection FMD76, high-pressure side: EN/DIN flange, low-pressure side: connection 1/4-18 NPT Application limits for version "G" in feature 70 "Process connection low-pressure side" with PVDF inlay: PN = 10 bar, process temperature T = -10...+60°C (14...+140°F)

- *H* Device height \rightarrow see page 40, section "Device height *H*, devices with flange"
- *h* Height of the device without flange thickness b

	Flange							Boltholes			
Version	Material	Nominal diameter	Shape ¹	Nominal pressure	Diameter	Thickness	Raised face	Quantity	Diameter	Hole circle	Flange weight ²
					D	b	g		g ₂	k	
					[mm]	[mm]	[mm]		[mm]	[mm]	[kg]
В	AISI 316L ³	DN 80	B1 (D)	PN 10-40	200	24	138	8	18	160	5,3
D	ECTFE ⁴	DN 80	-	PN 10-40	200	24	-	8	18	160	5,3
Е	Alloy C276 ⁵	DN 80	B1 (D)	PN 10-40	200	24	138	8	18	160	6
F	AISI 316L ³	DN 100	B1 (C)	PN 10-16	220	22	-	8	18	180	6
G	AISI 316L ³	DN 100	B1 (D)	PN 25-40	235	26	162	8	22	190	8
Н	ECTFE ⁴	DN 100	-	PN 25-40	235	26	-	8	22	190	8
J	Alloy C276 ⁵	DN 100	B1 (D)	PN 25-40	235	26	162	8	22	190	9
L	ECTFE ⁴	DN 100	-	PN 10-16	220	22	-	8	18	180	6
М	Alloy C276 ⁵	DN 100	B1 (C)	PN 10-16	220	22	-	8	18	180	6,8

1) Designation as per DIN 2527 in brackets

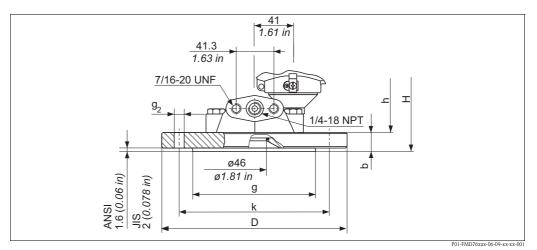
2) Housing weight see page 52

3) AISI 316L/1.4435

 ECTFE coating on AISI 316L/1.4435, When operating in hazardous area, avoid electrostatic charge of the plastic surfaces.

5) Alloy C276/2.4819

ANSI flanges, connection dimensions as per ANSI B 16.5, raised face RF and JIS flanges, connection dimensions as per JIS B 2220, raised face RF



Process connection FMD76, high-pressure side: ANSI or JIS flange (see table below), low-pressure side: connection 1/4-18 NPT

 $\begin{array}{ll} H & Device \ height \rightarrow see \ page \ 40, \ section \ "Device \ height \ H, \ devices \ with \ flange"\\ h & Height \ of \ the \ device \ without \ flange \ thickness \ b \end{array}$

	Flange						Boltholes			
Version	Material	Nominal diameter	Class/ Nominal pressure	Diameter	Thickness	Raised face	Quantity	Diameter	Hole circle	Flange weight ¹
				D	b	g		g ₂	k	
				[in] <i>[mm]</i>	[in] <i>[mm]</i>	[in] <i>[mm]</i>		[in] <i>[mm]</i>	[in] <i>[mm]</i>	[kg]
ANSI flan	nges									
Р	AISI 316/ 316L ²	3 in	150 1b./sq.in	7.5 <i>190.5</i>	0.94 <i>23.9</i>	5 <i>127</i>	4	0.75 <i>19.1</i>	6 <i>152.4</i>	4.9
R	ECTFE ³									4.9
S	Alloy C276									5.5
Т	AISI 316/ 316L ²	4 in	150 lb./sq.in	9 228.5	0.94 <i>23.9</i>	6.19 <i>157.2</i>	8	0.75 <i>19.1</i>	7.5 190.5	7.1
U	ECTFE ³									7.1
V	Alloy C276									8
W	AISI 316/ 316L ²	4 in	300 lb./sq.in	10 <i>254</i>	1.25 <i>31.8</i>	6.19 <i>157.2</i>	8	0.88 <i>22.4</i>	7.88 200.2	11.7
JIS flange	es	-				4	-1			1
1	AISI 316L/ 1.4435	80 A	10 K	7.32 <i>185</i>	0.71 <i>18</i>	5 <i>127</i>	8	0.75 <i>19.1</i>	5.9 <i>150</i>	3.3
3	Alloy C276	1								3.7
4	AISI 316L/ 1.4435	100 A	10 K	8.27 <i>210</i>	0,71 <i>18</i>	5.95 <i>151</i>	8	0.75 <i>19.1</i>	6.89 <i>175</i>	4.4

1) Housing weight see page 52

2) Combination of AISI 316 for required pressure resistance and AISI 316L for required chemical resistance (dual rated)

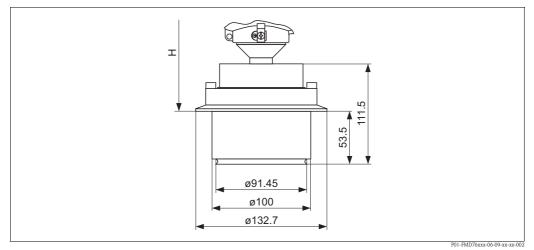
3) ECTFE coating on AISI 316L/1.4435.

When operating in hazardous area, avoid electrostatic charge of the plastic surfaces.

Device height H, devices with flange

Description	Device height H (h + b)
T14 housing, optional display on the side	175 mm + flange thickness b (see tables)
T15 housing, optional display on the top, flat cover	181 mm + flange thickness b (see tables)
T15 housing, optional display on the top, high cover	192 mm + flange thickness b (see tables)
T17 housing, optional display on the side	191 mm + flange thickness b (see tables)

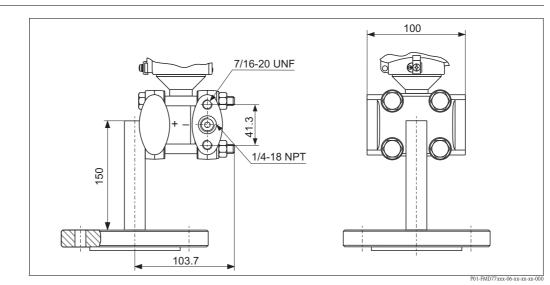
Hygienic connection, sanitary tank spud



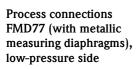
Process connection FMD76, version 5, high-pressure side: sanitary tank spud, extended diaphragm seal 2", low-pressure side: connection 1/4-18 NPT, material AISI 316L/1.4435

Device height H

Description	Device height H
T14 housing, optional display on the side	257 mm
T15 housing, optional display on the top, flat cover	263 mm
T15 housing, optional display on the top, high cover	274 mm
T17 housing, optional display on the side	273 mm



Low-pressure side: connection 1/4-18 NPT, mounting optionally 7/16-20 UNF, high-pressure side, see the following section "Process connections, high-pressure side FMD77"

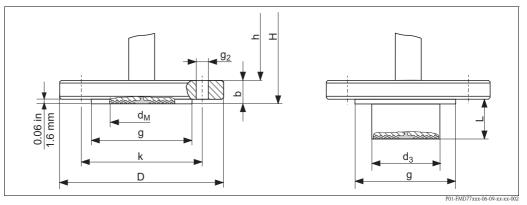


Process connections FMD77 (with metallic measuring diaphragms), high-pressure side

Note!

- Some device versions have CRN approval. For a CRN-approved device, a CRN-approved process connection
 (→ see page 73, feature 70 "Process connection") has to be ordered with a CSA approval (→ see page 72,
 feature 10 "Approval"). These devices are fitted with a separate plate bearing the registration number
 0F10524.5C.
- Specifications for the " T_K Ambient" and " T_K Process" are listed in the following tables. These are typical values. These temperature coefficients apply to silicone oil and the membrane material AISI 316L/1.4435. For other filling oils, this temperature coefficient must be multiplied by the T_K correction factor of the corresponding filling oil. For the T_K correction factors, see also page 55, section "Diaphragm seal filling oils".

EN/DIN flanges, connections as per EN 1092-1/DIN 2527



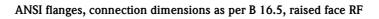
Process connection FMD77, high-pressure side EN/DIN flange with and without extended diaphragm seal, material AISI 316L/1.4435

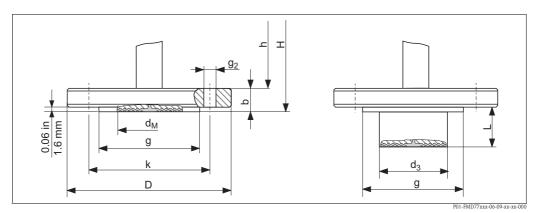
- *H* Device height see page 43, \rightarrow section "Device height H"
- *h* Height of the device without flange thickness b

	Flange								Bolthol	es		Diaphrag	gm seal		
Ver- sion	No- minal dia- meter	Nominal pressure	Shape 1	Dia- meter	Thick- ness	Raised face	Exten- sion length	Exten- sion dia- meter	Quan- tity	Dia- meter	Hole circle	max. Dia- phragm dia- meter	T _K Am- bient	T _K Pro- cess	Flange weight ²
				D	b	g	L	d ₃		g ₂	k	d _M			
				[mm]	[mm]	[mm]	[mm]			[mm]	[mm]	[mm]	[mbar/10) K]	[kg]
А	DN 50	PN 10-40	B1 (D)	165	20	102	-	-	4	18	125	59	+3.02	+1.15	3.0
В	DN 80	PN 10-40	B1 (D)	200	24	138	-	-	8	18	160	89	+0.23	+0.11	5.2
С	DN 80	PN 10-40	B1 (D)	200	24	-	50	76	8	18	160	72	+0.23	+0.11	6.2
							100								6.7
							200								7.8
F	DN 100	PN 10-16	B1 (C)	220	20	-	-	-	8	18	180	89	+0.23	+0.11	4.8
G	DN 100	PN 25-40	B1 (D)	235	24	162	-	-	8	22	190	89	+0.23	+0.11	6.7

1) Designation as per DIN 2527 in brackets

2) Housing weight see page 52





Process connection FMD77, high-pressure side ANSI flange with and without extended diaphragm seal, material AISI 316/316L

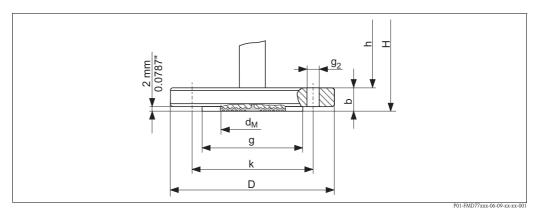
Device height \rightarrow see page 43, section "Device height H" Height of the device without flange thickness b Н

h

	Flange							Bolthole	es		Diaphrag	m seal			
Ver- sion	No- minal dia- meter	ninal lia-	Dia- meter	-	Thick- ness	Raised face	Exten- sion length	Exten- sion dia- meter	Quan- tity	Dia- meter	Hole circle	max. Dia- phragm dia- meter	T _K Am- bient	T _K Pro- cess	Flange weight ¹
			D	b	g	L	d_3		g ₂	k	d _M				
		[lb./sq.in]	[in] <i>[mm]</i>	[in] <i>[mm]</i>	[in] <i>[mm]</i>	[in] <i>[mm]</i>	[in] <i>[mm]</i>		[in] <i>[mm]</i>	[in] <i>[mm]</i>	[in] <i>[mm]</i>	[mbar/1	0 K]	[kg]	
N	2	150	6 1 <i>52.4</i>	0.75 <i>19.1</i>	3.62 91.9	-	-	4	0.75 <i>19.1</i>	4.75 <i>120.7</i>	2.32 59	+3.02	+1.15	2.6	
Р	3	150	7.5 <i>190.5</i>	0.94 <i>23.9</i>	5 <i>127</i>	-	-	4	0.75 <i>19.1</i>	6 1 <i>52.4</i>	3.50 <i>89</i>	+0.23	+0.11	5.1	
Q	3	150	7.5 190.5	0.94 <i>23.9</i>	5 <i>127</i>	2 50.8	3 <i>76.2</i>	4	0.75 <i>19.1</i>	6 <i>152.4</i>	2.83 <i>72</i>	+0.23	+0.11	6	
						4 101.6								6.6	
						6 <i>152.4</i>								7.1	
						8 <i>203.8</i>								7.7	
Т	4	150	9 <i>228.6</i>	0.94 <i>23.9</i>	6.19 <i>157.2</i>	-	-	8	0.75 <i>19.1</i>	7.5 <i>190.5</i>	3.50 <i>89</i>	+0.23	+0.11	7.2	
W	4	300	10 <i>254</i>	1.25 <i>31.8</i>	6.19 <i>157.2</i>	-	-	8	0.88 <i>22.4</i>	7.88 <i>200.2</i>	3.50 <i>89</i>	+0.23	+0.11	11.7	

1) Housing weight see page 52

JIS flanges, connection dimensions as per JIS B 2220, raised face RF



Process connection FMD77, high-pressure side, JIS flange, material AISI 316L/1.4435

- Device height \rightarrow see the following section "Device height H" Height of the device without flange thickness b Н
- h

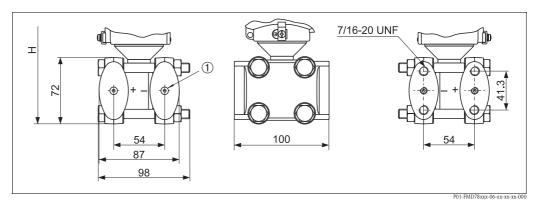
	Flange						Boltholes			Diaphragm seal			
Ver- sion	Nominal diameter	Nominal pressure	Diameter	Thick- ness	Raised face	Quan- tity	Diameter	Hole circle	max. Dia- phragm diameter	T _K Ambient	T _K Process	Flange weight ¹	
			D	b	g		g ₂	k	d _M				
			[mm] <i>[in]</i>	[mm] <i>[in]</i>	[mm] <i>[in]</i>		[mm] <i>[in]</i>	[mm] <i>[in]</i>	[mm] <i>[in]</i>	[mbar/10 K]		[kg]	
Х	50 A	10 K	155 <i>6.1</i>	16 <i>0.63</i>	96 <i>3.78</i>	4	19 <i>0.75</i>	120 <i>4.72</i>	59 <i>2.32</i>	+3.02	+1.15	2.3	
1	80 A	10 K	185 <i>7.28</i>	18 <i>0.71</i>	126 <i>4.96</i>	8	19 <i>0.75</i>	150 <i>5.91</i>	89 <i>3.50</i>	+0.23	+0.11	3.5	
4	100 A	10 K	210 <i>8.27</i>	18 <i>0.71</i>	151 5.94	8	19 <i>0.75</i>	175 <i>6.89</i>	89 <i>3.50</i>	+0.23	+0.11	4.7	

1) Housing weight see page 52

Device height H

Description	Device height H (h + b)
T14 housing, optional display on the side	325 mm + flange thickness b (see tables)
T15 housing, optional display on the top, flat cover	331 mm + flange thickness b (see tables)
T15 housing, optional display on the top, high cover	342 mm + flange thickness b (see tables)
T17 housing, optional display on the side	341 mm + flange thickness b (see tables)

FMD78 Basic unit



FMD78 Basic unit

- Device height \rightarrow the following section "Device height H" Diaphragm seal attachment Н
- 1

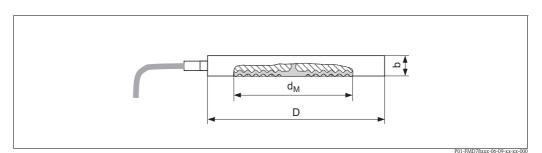
Device height H

Description	Device height
T14 housing, optional display on the side	217 mm
T15 housing, optional display on the top, flat cover	223 mm
T15 housing, optional display on the top, high cover	234 mm
T17 housing, optional display on the side	233 mm

Process connection FMD78
(with metallic measuring
diaphragms)Note!Specifications for the
temperature coefficient

- Specifications for the " T_K Process" are listed in the following tables. These are typically values. These temperature coefficients apply to silicone oil and the membrane material AISI 316L/1.4435. For other filling oils, this temperature coefficient must be multiplied by the T_K correction factor of the corresponding filling oil. For the T_K correction factors, see also page 55, section "Diaphragm seal filling oils".
- The temperature coefficient " T_K Ambient" is listed in relation to the capillary length on page 56 in the "Influence of the temperature on the zero point" section.
- The weights of the diaphragm seals are given in the tables. See page 35 for the weight of the transmitter and page 52 for the weight of the housing.
- The following drawings are drawings that illustrate how the system works in principle. In other words, the dimensions of a diaphragm seal supplied can deviate from the dimensions given in this document.

Diaphragm seal cell structure

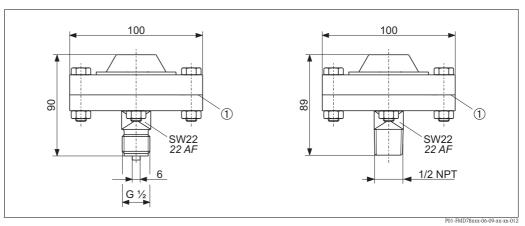


Process connection FMD78, material AISI 316L

	Flange				Diaphragm se	Diaphragm seal					
Version	Nominal diameter	Nominal pressure ¹	Diameter	Thickness	max. Diaphragm diameter	T _K Process	Minimum installation distance	Weight of two diaphragm seals			
			D	b	d _M		Α				
			[mm]	[mm]	[mm]	[mbar/10K]	[mm]	[kg]			
UF	DN 50	PN 16-400	102	20	59	+1.21	130	2.6			
UH	DN 80	PN 16-400	136	20	89	+0.19	130	4.6			
UJ	DN 100	PN 16-400	158	20	89	+0.19	130	6.2			

	Flange				Diaphragm se	Diaphragm seal					
Version	Nominal diameter	Nominal pressure ¹	Diameter	Thickness	max. Diaphragm diameter	T _K Process	Minimum installation distance	Weight of two diaphragm seals			
			D	b	d _M						
	[in]	[lb/sq.in]	[in] <i>[mm]</i>	[in] <i>[mm]</i>	[in] <i>[mm]</i>	[mbar/10K]	[in] <i>[mm]</i>	[kg]			
VF	2	150-2500	3.99 <i>99</i>	0.79 <i>20</i>	2.32 59	+1.21	5 <i>130</i>	2.6			
VH	3	150-2500	5.00 <i>127</i>	0.79 <i>20</i>	3.50 <i>89</i>	+0.08	5 <i>130</i>	4.6			
VJ	4	150-2500	6.22 <i>158</i>	0.79 <i>20</i>	3.50 <i>89</i>	+0.19	5 <i>130</i>	6.2			

 The specified nominal pressure applies to the diaphragm seal. The maximum pressure for the measuring device is dependent on the lowest-rated element, with regard to pressure, of the selected components. → See also page 31, section "Pressure specifications". Threaded connection ISO 228 G 1/2 B and ANSI 1/2 MNPT, separator with PTFE seal

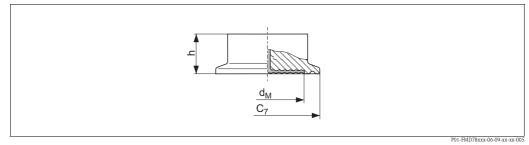


Process connection FMD78, left: with threaded connection ISO 228 G 1/2 B, right: with threaded connection ANSI 1/2 MNPT

1 PTFE seal as standard

Version	Material	Nominal pressure	T _K Process	Weight of two diaphragm seals
			[mbar/10 K]	[kg]
GA	AISI 316L	PN 40	+0.1	2.9
RL	AISI 316L	PN 40	+0.1	2.9

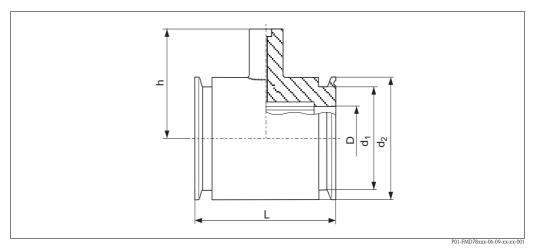
Tri-Clamp ISO 2852



Process connection FMD78, Material: AISI 316L/1.4435, surface roughness of the wetted surfaces \leq 0.8 μ m as standard. Lower surface roughness on request.

Version	Nominal diameter ISO 2852	Nominal diameter DIN 32676	Nominal diameter	Diameter	max. Diaphragm diameter	Height	T _K Process	Weight of two diaphragm seals
				C ₇	d _M	h		
			[in]	[mm]	[mm]	[mm]	[mbar/10 K]	[kg]
ТВ	DN 25	DN 25	1	50.5	24	37	+10.45	0.64
TC	DN 38	DN 40	1 1/2	50.5	36	30	+5.44	2.0
TD	DN 51	DN 50	2	64	48	30	+1.91	2.2
TF	DN 76.1	_	3	91	73	30	+0.08	2.4

Tri-Clamp pipe diaphragm seal ISO 2852

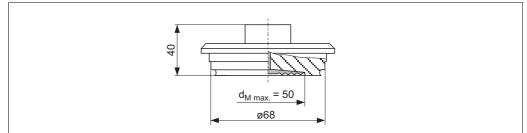


Process connection FMD78, Material: AISI 316L, surface roughness of the wetted surfaces $\leq 0.8 \,\mu$ m as standard. Lower surface roughness on request.

Version	Nominal diameter ISO 2852	Nominal diameter	Diameter	Diameter	Diameter	Height	Face-to-face length	T _K Process	Weight of two diaphragm seals
			D	d ₁	d ₂	h	L		
		[in]	[mm]	[mm]	[mm]	[mm]	[mm]	[mbar/10 K]	[kg]
SB	DN 25	1	22.5	43.5	50.5	67	126	+5.10	3.4
SC ¹	DN 38	1 1/2	35.5	43.5	50.5	67	126	+2.51	2
SD ¹	DN 51	2	48.6	56.5	64	79	100	+2.51	3.4

1) Including 3.1 and pressure test as per Pressure Equipment Directive, category II

Varivent N for pipes DN 40 - DN 162

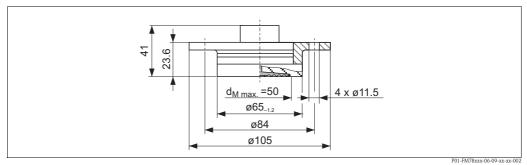


P01-FMD78xxx-06-09-xx-xx-00

Process connection FMD78, surface roughness of the wetted surfaces $\leq 0.8 \,\mu m$ as standard. Lower surface roughness on request.

Version	Material	Nominal pressure	T _K Process	Weight of two diaphragm seals
			[mbar/10 K]	[kg]
TR	AISI 316L/1.4435	PN 40	+2.01	2.6

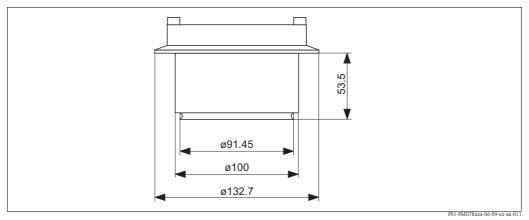
DRD 65 mm



Process connection FMD78, surface roughness of the wetted surfaces $\leq 0.8 \,\mu m$ as standard. Lower surface roughness on request.

Version	Material	Nominal pressure	T _K Process	Weight of two diaphragm seals
			[mbar/10 K]	[kg]
ТК	AISI 316L/1.4435	PN 25	+2.01	1.5

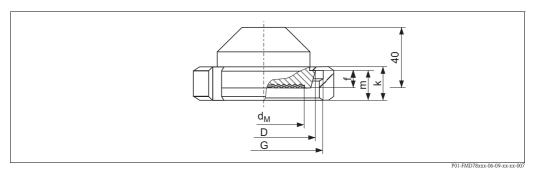
Hygienic connection, sanitary tank spud, extended diaphragm seal 2"



Process connection FMD78, surface roughness of the wetted surfaces $\leq 0.8 \,\mu m$ as standard. Lower surface roughness on request.

Version	Material	T _K Process	Weight of two diaphragm seals
		[mbar/10 K]	[kg]
WH	AISI 316L	+1.64	5

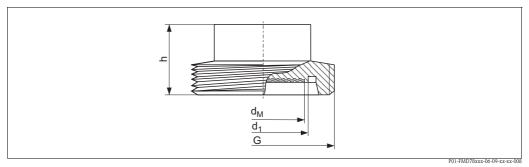
Taper adapter with coupling nut, DIN 11851 (dairy fitting)

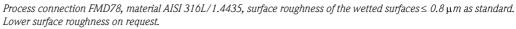


Process connection FMD78, material AISI 316L/1.4435, surface roughness of the wetted surfaces \leq 0.8 μ m as standard. Lower surface roughness on request.

	Taper adap	oter			Slotted nut			Diaphragm seal			
Ver- sion	Nominal diameter	Nominal pressure	Diameter	Adapter height	Thread	D		max. Diaphragm diameter	T _K Process	Weight of two diaphragm seals	
			D	f	G	k	m	d _M			
			[mm]	[mm]		[mm]	[mm]	[mm]	[mbar/10 K]	[kg]	
MR	DN 50	PN 25	68.5	11	Rd 78 x 1/6"	22	19	52	+1.21	2.2	
MS	DN 65	PN 25	86	12	Rd 95 x 1/6"	25	21	66	+0.29	4.0	
MT	DN 80	PN 25	100	12	Rd 110 x 1/4"	30	26	81	+0.19	5.1	

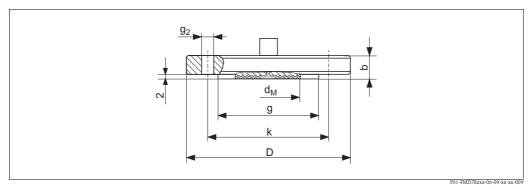
Threaded adapter, DIN 11851 (dairy fitting)





	Threaded ad	apter	Diaphragm se	Diaphragm seal				
Version	Nominal diameter	Nominal pressure	Diameter	Height	Height Thread r I d		T _K Process	Weight of two diaphragm seals
			d ₁	h	G	d _M		
			[mm]	[mm]		[mm]	[mbar/10 K]	[kg]
M3	DN 50	PN 25	54	35	Rd 78 x 1/6"	52	+1.21	1.8
M4	DN 65	PN 25	71	40	Rd 95 x 1/6"	66	+0.29	3.4
M5	DN 80	PN 25	85	40	Rd 110 x 1/4"	81	+0.19	4.0

EN/DIN flanges, connection dimensions as per EN 1092-1/DIN 2527 JIS flanges, connection dimensions as per JIS B 2220



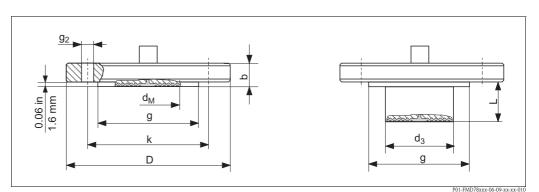
Process connection FMD78, EN/DIN flange, Material AISI 316L

	EN/DIN f	lange					Bolthole	es		Diaphragm se	eal	
Ver- sion	Nominal diameter	Nominal pressure	Shape ¹	Dia- meter	Thick- ness	Raised face	Quan- tity	Dia- meter	Hole circle	max. Diaphragm diameter	T _K Process	Weight of two diaphragm seals
				D	b	g		g ₂	k	d _M		
				[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mbar/10 K]	[kg]
B3	DN 50	PN 10-40	B1 (D)	165	20	102	4	18	125	59	+1.21	6.0
B5	DN 80	PN 10-40	B1 (D)	200	24	138	8	18	160	89	+0.19	10.5
BT	DN 100	PN 10-16	B1 (C)	220	20	_	8	18	180	89	+0.19	9.5
B6	DN 100	PN 25-40	B1 (D)	235	24	162	8	22	190	89	+0.19	13.3

1) Designation as per DIN 2527 in brackets

	JIS flange					Boltholes			Diaphragm seal			
Ver- sion	Nominal diameter			max. Diaphragm diameter	T _K Process	Weight of two diaphragm seals						
			D	b	g		g ₂	k	d _M			
			[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mbar/10 K]	[kg]	
KF	50 A	10 K	155	16	96	4	19	120	59	+1.21	4.6	
KL	80 A	10 K	185	18	127	8	19	150	89	+0.19	7.0	
KH	100 A	10 K	210	18	151	8	19	175	89	+0.19	9.4	

ANSI flanges, connection dimensions as per ANSI B 16.5, raised face RF



Process connection FMD78, ANSI flange with and without extended diaphragm seal, material AISI 316/AISI 316L

	Flange							Bolthole	s		Diaphragn	n seal	
Ver- sion	Nominal dia- meter	Class	Dia- meter	Thick- ness	Raised face	Exten- sion length	Exten- sion dia- meter	Quan- tity	Dia- meter	Hole circle	max. Dia- phragm diameter	T _K Process	Weight of two dia- phragm seals
			D	b	g	L	d ₃		g ₂	k	d _M		
		[lb/sq.in]	[in] <i>[mm]</i>	[in] <i>[mm]</i>	[in] <i>[mm]</i>	[in] <i>[mm]</i>	[in] <i>[mm]</i>		[in] <i>[mm]</i>	[in] <i>[mm]</i>	[in] <i>[mm]</i>	[mbar/ 10 K]	[kg]
AF	2	150	6 <i>152.4</i>	0.75 <i>19.1</i>	3.62 91.9	-	-	4	0.75 <i>19.1</i>	4.75 <i>120.7</i>	2.32 59	+1.21	5.2
AR	2	300	6.5 <i>165.1</i>	0.88 <i>22.5</i>	3.62 <i>91.9</i>	-	-	8	0.75 <i>19.1</i>	5 <i>127</i>	2.32 59	+1.21	6.8
AG	3	150	7.5 190.5	0.94 <i>23.9</i>	5 <i>127</i>	-	-	4	0.75 <i>19.1</i>	6 <i>152.4</i>	3.50 <i>89</i>	+0.19	10.2
AS	3	300	8.25 <i>209.5</i>	1.12 <i>28.4</i>	5 <i>127</i>	-	-	8	0.88 <i>22.4</i>	6.62 <i>168.1</i>	3.50 <i>89</i>	+0.19	14
J4	3	150	7.5 190.5	0.94 <i>23.9</i>	5 <i>127</i>	2 50.8	3 <i>76</i>	4	0.75 <i>19.1</i>	6 <i>152.4</i>	2.83 <i>72</i>	+0.29	12
						4 101.6							13.2
						6 152.4							14.2
						8 <i>203.6</i>							15.4
AH	4	150	9 <i>228.6</i>	0.94 <i>23.9</i>	6.19 <i>157.2</i>	-	-	8	0.75 <i>19.1</i>	7.5 <i>190.5</i>	3.50 <i>89</i>	+0.19	14.4
AT	4	300	10 <i>254</i>	1.25 <i>31.8</i>	6.19 <i>157.2</i>	-	-	8	0.88 <i>22.4</i>	7.88 <i>200.1</i>	3.50 <i>89</i>	+0.19	23.4
J5	4	150	9 <i>228.6</i>	0.94 <i>23.9</i>	6.19 <i>157.2</i>	2 50.8	3.7 94	8	0.75 <i>19.1</i>	7.5 <i>190.5</i>	3.50 <i>89</i>	+0.19	17.3
						4 101.6							19.8
						6 <i>152.4</i>							22.3
						8 <i>203.6</i>							24.8

Weight

Housing

	T14		T15	T17
	Aluminium	AISI 316L/1.4435	Aluminium	AISI 316L/1.4404
with electronic insert and display	1.2 kg	2.1 kg	1.8 kg	1.2 kg
with electronic insert without display	1.1 kg	2.0 kg	1.7 kg	1.1 kg

Process connections

 \rightarrow See corresponding process connection, page 32 ff.

Material

T14/T15 housing:

- T14 housing, selectable:
 - Die-cast aluminium with protective powder-coating on polyester basis: RAL 5012 (blue), cover: RAL 7035 (grey)
 - Precision cast stainless steel AISI 316L (1.4435)
- T15 housing: Die-cast aluminium with protective powder-coating on polyester basis: RAL 5012 (blue), cover: RAL 7035 (grey)
- External operation (keys and key covering): Polycarbonate PC-FR Lexan UL 940 UL94VO, RAL 7035 (grey)
- Sight glass:
 - Aluminium housing: Polycarbonat (PC), for Dust-Ex, EEx d, FM XP and CSA XP: Mineral glass
 - Stainless steel housing: Mineral glass
- Cable gland: Polyamid (PA)
- Bind plug: PBT-GF30 FR, for Dust Ex, EEx d, FM XP and CSA XP: AISI 316L (1.4435)
- Seal for cable gland and plug: Silicone (VMQ)
- O-ring for cover sealing: EPDM
- Nameplates: AISI 304 (1.4301)

T17 housing:

- Housing: Stainless steel AISI 316L (1.4404)
- Sight glass: Polycarbonat (PC) or mineral glass
- Cable gland: Polyamid (PA), for Dust-Ex: CuZn nickel-plated
- Bind plug: PBT-GF30 FR, for Dust-Ex: AISI 316L (1.4435)
- Seal for cable gland and plug: Silicone (VMQ)
- Pressure compensation filter: PA6 GF10, O-Ring: Silicone (VMQ)
- O-ring for cover sealing: Silicone (VMQ)
- Nameplates: lasered

Miscellaneous:

- Measuring cell PMD70/FMD76, filling cell
 - 25 mbar and 100 mbar measuring cell: Silicone oil
 - 500 mbar and 3000 mbar measuring cell: Mineral oil
 - for oxygen and ultra pure gas applications: Inert oil (Voltalef 1A)
- Membrane material:
 - PMD70/FMD76: Al₂O₃ (Aluminium-oxide-ceramic)
 - PMD75, FMD77, FMD78:
 - AISI 316L (1.4435)
 - Alloy C276 (2.4819)
 - Monel 400 (2.4360)
 - Tantal
 - AISI 316L (1.4435) with Gold-Rhodium coating (FMD77/FMD78 only)
 - AISI 316L (1.4435) with 0.09 mm PTFE foil (FMD77/FMD78 only)
- Process diaphragm PMD70/FMD76: Al₂O₃ (Aluminium-oxide-ceramic)
- Mounting accessories: Mounting kit with screws AISI 304 (1.4301)
- Capillary: AISI 316 Ti (1.4571)
- Protective hose for capillary: AISI 304 (1.4301)
- External earth terminal: AISI 304 (1.4301)
- Screws and nuts for side flanges:
 - PMD70: hex.-headed bolt DIN 931-M10x50-A2-70, hex.-headed nut: DIN 934-M10-A4-70
 - PMD75 PN 160: hex.-headed bolt ISO 4014-M12x90-A4
 - PMD75 PN 420: hex.-headed nut ISO 4032-M12-A4-bs

 \rightarrow For process connections, seals and filling oils see ordering information, page 53 ff.

	Flaining instructions, diapinagin sear systems
Applications	 Diaphragm seal systems should be used if the process media and the device should be separated. Diaphragm seal systems offer clear advantages in the following instances: In the case of high process temperatures (→ See also page 30, section "Process temperature limits".) In the case of process media that crystallise In the case of corrosive or highly various process media or process media with solids content In the case of heterogeneous and fibrous process media If good and rapid measuring point cleaning is necessary If the measuring point is exposed to vibrations For mounting locations that are difficult to access
Design and operation mode	Diaphragm seals are separating equipment between the measuring system and the process medium.
	 A diaphragm seal system consists of: A diaphragm seal in a one-sided system, e.g. FMD77 or two diaphragm seals, in a two-sided system, e.g. FMD78 One capillary tube or two capillary tubes Fill fluid and A differential pressure transmitter.
	The process pressure acts via the diaphragm seal membrane on the liquid-filled system, which transfers the process pressure via the capillary tube onto the sensor of the differential pressure transmitter. Endress+Hauser delivers all diaphragm seal systems as welded versions. The system is hermetically sealed, which ensures the highest reliability.
	Note! The correlations between the individual diaphragm seal components are presented in the following section. For further information and comprehensive diaphragm seal system designs, please contact your local Endress+Hauser Sales Center.
	Diaphragm seal
	 The diaphragm seal determines the application range of the system by the diaphragm diameter the diaphragms: stiffness and material the design (oil volume).
	Diaphragm diameter

Planning instructions, diaphragm seal systems

The larger the diaphragm diameter (less stiffness), the smaller the temperature effect on the measurement result.

Note: To keep the temperature effect in practice-oriented limits, you should select diaphragm seals with a nominal diameter of \geq DN 80, in as far as the process connection allows for it.

Diaphragm stiffness

The stiffness is dependent on the diaphragm diameter, the material, any available coating and on the diaphragm thickness and shape. The diaphragm thickness and the shape are defined constructively. The stiffness of a diaphragm seal membrane influences the temperature operating range and the measuring error caused by temperature effects.

Capillary

Diaphragm seals are used with the following capillary internal diameters as standard:

- ≤ DN 50: 1 mm
- > DN 50: 2 mm

The capillary tube influences the T_K zero point, the ambient temperature operating range and the response time of a diaphragm seal system as a result of its length and internal diameter.

 \rightarrow See also page 56 ff, sections "Influence of the temperature on the zero point", "Ambient temperature range" and "Response time".

 \rightarrow Observe the installation instructions regarding capillary tubes. See page 61 ff, section "Installation instructions".

Filling oil

When selecting the filling oil, fluid and ambient temperature as well as the operating pressure are of crucial importance. Observe the temperatures and pressures during commissioning and cleaning. A further selection criterion is the compatibility of the filling oil with the requirements of the process medium. For this reason, only filling oils that are harmless to health are used in the food industry, such as vegetable oil or silicone oil. \rightarrow See also the following section "Diaphragm seal filling oils".

The filling oil used influences the T_K zero point and the temperature operating range of a diaphragm seal system and the response time. \rightarrow See also page 56 ff, sections "Influence of the temperature on the zero point" and "Response time".

Differential pressure transmitter

The differential pressure transmitter influences the temperature operating range, the T_K zero point and the response time as a result of the volume of its side flange and as a result of its volume change. The volume change is the volume that has to be shifted to pass through the complete measuring range.

Differential pressure transmitters from Endress+Hauser are optimised with regard to minimum volume change and side flange.

Diaphragm seal filling oils

Version ¹	Filling oil	Permissible temperature range at $0.05 \text{ bar} \le p_{abs} \le 1 \text{ bar}$	Permissible temperature range at $p_{abs} \ge 1$ bar	Density	Viscosity	Coefficient of thermal expansion	T _K correction factor	Notes	
				[g/cm ³]	[cSt at 25°C (77°F)]	[1/K]			
FMD77: A FMD78: A, 1	Silicone oil	-40+180°C (-40+356°F)	-40+250°C (-40+482°F)	0.96	100	0.00096	1	suitable for foods	
FMD77: V FMD78: C, 3	High- temperature oil	-10+200°C (+14+392°F)	-10+350°C (+14+662°F)	1.07	37	0.0007	0.72	high temperatures	
FMD77: F FMD78: D, 4	Inert oil	-40+80°C (-40+176°F)	-40+175°C (-40+347°F)	1.87	27	0.000876	0.91	Oil for ultra pure gas and oxygen applications	
FMD77: D FMD78: B, 2	Vegetable oil	-10+120°C (+14+248°F)	-10+200°C (+14+392°F)	0.94	9.5	0.00101	1.05	suitable for foods FDA 21 CFR 172.856	
FMD77: L FMD78: E, 5	Low temperature oil	-90+80°C ² (-130176°F)	-90+180°C ² (-130+356°F)	0.92	4.4	-	-	low temperatures	

1) Version for feature 90 in the order code

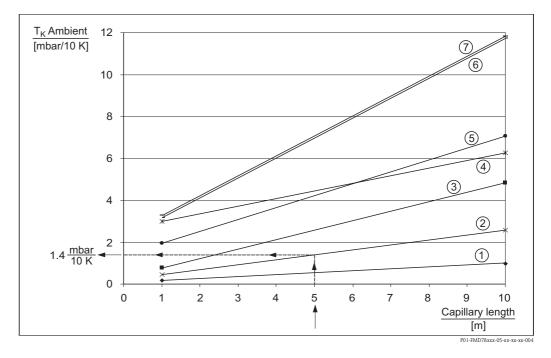
2) Observe temperature limits of the device (\rightarrow page 29 and page 30)

Influence of the temperature on the zero point

A temperature change results in a volume change of the filling oil. The volume change is dependent on the coefficient of thermal expansion of the filling oil and on the volume of the filling oil at calibration temperature (constant in the range: +21 to +33°C (+69.8 to 91.4°F)). \rightarrow See also page 46, section "Diaphragm seal filling oils".

For example, the filling oil expands in the event of a temperature increase. The additional volume presses against the diaphragm seal membrane. The stiffer a diaphragm is, the greater its return force, which counteracts a volume change and acts on the measuring cell together with the operating pressure, thus shifting the zero point. For the " $T_{\rm K}$ Process", see page 45 ff, section "Process connections FMD78".

The following diagrams display the temperature coefficient " T_K Ambient" dependent on the capillary length. The following application is displayed: capillary temperature and transmitter temperature (ambient temperature) change, the process temperature corresponds to the calibration temperature. The temperature coefficients obtained from the diagrams apply to silicone oil and the membrane material AISI 316L/1.4435. For other filling oils, these temperature coefficients must be multiplied by the T_K correction factor of the corresponding filling oil. For the T_K correction factors, see page 55, section "Diaphragm seal filling oils".



Example for:

- Diaphragm seal versions "B5, EN/DIN Flange DN 80 PN 10-40 B1, AISI 316L"
- Capillary length: 5 m
- Ambient temperature, capillary/transmitter: 45°C
- Filling oil: silicone oil
- 1. Select characteristic curve type for the diaphragm seal versions "B5" in accordance with the following table.

Result: characteristic curve type 2

2. Obtain value for $T_{\rm K}$ Ambient from the diagram. Result: 1.4 mbar/10 K

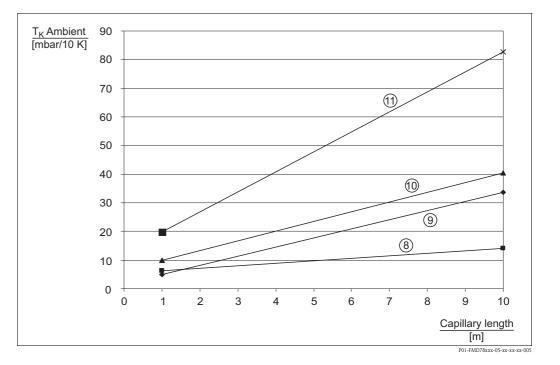
3. $T_{Ambient} - T_{Calibration} = 45^{\circ}C - 25^{\circ}C = 20^{\circ}C \Rightarrow 1.4 \text{ mbar}/10 \text{ K x } 20 \text{ K} = 2.8 \text{ mbar}$

Result: In this application, the zero point is shifted by 2.8 mbar.

Note!

- The influence of temperature on the zero point can be corrected with position calibration.
- The temperature influence can be minimised by using a filling oil with a smaller coefficient of thermal expansion, shorter capillaries, diaphragm seals with larger diaphragm diameter or by using a smaller capillary internal diameter.

Characteristic type	Version	Diaphragm seal
1	TF	Tri-Clamp, ISO 2852 DN 76.1 (3"), AISI 316L/1.4435
2	GA	Thread ISO 228 G 1/2 B, PN 40, AISI 316L, Separator, PTFE seal
	RL	Thread ANSI 1/2 FNPT, PN 40, AISI 316L, Separator, PTFE seal
	UH	Cell DN 80 PN 16-400, AISI 316L
	UJ	Cell DN 100 PN 16-400, AISI 316L
	VH	Cell 3" 150-2500 lbs, AISI 316L
	VJ	Cell 4" 150-2500 lbs, AISI 316L
	B5	EN/DIN flange DN 80 PN 10-40 B1, AISI 316L
	BT	EN/DIN flange DN 100 PN 10-16 B1, AISI 316L
	B6	EN/DIN flange DN 100 PN 25-40 B1, AISI 316L
	AG	ANSI flange 3" 150 lbs RF, AISI 316/316L
	AS	ANSI flange 3" 300 lbs RF, AISI 316/316L
	AH	ANSI flange 4" 150 lbs RF, AISI 316/316L
	J5	ANSI flange 4" 150 lbs RF, AISI 316/316L, Extensions: 2"/4"/6"/8"
	AT	ANSI flange 4" 300 lbs RF, AISI 316/316L
	KL	JIS flange 80 A 10 K RF, AISI 316L
	KH	JIS flange 100 A 10 K RF, AISI 316L
	MT	DIN 11851 DN 80 PN 25, AISI 316L/1.4435
	M5	DIN 11851 DN 80 PN 25 socket, AISI 316L/1.4435
3	MS	DIN 11851 DN 65 PN 25, AISI 316L/1.4435
	M4	DIN 11851 DN 65 PN 25 socket, AISI 316L/1.4435
	J4	ANSI flange 3" 150 lbs RF, AISI 316/316L, Extensions: 2"/4"/6"/8"
4	SC	Pipe seal diaphragm Tri Clamp, ISO 2852 DN 38 (1 1/2"), AISI 316L/1.4435
	SD	Pipe seal diaphragm Tri Clamp, ISO 2852 DN 51 (2"), AISI 316L/1.4435
5	UF	Cell DN 50 PN 16-400, AISI 316L
	VF	Cell 2" 150-2500 lbs, AISI 316L
	B3	EN/DIN flange DN 50 PN 10-40 B1, AISI 316L
	AF	ANSI flange 2" 150 lbs RF, AISI 316/316L
	AR	ANSI flange 2" 300 lbs RF, AISI 316/316L
	KF	JIS flange 50 A 10 K RF, AISI 316L
	MR	DIN 11851 DN 50 PN 25, AISI 316L/1.4435
	M3	DIN 11851 DN 50 PN 25 socket, AISI 316L/1.4435
6	TD	Tri-Clamp, ISO 2852 DN 51 (2"), DIN 32676 DN 50, AISI 316L/1.4435
7	TK	DRD 65 mm, PN 25, AISI 316L/1.4435
	TR	Varivent Type N for tubes DN 40 – DN 162, PN 40, AISI 316L/1.4435



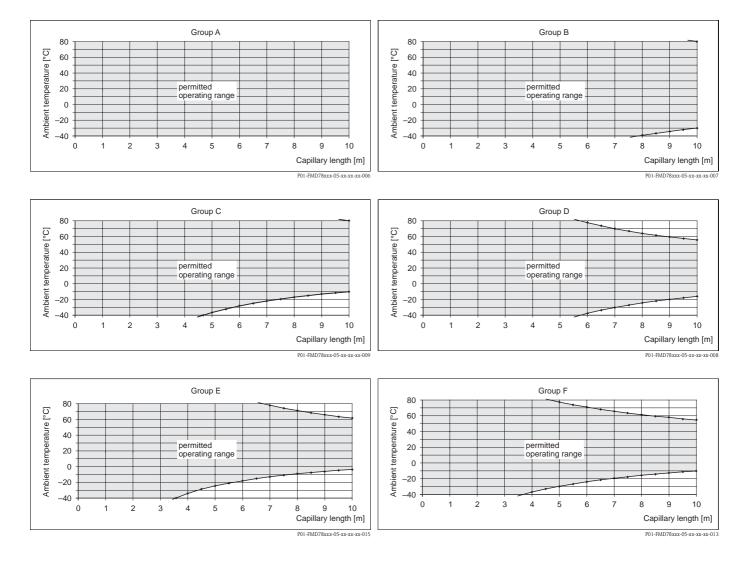
Characteristic type	Version	Diaphragm seal
8	SB	Pipe seal diaphragm Tri-Clamp, ISO 2852 DN 25 (1"), AISI 316L/1.4435
9	WH	Sanitary tank spud, AISI 316L/1.4435, Extensions 2"
10	TC	Tri-Clamp, ISO 2852 DN 38 (1 - 1 1/2"), DIN 32676 DN 40, AISI 316L/1.4435
11	TB	Tri-Clamp, ISO 2852 DN 25 (1"). DIN 32676 DN 25, AISI 316L/1.4435

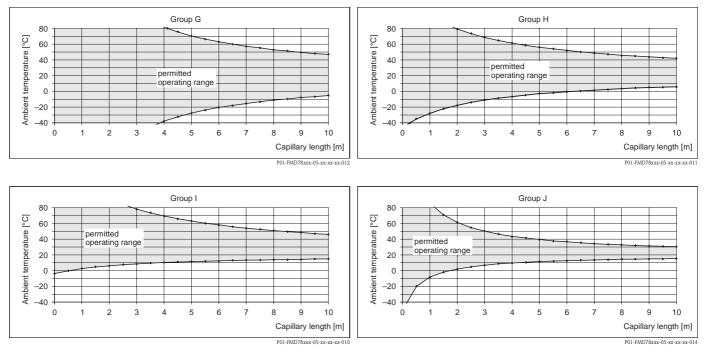
Ambient temperature range

The filling oil, capillary length, capillary internal diameter, process temperature and the oil volume of the diaphragm seal determine the ambient temperature operating range of the diaphragm seal system. The following diagrams display the permitted ambient temperature operating range in relation to the capillary length. The diagrams apply to a process temperature of $+25^{\circ}C$ ($+77^{\circ}F$) and to silicone oil. The operating range can be extended by using a filling oil with a smaller coefficient of expansion and by using shorter capillaries.

Note!

- Endress+Hauser recommends using low temperature oil for applications that require short response times or that are near the lower temperature limit. → See also page 55, "Diaphragm seal filling oils" section.
- For further information, comprehensive diaphragm seal system designs and measuring technology solutions acting close to the operating limits, please contact your local Endress+Hauser Sales Center.



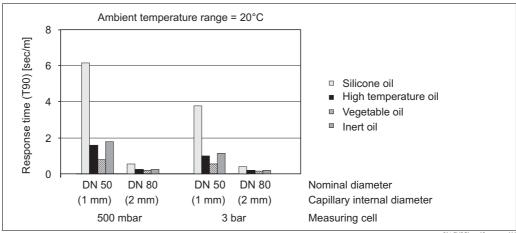


Group	Version	Diaphragm seal
A	SB	Pipe seal diaphragm Tri-Clamp, ISO 2852 DN 25 (1"), AISI 316L/1.4435
	SC	Pipe seal diaphragm Tri Clamp, ISO 2852 DN 38 (1 1/2"), AISI 316L/1.4435
	SD	Pipe seal diaphragm Tri Clamp, ISO 2852 DN 51 (2"), AISI 316L/1.4435
	GA	Thread ISO 228 G 1/2 B, PN 40, AISI 316L, Separator, PTFE seal
	RL	Thread ANSI 1/2 FNPT, PN 40, AISI 316L, Separator, PTFE seal
В	UF	Cell DN 50 PN 16-400, AISI 316L
	VF	Cell 2" 150-2500 lbs, AISI 316L
	B3	EN/DIN flange DN 50 PN 10-40 B1, AISI 316L
	AF	ANSI flange 2" 150 lbs RF, AISI 316/316L
	AR	ANSI flange 2" 300 lbs RF, AISI 316/316L
	KF	JIS flange 50 A 10 K RF, AISI 316L
	MR	DIN 11851 DN 50 PN 25, AISI 316L/1.4435
	M3	DIN 11851 DN 50 PN 25 socket, AISI 316L/1.4435
С	UH	Cell DN 80 PN 16-400, AISI 316L
	UJ	Cell DN 100 PN 16-400, AISI 316L
	VJ	Cell 4" 150-2500 lbs, AISI 316L
	B5	EN/DIN flange DN 80 PN 10-40 B1, AISI 316L
	BT	EN/DIN flange DN 100 PN 10-16 B1, AISI 316L
	B6	EN/DIN flange DN 100 PN 25-40 B1, AISI 316L
	AH	ANSI flange 4" 150 lbs RF, AISI 316/316L
	J5	ANSI flange 4" 150 lbs RF, AISI 316/316L, Extensions: 2"/4"/6"/8"
	AT	ANSI flange 4" 300 lbs RF, AISI 316/316L
	KH	JIS flange 100 A 10 K RF, AISI 316L
	MT	DIN 11851 DN 80 PN 25, AISI 316L/1.4435
	M5	DIN 11851 DN 80 PN 25 socket, AISI 316L/1.4435
D	VH	Cell 3" 150-2500 lbs, AISI 316L
	AG	ANSI flange 3" 150 lbs RF, AISI 316/316L
	AS	ANSI flange 3" 300 lbs RF, AISI 316/316L
	KL	JIS flange 80 A 10 K RF, AISI 316L
	TD	Tri-Clamp, ISO 2852 DN 51 (2"), DIN 32676 DN 50, AISI 316L/1.4435
	TF	Tri-Clamp, ISO 2852 DN 76.1 (3"), AISI 316L/1.4435
E	J4	ANSI flange 3" 150 lbs RF, AISI 316/316L, Extensions: 2"/4"/6"/8"
F	TK	DRD 65 mm, PN 25, AISI 316L/1.4435
	TR	Varivent Type N for tubes DN 40 - DN 162, PN 40, AISI 316L/1.4435
G	MS	DIN 11851 DN 65 PN 25, AISI 316L/1.4435
	M4	DIN 11851 DN 65 PN 25 socket, AISI 316L/1.4435
Н	TC	Tri-Clamp, ISO 2852 DN 38 (1 - 1 1/2"), DIN 32676 DN 40, AISI 316L/1.4435
Ι	TB	Tri-Clamp, ISO 2852 DN 25 (1"). DIN 32676 DN 25, AISI 316L/1.4435
J	WH	Sanitary tank spud, AISI 316L/1.4435, Extensions 2"

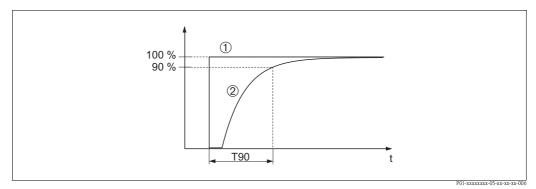
Response time

The viscosity of the filling oil, the capillary length and the capillary internal diameter influence the frictional resistance. The greater the frictional resistance, the longer the response time. Furthermore, the volume change of the measuring cell influences the response time. The lower the volume change of the measuring cell is, the less filling oil has to be shifted in the diaphragm seal system.

The following diagram shows typical response times (T90) for the various filling oils dependent on the measuring cell and the capillary internal diameter. The values given are in seconds per metre of capillary length and must be multiplied by the actual length of the capillary. The response time of the transmitter must also be taken into consideration.



P01-FMD78xxx-05-xx-xx-xx-000



Presentation of the response time (T90%)

2 Output signal

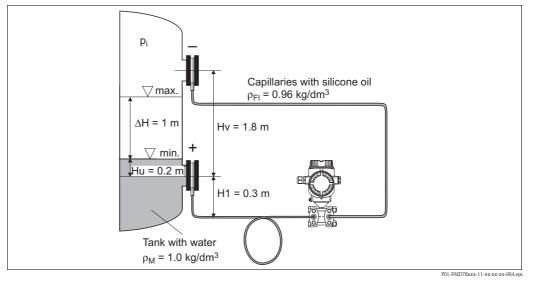
Minimise response time by	Comments
Larger capillary internal diameter	The temperature effect increases with increasing diameter.
Shorter capillaries	_
Filling oil with lower viscosity	 Observe compatibility of the filling oil with the process fluid. Observe the filling oil operating limits.

¹ Pressure step

Installation instructions Instructions for diaphragm seal systems • The diaphragm seal together with the transmitter form a closed, calibrated system, which is filled through ports in the diaphragm seal and in the measuring system of the transmitter. These ports are sealed and must

- not be opened.
 In the case of devices with diaphragm seals and capillaries, the zero point shift caused by the hydrostatic pressure of the filling liquid column in the capillaries must be taken into account when selecting the measuring cell. If a measuring cell with a small measuring cell is selected, the sensor nominal range can be overdriven as a result of position adjustment. → See the following diagram and the following example.
- When using a mounting bracket, sufficient strain relief must be allowed for in order to prevent the capillary bending down (bending radius ≥ 100 mm).
- The temperature and length of both capillaries should be the same when using two-sided diaphragm seal systems.

Selecting the measuring cell (observe the hydrostatic pressure of the filling fluid column in the capillaries!)



Pressure on the negative side of the differential pressure transmitter (p_) when the tank is empty (min. level)

$$p_{-}=p_{Hv}+p_{H1}=Hv \bullet p_{Fi} \bullet g + H1 \bullet p_{Fi} \bullet g + p_{i}$$

= 1.8 m \epsilon 0.96 \frac{kg}{dm^{3}} \epsilon 9.81 \frac{m}{s} + 0.3 m \epsilon 0.96 \frac{kg}{dm^{3}} \epsilon 9.81 \frac{m}{s} + p_{i}
= 197.77 mbar + p_{i}

Pressure on the positive side of the differential pressure transmitter (p_+) when the tank is empty (min. level)

$$p_{+} = p_{Hu} + p_{H1} = Hu \bullet p_{M} \bullet g + H1 \bullet p_{FI} \bullet g + p_{i}$$
$$= 0.2 \text{ m} \bullet 1 \frac{kg}{dm^{3}} \bullet 9.81 \frac{m}{s} + 0.3 \text{ m} \bullet 0.96 \frac{kg}{dm^{3}} \bullet 9.81 \frac{m}{s} + p_{i}$$
$$= 47.87 \text{ mbar} + p_{i}$$

Differential pressure at the transmitter $(\Delta p_{Transmitter})$ when the tank is empty

$$\Delta p_{\text{Transmitter}} = p_{+} - p_{-}$$
$$= 47.87 \text{ mbar} - 197.77 \text{ mbar}$$
$$= -149.90 \text{ mbar}$$

Result:

If the tank were full, a differential pressure of -51.80 mbar would be present at the differential pressure transmitter. When the tank is empty, a differential pressure of -149.90 mbar is present. Therefore, a 500 mbar measuring cell is required for this application.

Installation instructions

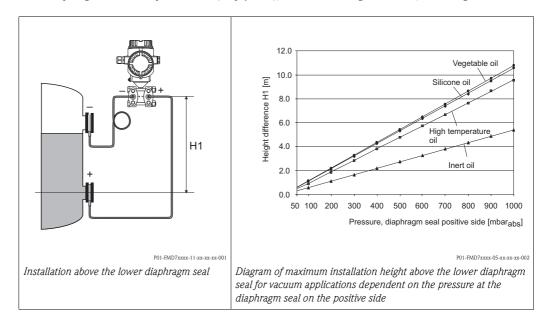
In order to obtain more precise measurement results and to avoid a defect in the device, mount the capillaries as follows:

- vibration-free (in order to avoid additional pressure fluctuations)
- not in the vicinity of heating or cooling lines
- insulate at colder or warmer ambient temperatures
- with a bending radius of ≥ 100 mm.

Vacuum applications

For applications under vacuum, Endress+Hauser recommends mounting the pressure transmitter underneath the lower diaphragm seal. A vacuum load of the diaphragm seal caused by the presence of filling oil in the capillaries is hereby prevented.

When the pressure transmitter is mounted above the lower diaphragm seal, the maximum height difference H1 in accordance with the following illustration on the left must not be exceeded. The maximum height difference is dependent on the density of the filling oil and the smallest ever pressure that is permitted to occur at the diaphragm seal on the positive side (empty tank), see the following illustration, on the right.



Certificates and approvals

CE mark	The device meets the legal requirements of the relevant EC directives. Endress+Hauser confirms that the device has been successfully tested by applying the CE mark.
Ex approvals	 ATEX FM CSA NEPSI IECEx TIIS GOST on request
	All explosion protection data are given in separate documentation which is available upon request. The Ex documentation is supplied as standard with all devices approved for use in explosion hazardous areas. \rightarrow See also page 78 ff, sections "Safety Instructions" and "Installation/Control Drawings".
Marine certificate	 GL: FMD76, FMD78, PMD70, PMD75 ABS: FMD76, FMD78, PMD70, PMD75
Overspill protection	WHG
CRN approvals	Some device versions have CRN approval. For a CRN-approved device, a CRN-approved process connection (\rightarrow see page 65, feature 70 "Process connection") has to be ordered with a CSA approval (\rightarrow see page 64, feature 10 "Approval"). These devices are fitted with a separate plate bearing the registration number 0F10524.5C.
Pressure Equipment Directive (PED)	 This measuring device corresponds to Article 3 (3) of the EC directive 97/23/EC (Pressure Equipment Directive) and has been designed and manufactured according to good engineering practice. FMD78 with pipe diaphragm seal ≥ 1.5"/PN40: Suitable for stable gases in group 1, category II PMD75, PN 420 Suitable for stable gases in group 1, category I
Standards and guidelines	DIN EN 60770 (IEC 60770): Transmitters for use in industrial-process control systems Part 1: Methods for inspection and routine testing DIN 16086: Electrical pressure measuring instruments, pressure sensors, pressure transmitters, pressure measuring instruments, concepts, specifications in data sheets EN 61326: Electrical equipment for measurement, control and laboratory use – EMC requirements

Ordering information

PMD70	10	Approval:
		 A For non-hazardous areas ATEX II 1/2 G EEx ia IIC T6 ATEX II 1/2 G EEx ia IIC 76, overspill protection WHG ATEX II 1/2 D ATEX II 1/3 D ATEX II 1/3 D EEx ia IIC 76 ATEX II 1/2 GD EEx ia IIC 76 ATEX II 1/2 GD EEx ia IIC 76 ATEX II 3 G EEx nA II 76 FM IS, Class I, II, III Division 1, Groups A – G; NI Class I Division 2, Groups A – D; AEx ia FM NI, Class I, II, III Division 1, Groups A – G FM NI, Class I, II, III Division 1, Groups A – G; Class I Division 2, Groups A – D, Ex ia CSA IS, Class I, II, III Division 1, Groups A – G; Class I Division 2, Groups A – D, Ex ia W CSA Class II, III Division 1, Groups E – G (Dust-Ex) H NEPSI Ex ia IIC 76
	20	Output; Operation:A420 mA HART, SIL operation outside, LCD (\rightarrow see Fig. \bigcirc , \bigcirc)B420 mA HART, SIL operation inside, LCD (\rightarrow see Fig. \bigcirc , \bigcirc)C420 mA HART, SIL operation inside (\rightarrow see Fig. \bigcirc)MPROFIBUS PA, operation outside, LCD (\rightarrow see Fig. \bigcirc , \bigcirc)NPROFIBUS PA, operation inside, LCD (\rightarrow see Fig. \bigcirc , \odot)OPROFIBUS PA, operation inside (\rightarrow see Fig. \bigcirc , \odot)OPROFIBUS PA, operation inside (\rightarrow see Fig. \odot)PFOUNDATION Fieldbus, operation outside, LCD (\rightarrow see Fig. \odot , \odot)QFOUNDATION Fieldbus, operation inside, LCD (\rightarrow see Fig. \odot , \odot)RFOUNDATION Fieldbus, operation inside (\rightarrow see Fig. \odot)
	30	Housing; Cable entry; Protection:AAluminium T14 housing, optional display on the side, IP 66/67/NEMA 6P, Gland M 20x1.5BAluminium T14 housing, optional display on the side, IP 66/67/NEMA 6P, Thread G 1/2CAluminium T14 housing, optional display on the side, IP 66/67/NEMA 6P, Thread 1/2 NPTDAluminium T14 housing, optional display on the side, IP 66/67/NEMA 6P, M12x1 PA plugEAluminium T14 housing, optional display on the side, IP 66/67/NEMA 6P, 7/8" FF plugFAluminium T15 housing, optional display on the top, IP 66/67/NEMA 6P, Gland M 20x1.5KAluminium T15 housing, optional display on the top, IP 66/67/NEMA 6P, Thread G 1/2LAluminium T15 housing, optional display on the top, IP 66/67/NEMA 6P, Thread G 1/2LAluminium T15 housing, optional display on the top, IP 66/67/NEMA 6P, Thread G 1/2Aluminium T15 housing, optional display on the top, IP 66/67/NEMA 6P, Thread G 1/2Aluminium T15 housing, optional display on the top, IP 66/67/NEMA 6P, Thread G 1/2Aluminium T15 housing, optional display on the top, IP 66/67/NEMA 6P, Gland M 20x1.5Aluminium T15 housing, optional display on the top, IP 66/67/NEMA 6P, Gland M 20x1.5Alsi 316L T14 housing, optional display on the side, IP 66/67/NEMA 6P, Chand M 20x1.5Alsi 316L T14 housing, optional display on the side, IP 66/67/NEMA 6P, Thread 1/2 NPTAlsi 316L T14 housing, optional display on the side, IP 66/67/NEMA 6P, 7/8" FF plugAlsi 316L T14 housing, optional display on the side, IP 66/67/NEMA 6P, 7/8" FF plugAlsi 316L T14 housing, optional display on the side, IP 66/67/NEMA 6P, Thread G 1/2Alsi 316L T14 housing, optional display on the side,
	40	Nominal range; PN: Nominal value PN 7B 25 mbar/2500 Pa/0.375 psi 10 bar/1 MPa/150 psi 7D 100 mbar/10 kPa/1.5 psi 16 bar/1,6 MPa/240 psi 7F 500 mbar/50 kPa/7.5 psi 100 bar/10 MPa/1500 psi 7H 3 bar/300 kPa/45 psi 100 bar/10 MPa/1500 psi 78 Prepared mounting DELTATOP/DELTASET
	PMD70	order code

 \rightarrow For continuation of PMD70 ordering information, see the following page.

PMD70 (continued)	50	Ca	libra	ation;	Unit:		
		1			nge; mbar/bar		
		2	Not	ominal range; kPa/MPa			
		3		Nominal range; mmH ₂ O/mH ₂ O			
		4			ange; inH ₂ O/ftH ₂ O		
		6	Not	ominal range; psi			
		8	Adj	usted fo	or Deltatop/Deltaset; see additional specification		
		В			d; see additional specification		
		С		-	tificate 5-point; see additional specification		
		D			icate; see additional specification		
		К			see additional specification		
		L			nd factory certificate 5-point; see additional specification		
		М	Plat	inum a	nd DKD certificate; see additional specification		
	70		Pro	ocess	connection; Material:		
			В	1/4 -	18 NPT IEC 61518, mounting: 7/16 – 20 UNF, C22.8 (CRN)		
			D	1/4 -	18 NPT IEC 61518, mounting: 7/16 – 20 UNF, AISI 316L (CRN)		
			F	1/4 -	18 NPT IEC 61518, mounting: 7/16 – 20 UNF, Alloy C (CRN)		
			G	1/4 -	18 NPT IEC 61518, mounting: 7/16 – 20 UNF, PVDF		
			U		'4 mounting: 7/16 – 20 UNF, AISI 316L (CRN)		
			1	1/4 -	18 NPT, mounting: PN 160: M10, C22.8 (CRN)		
			2	1/4 -	18 NPT, mounting: PN 160: M10, AISI 316L (CRN)		
			3	1/4 -	18 NPT, mounting: PN 160: M10, Alloy C (CRN)		
	80			Seal:			
				A F	KM Viton		
				B E	PDM		
				D K	alrez		
				E C	Chemraz		
				1 F	KM Viton, degreased		
				2 F	KM Viton, cleaned for oxygen service		
	100			A	Additional option 1:		
				A	not selected		
				E	SIL2/IEC 61508 Declaration of conformity		
				В	Material test certificate for wetted components, inspection certificate as per		
					EN 10204 3.1 acc. to specification 52005759		
				N	1 Overvoltage protection		
				N	HistoROM/M-DAT		
				S			
				V			
				W	V Mounting on shut-off valve from below		
				2	•		
				3	/ 1 1		
				4	Overpressure test with certificate, inspection certificate as per EN 10204 3.1		
			1				
	110				Additional option 2:		
					E SIL2/IEC 61508 Declaration of conformity		
					B Material test certificate for wetted components, inspection certificate as per		
					EN10204 3.1 acc. to specification 52005759		
					K Vent valves (2 pieces), Alloy C		
					M Overvoltage protection		
					N HistoROM/M-DAT		
					R Screws 7/16 UNF, length 1 1/2" (4 pieces)		
					S GL/ABS marine certificate		
					U Mounting bracket for wall/pipe, AISI 304		
					2 Test report acc. to EN10204 2.2		
					3 Routine test with certificate, inspection certificate as per EN 10204 3.1		
					4 Overpressure test with certificate, inspection certificate as per EN 10204 3.1		
					5 Helium leak test EN 1518 with test certificate,		
					inspection certificate as per EN 10204 3.1		
	PMD70				complete order code		
				I I -			

PMD75	10	Ар	roval:
		A 1 6 2 4 8 3 5 7 8 7 8 7 8 7 8 7 8 7 8 7 8 7 8 7 8 7	For non-hazardous areas ATEX II 1/2 G EEx ia IIC T6 ATEX II 1/2 G EEx ia IIC T6, overspill protection WHG ATEX II 1/2 G EEx ia IIC T6, overspill protection WHG ATEX II 1/2 G EEx ia IIC T6 ATEX II 1/2 GD EEx ia IIC T6 ATEX II 2 G EEx d IIC T6 ATEX II 3 G EEx nA II T6 FM IS, Class I, II II Division 1, Groups A – G; NI Class I Division 2, Groups A – D; AEx ia FM XP, Class I Division 1, Groups A – D; AEx d FM DIP, Class I, III Division 1, Groups A – G; NI Class I Division 2, Groups A – D; AEx ia CSA IS, Class I, III Division 1, Groups A – D CSA IS, Class I, III Division 1, Groups A – G; Class I Division 2, Groups A – D, Ex ia CSA XP, Class I Division 1, Groups B – D; Ex d CSA Class II, III Division 1, Groups B – D; Ex d CSA Class II, III Division 1, Groups E – G (Dust-Ex) NEPSI Ex la IIC T6 NEPSI Ex la IIC T6 TIIS Ex la IIC T6 TIIS Ex la IIC T6 Combined certificates: ATEX II 1/2 G EEx la IIC T6 + II G EEx d IIC T6 Combined certificates: FM IS and XP Class I Division 1, Groups A – D Combined certificates: FM IS and XP Class I Division 1, Groups A – D Combined certificates: FM CSA IS and XP Class I Division 1, Groups A – D Combined certificates: FM/CSA IS and XP Class I Division 1, Groups A – D
	20		Output: Operation:
			 A 420 mA HART, SIL operation outside, LCD (→ see Fig. ①, ③) B 420 mA HART, SIL operation inside, LCD (→ see Fig. ①, ④) C 420 mA HART, SIL operation inside (→ see Fig. ④) PROFIBUS PA, operation outside, LCD (→ see Fig. ②, ③) PROFIBUS PA, operation inside, LCD (→ see Fig. ②, ④) PROFIBUS PA, operation inside (→ see Fig. ④) POUNDATION Fieldbus, operation outside, LCD (→ see Fig. ②, ④) Q FOUNDATION Fieldbus, operation inside, LCD (→ see Fig. ②, ④) R FOUNDATION Fieldbus, operation inside (→ see Fig. ④)
	30		Housing; Cable entry, Protection:
	30		 A Aluminium T14 housing, optional display on the side, IP 66/67/NEMA 6P, Gland M 20x1.5 B Aluminium T14 housing, optional display on the side, IP 66/67/NEMA 6P, Thread I/2 NPT C Aluminium T14 housing, optional display on the side, IP 66/67/NEMA 6P, M12x1 PA plug E Aluminium T14 housing, optional display on the side, IP 66/67/NEMA 6P, M12x1 PA plug E Aluminium T14 housing, optional display on the side, IP 66/67/NEMA 6P, M12x1 PA plug Aluminium T14 housing, optional display on the side, IP 66/67/NEMA 6P, 7/8" FF plug Aluminium T15 housing, optional display on the side, IP 66/67/NEMA 6P, Gland M 20x1.5 K Aluminium T15 housing, optional display on the top, IP 66/67/NEMA 6P, Thread G 1/2 L Aluminium T15 housing, optional display on the top, IP 66/67/NEMA 6P, Thread 1/2 NPT M Aluminium T15 housing, optional display on the top, IP 66/67/NEMA 6P, Thread 1/2 NPT M Aluminium T15 housing, optional display on the top, IP 66/67/NEMA 6P, T/8" FF plug P Aluminium T15 housing, optional display on the top, IP 66/67/NEMA 6P, 7/8" FF plug P Aluminium T15 housing, optional display on the top, IP 66/67/NEMA 6P, Thread G 1/2 AISI 316L T14 housing, optional display on the side, IP 66/67/NEMA 6P, Thread G 1/2 AISI 316L T14 housing, optional display on the side, IP 66/67/NEMA 6P, Thread G 1/2 AISI 316L T14 housing, optional display on the side, IP 66/67/NEMA 6P, Thread 1/2 NPT AISI 316L T14 housing, optional display on the side, IP 66/67/NEMA 6P, M12x1 PA plug S AISI 316L T14 housing, optional display on the side, IP 66/67/NEMA 6P, M12x1 PA plug S AISI 316L T14 housing, optional display on the side, IP 66/67/NEMA 6P, Thread 1/2 NPT AISI 316L T14 housing, optional display on the side, IP 66/68/NEMA 6P, Thread 1/2 NPT AISI 316L T17 housing, optional display on the side, IP 66/68/NEMA 6P, Thread G 1/2 AISI 316L T17 housing, optional display on

 \rightarrow For continuation of PMD75 ordering information, see the following page.

PMD75 (continued)

40	N	ominal ra	nge; PN:			
		- 1	nal value	PN		
	78		ar/1 kPa/0.15 psi	160 bar/16 MPa/2400 psi		
	70		ar/3 kPa/0.45 psi	160 bar/16 MPa/2400 psi		
	71		par/10 kPa/1.5 psi	160 bar/16 MPa/2400 psi		
	71		1	*		
			bar/50 kPa/7.5 psi	160 bar/16 MPa/2400 psi		
	71		300 kPa/45 psi	160 bar/16 MPa/2400 psi		
	71		/1,6 MPa/240 psi	160 bar/16 MPa/2400 psi		
	71		/4 MPa/600 psi	160 bar/16 MPa/2400 psi		
	8H	500 m	bar/50 kPa/7.5 psi	420 bar/42 MPa/6300 psi		
	81	H 3 bar/3	300 kPa/45 psi	420 bar/42 MPa/6300 psi		
	81	16 bar	/1.6 MPa/240 psi	420 bar/42 MPa/6300 psi		
	18	M 40 bar	/4 MPa/600 psi	420 bar/42 MPa/6300 psi		
	78	B Prepare	ed for Deltatop/Deltaset; PN = 160	bar		
	88	B Prepare	ed for Deltatop/Deltaset; $PN = 420$	bar		
			• ,			
50			ration; Unit:			
		1 N	ominal range; mbar/bar			
		2 N	ominal range; kPa/MPa			
		3 N	ominal range; mmH ₂ O/mH ₂ O			
		4 N	ominal range; inH ₂ O/ftH ₂ O			
			ominal range; psi			
			ijusted for Deltatop/Deltaset; see a	Iditional specification		
			istomised; see additional specification	-		
			ctory certificate 5-point; see additio			
			KD certificate; see additional specifi	-		
			, 1	calloli		
			atinum; see additional specification	e e e e datat e e l'ere e têt e at e e		
			atinum and factory certificate 5-poi			
		M Pl	atinum and DKD certificate; see add	ntional specification		
60		M	embrane material:			
		1	AISI 316L			
		2	Alloy C			
		3	Monel			
		5	Tantal			
		6	AISI 316L with Gold-Rhodium c	nating		
		1 1		outing		
70			Process connection; Mate	rial:		
			B 1/4 – 18 NPT IEC 61518,	nounting: 7/16 – 20 UNF, C22.8 (CRN)		
			C 1/4 – 18 NPT IEC 61518,	nounting: 7/16 – 20 UNF, C22.8,		
			side vent, including 4 faster	ing bolt connections (AISI 316L) mounted		
			D 1/4 – 18 NPT IEC 61518, 1	mounting: 7/16 – 20 UNF, AISI 316L (CRN)		
			E 1/4 – 18 NPT IEC 61518,	nounting: 7/16 – 20 UNF, AISI 316L,		
			side vent, including 4 faster	ing bolt connections (AISI 316L) mounted		
				nounting: 7/16 – 20 UNF, Alloy C (CRN),		
			without screws/vents			
				nounting: 7/16 – 20 UNF, Alloy C,		
			side vent, without screws/w			
			U RC 1/4 mounting: 7/16 – 2			
			V RC 1/4 mounting: 7/16 –			
				ing bolt connections (AISI 316L) mounted		
			W Prepared for diaphragm seal			
				PN 160: M10, PN 420: M12, C22.8 (CRN)		
			2 1/4 – 18 NPT, mounting: 1	PN 160: M10, PN 420: M12, AISI 316L (CRN)		
				PN 160: M10, PN 420: M12, Alloy C (CRN)		
80			Soale			
00			Seal:			
			A FKM Viton			
			C PTFE			
			F NBR			
			K Copper seal ring, cleaned for oxygen service			
			1 FKM Viton, degreased			
			2 FKM Viton, cleaned for	oxygen service		
			3 PTFE, cleaned for oxyg			
			H Copper seal ring			
PMD75		1 1	order code			

 \rightarrow For continuation of PMD75 ordering information, see the following page.

PMD75 (continued)

п

100	A	dditic	onal option 1:
	Α	not	selected
	E	SIL2	2/IEC 61508 Declaration of conformity
	В		erial test certificate for wetted components, inspection certificate as per E 04 3.1 acc. to specification 52005759
	С	NA	CE MR0175 (wetted parts)
	D	D Material test certificate for wetted components as per EN 10204 3.1 MR0175 material, inspection certificate as per EN 10204 acc. to sp 52010806	
	М	Ove	rvoltage protection
	Ν	Hist	oROM/M-DAT
	S	GL/	'ABS marine certificate
	V	Mot	unting on shut-off valve from above
	W	Moi	unting on shut-off valve from below
	2	Test	report acc. to EN10204 2.2
	3	Rou	tine test with certificate, inspection certificate as per EN 10204 3.1
	4	Ove	rpressure test with certificate, inspection certificate as per EN 10204 3.1
110		Ad	ditional option 2:
		А	not selected
		Е	SIL2/IEC 61508 Declaration of conformity
		В	Material test certificate for wetted components, inspection certificate as p EN 10204 3.1 acc. to specification 52005759
		Κ	Vent valves (2 pieces), Alloy C
		L	Vent valves (4 pieces), Alloy C
		М	Overvoltage protection
		Ν	HistoROM/M-DAT
		R	Screws 7/16 UNF, length 1 1/2" (4 pieces)
		S	GL/ABS marine certificate
		U	Mounting bracket for wall/pipe, AISI 304
		2	Test report acc. to EN10204 2.2
		3	Routine test with certificate, inspection certificate as per EN 10204 3.1
		4	Overpressure test with certificate,
		_	inspection certificate as per EN 10204 3.1
		5	Helium leak test EN 1518 with test certificate inspection certificate as $\ensuremath{\texttt{EN}}$ 10204 3.1

FMD76	10 Approval:									
		A 1 6 2 8 3 7 5 8 7 5 8 7 5 8 U H	For non-hazardous areas ATEX II 1/2 G EEx ia IIC T6 ATEX II 1/2 G EEx ia IIC T6, overspill protection WHG ATEX II 1/2 D EEx ia IIC T6 ATEX II 1 GD EEx ia IIC T6 ATEX II 1/2 GD EEx ia IIC T6 ATEX II 3 G EEx nA II T6 FM IS, Class I, II, III Division 1, Groups A – G; NI Class I Division 2, Groups A – D; FM NI, Class I, Division 2, Groups A – D CSA IS, Class I, II, III Division 1, Groups A – G; Class I Division 2, Groups A – D, E2 NEPSI Ex ia IIC T6 IECEx Zone 0/1 Ex ia IIC T6							
	20		B 42 C 42 M PRC N PRC O PRC P FOL Q FOL	20 mA 20 mA 20 mA 9FIBUS 9FIBUS 9FIBUS 9FIBUS 1NDAT	HART, S HART, S HART, S PA, ope PA, ope ION Fie ION Fie	SIL ope SIL ope SIL ope eration eration eration eldbus, eldbus,	eration eration outsid inside inside opera	n insi n insi de, L e, LC e (\rightarrow ation	side, LCD (\rightarrow see Fig. (1), ide, LCD (\rightarrow see Fig. (1), ide (\rightarrow see Fig. (2), (2D (\rightarrow see Fig. (2), (3)) (2D (\rightarrow see Fig. (2), (3)) (\rightarrow see Fig. (3)) outside, LCD (\rightarrow see Fig. inside, LCD (\rightarrow see Fig. inside (\rightarrow see Fig. (3))	Ð) . Ø, 3)
	30		A B C D E F J K L M N P 1 2 3 4 5 6 R S T	Alumi Alumi	nium T nium T nium T nium T nium T nium T nium T nium T nium T 16L T1 16L T1 16L T1 16L T1 16L T1 16L T1 16L T1 16L T1	14 hou 14 hou 14 hou 14 hou 14 hou 14 hou 15 hou 16 hou 17	sing, sising, sising, sising, sising, sising, sising, sising, sising, sing, o ing, o i	optic optic	mal display on the side, II onal display on the top, IP onal display on the side, IP	 ² 66/67/NEMA 6P, Gland M 20x1.5 ² 66/67/NEMA 6P, Thread G 1/2 ² 66/67/NEMA 6P, Thread 1/2 NPT ² 66/67/NEMA 6P, M12x1 PA plug ² 66/67/NEMA 6P, 7/8" FF plug ² 65/NEMA 4X, Han7D plug, 90° ⁶ 66/67/NEMA 6P, Gland M 20x1.5 ⁶ 66/67/NEMA 6P, Thread 1/2 NPT ⁶ 66/67/NEMA 6P, Thread 1/2 NPT ⁶ 66/67/NEMA 6P, 7/8" FF plug ⁶ 65/NEMA 4X, Han7D plug, 90° ⁶ 66/67/NEMA 6P, Thread 1/2 NPT ⁶ 66/67/NEMA 6P, 7/8" FF plug ⁶ 65/NEMA 4X, Han7D plug, 90° ⁶ 66/67/NEMA 6P, Thread 1/2 NPT ⁶ 66/68/NEMA 6P, Thread G 1/2 ⁶ 66/68/NEMA 6P, Thread G 1/2 ⁶ 66/68/NEMA 6P, Thread 1/2 NPT ⁶ 66/68/NEMA 6P, Thread F 1/2
	40			Nom	ninal ra	ange;	PN:			
	FMD76			7D 7F 7H	100 m 500 m	nal va bar/10 bar/50 300 kl	0 kPa. 0 kPa.	/7.5		PN 16 bar/1,6 MPa/240 psi 100 bar/10 MPa/1500 psi 100 bar/10 MPa/1500 psi

 \rightarrow For continuation of FMD76 ordering information, see the following page.

FMD76 (continued)

50		1	n; Unit:				
	1		l range; mbar/bar				
	2		ll range; kPa/MPa				
	3		l range; mmH_2O/mH_2O				
	4		l range; inH ₂ O/ftH ₂ O				
	6 D		Nominal range; psi				
	B		Customised; see additional specification				
	С	-	certificate 5-point; see additional specification				
	D		rtificate; see additional specification				
	K		n; see additional specification				
	L		n and factory certificate 5-point; see additional specification				
	М	Platinui	n and DKD certificate: see additional specification				
70			ss connection low-pressure side; Material; Seal:				
		Mo	ounting: 7/16 – 20 UNF				
			4 – 18 NPT IEC 61518, C22.8, FKM Viton (CRN)				
			4 – 18 NPT IEC 61518, AISI 316L, FKM Viton (CRN)				
		F 1/	4 – 18 NPT IEC 61518, Alloy C, FKM Viton (CRN)				
			4 – 18 NPT IEC 61518, PVDF, FKM Viton,				
			ety instructions, observe electrostatic charge.				
			4 – 18 NPT IEC 61518, AISI 316L, EPDM (CRN)				
			4 – 18 NPT IEC 61518, Alloy C, EPDM (CRN)				
			4 – 18 NPT IEC 61518, AISI 316L, Kalrez (CRN)				
			4 – 18 NPT IEC 61518, Alloy C, Kalrez (CRN)				
			4 – 18 NPT IEC 61518, AISI 316L, Chemraz (CRN)				
		Q 1/	Q 1/4 – 18 NPT IEC 61518, Alloy C, Chemraz (CRN)				
		S 1/	S 1/4 – 18 NPT IEC 61518, AISI 316L, FKM Viton, degreased (CRN)				
		T 1/	4 - 18 NPT IEC 61518, AISI 316L, FKM Viton, cleaned for oxygen service (CRN				
		U RC	1/4, AISI 316L, FKM Viton (CRN)				
80		Pr	ocess connection high-pressure side; Material:				
			EN/DIN flanges				
		В	DN 80 PN 10-40 B1, AISI 316L				
		D	DN 80 PN 10-40, AISI 316L with ECTFE coating				
			Safety instructions, observe electrostatic charge!				
		E	DN 80 PN 10-40 B1, Alloy C276				
		F	DN 100 PN 10-16 B1, AISI 316L				
		G	DN 100 PN 25-40 B1, AISI 316L				
		Н	DN 100 PN 25-40, AISI 316L with ECTFE coating Safety instructions, observe electrostatic charge!				
		т					
		J L	DN 100 PN 25-40 B1, Alloy C276 DN 100 PN 10-16, AISI 316L with ECTFE coating				
			Safety instructions, observe electrostatic charge!				
		М	DN 100 PN 10-16 B1, Alloy C276				
			ANSI flanges				
		Р	3" 150 lbs RF, AISI 316/316L (CRN)				
		R	3" 150 lbs, AISI 316/316L with ECTFE coating				
		I.	Safety instructions, observe electrostatic charge!				
		S	3" 150 lbs RF, Alloy C276 (CRN)				
		T	4" 150 lbs RF, AISI 316/316L (CRN)				
	1	U	4" 150 lbs, AISI 316/316L with ECTFE coating				
		U 4" 150 lbs, AISI 316/316L with ECTFE coating Safety instructions, observe electrostatic charge!					
		v	4" 150 lbs RF, Alloy C276 (CRN)				
		V W					
			4" 150 lbs RF, Alloy C276 (CRN)				
			4" 150 lbs RF, Alloy C276 (CRN) 4" 300 lbs RF, AISI 316/316L (CRN) JIS flanges				
		W	4" 150 lbs RF, Alloy C276 (CRN) 4" 300 lbs RF, AISI 316/316L (CRN) JIS flanges 10K 80A RF, AISI 316L				
		W 1 3	4" 150 lbs RF, Alloy C276 (CRN) 4" 300 lbs RF, AISI 316/316L (CRN) JIS flanges 10K 80A RF, AISI 316L 10K 80A RF, Alloy C276				
		W 1	4" 150 lbs RF, Alloy C276 (CRN) 4" 300 lbs RF, AISI 316/316L (CRN) JIS flanges 10K 80A RF, AISI 316L 10K 80A RF, Alloy C276 10K 100A RF, AISI 316L				
		W 1 3	4" 150 lbs RF, Alloy C276 (CRN) 4" 300 lbs RF, AISI 316/316L (CRN) JIS flanges 10K 80A RF, AISI 316L 10K 80A RF, Alloy C276 10K 100A RF, AISI 316L Hygienic connection				
		W 1 3 4	4" 150 lbs RF, Alloy C276 (CRN) 4" 300 lbs RF, AISI 316/316L (CRN) JIS flanges 10K 80A RF, AISI 316L 10K 80A RF, Alloy C276 10K 100A RF, AISI 316L				

 \rightarrow For continuation of FMD76 ordering information, see the following page.

FMD76 (continued)	100	Ad	ditional option 1:
		А	not selected
		Е	SIL2/IEC 61508 Declaration of conformity
		В	Material test certificate for wetted components, inspection certificate as per EN 10204 3.1 acc. to specification 52005759
		М	Overvoltage protection
		Ν	HistoROM/M-DAT
		S	GL/ABS marine certificate
		2	Test report acc. to EN10204 2.2
		3	Routine test with certificate, inspection certificate as per EN 10204 3.1
		4	Overpressure test with certificate, inspection certificate as per EN 10204 3.1
	110		Additional option 2:
			A not selected
			E SIL2/IEC 61508 Declaration of conformity
			K Vent valves (2 pieces), Alloy C
			M Overvoltage protection
			N HistoROM/M-DAT
			R Screws 7/16 UNF, length 1 1/2" (4 pieces)
			S GL/ABS marine certificate
			U Mounting bracket for wall/pipe, AISI 304
			2 Test report acc. to EN10204 2.2
			3 Routine test with certificate, inspection certificate as per EN 10204 3.1
			4 Overpressure test with certificate, inspection certificate as per EN 10204 3.1
			5 Helium leak test EN 1518 with test certificate, inspection certificate as per EN 10204 3.1
	FMD76		complete order code

FMD77	10	Approval:
		 A For non-hazardous areas A For non-hazardous areas A TEX II 1/2 G EEx ia IIC T6 ATEX II 1/2 G EEx ia IIC 76, overspill protection WHG A ATEX II 1/2 D A ATEX II 1/2 D A ATEX II 1/2 GD EEx ia IIC 76 ATEX II 1/2 GD EEx ia IIC 76 ATEX II 1/2 G EEx d IIC 76 ATEX II 2 G EEx d IIC 76 ATEX II 2 G EEx d IIC 76 ATEX II 3 G EEx nA II 76 FM IS, Class I, II, III Division 1, Groups A – G; NI Class I Division 2, Groups A – D; AEx ia FM XP, Class I, Division 1, Groups A – D; AEx ia Q FM DIP, Class II, III Division 1, Groups A – D U CSA IS, Class I, II, III Division 1, Groups A – C; Class I Division 2, Groups A – D, Ex ia V CSA IS, Class I, II, III Division 1, Groups A – C; Class I Division 2, Groups A – D, Ex ia V CSA Class I, II, III Division 1, Groups A – C; Class I Division 2, Groups A – D, Ex ia V CSA Class I, II, III Division 1, Groups B – D; Ex d W CSA Class I, III Division 1, Groups B – C; Ex d W CSA Class I, III Division 1, Groups B – C; Ex d W CSA Class I, III Division 1, Groups B – C; Ex d W CSA Class I, III Division 1, Groups B – C; Ex d W CSA Class II, III Division 1, Groups B – C; Ex d W CSA Class II, III Division 1, Groups B – C; Ex d W CSA Class II, III Division 1, Groups E – G (Dust-Ex) G NEPSI Ex d IIC 76 I IECEx Zone 0/1 Ex ia IIC 76 K TIIS Ex ia IIC 76 K TIIS Ex ia IIC 76 C Grombined certificates: ATEX II 1/2 G EEx ia IIC 76 + II G EEx d IIC 76 C Combined certificates: FM IS and XP Class I Division 1, Groups A – D D Combined certificates: FM CSA IS and XP Class I Division 1, Groups A – D
	20	Output; Operation:A420 mA HART, SIL operation outside, LCD (\rightarrow see Fig. 0, 3)B420 mA HART, SIL operation inside, LCD (\rightarrow see Fig. 0, 3)C420 mA HART, SIL operation inside (\rightarrow see Fig. 0)C420 mA HART, SIL operation inside (\rightarrow see Fig. 0)MPROFIBUS PA, operation outside, LCD (\rightarrow see Fig. 0, 3)NPROFIBUS PA, operation inside, LCD (\rightarrow see Fig. 0, 3)OPROFIBUS PA, operation inside (\rightarrow see Fig. 0)PFOUNDATION Fieldbus, operation outside, LCD (\rightarrow see Fig. 0, 3)QFOUNDATION Fieldbus, operation inside, LCD (\rightarrow see Fig. 0, 3)QFOUNDATION Fieldbus, operation inside, LCD (\rightarrow see Fig. 0, 3)RFOUNDATION Fieldbus, operation inside (\rightarrow see Fig. 0)
	30	Housing; Cable entry, Protection:
		 A Aluminium T14 housing, optional display on the side, IP 66/67/NEMA 6P, Gland M 20x1.5 B Aluminium T14 housing, optional display on the side, IP 66/67/NEMA 6P, Thread G 1/2 C Aluminium T14 housing, optional display on the side, IP 66/67/NEMA 6P, Thread 1/2 NPT D Aluminium T14 housing, optional display on the side, IP 66/67/NEMA 6P, M12x1 PA plug E Aluminium T14 housing, optional display on the side, IP 66/67/NEMA 6P, 7/8" FF plug F Aluminium T15 housing, optional display on the top, IP 66/67/NEMA 6P, 7/8" FF plug F Aluminium T15 housing, optional display on the top, IP 66/67/NEMA 6P, Thread G 1/2 L Aluminium T15 housing, optional display on the top, IP 66/67/NEMA 6P, Thread G 1/2 L Aluminium T15 housing, optional display on the top, IP 66/67/NEMA 6P, Thread 1/2 NPT M Aluminium T15 housing, optional display on the top, IP 66/67/NEMA 6P, Thread 1/2 NPT M Aluminium T15 housing, optional display on the top, IP 66/67/NEMA 6P, 7/8" FF plug P Aluminium T15 housing, optional display on the top, IP 66/67/NEMA 6P, 7/8" FF plug P Aluminium T15 housing, optional display on the top, IP 66/67/NEMA 6P, Thread G 1/2 AlSI 316L T14 housing, optional display on the side, IP 66/67/NEMA 6P, Thread G 1/2 AISI 316L T14 housing, optional display on the side, IP 66/67/NEMA 6P, Thread G 1/2 AISI 316L T14 housing, optional display on the side, IP 66/67/NEMA 6P, Thread G 1/2 AISI 316L T14 housing, optional display on the side, IP 66/67/NEMA 6P, M 12x1 PA plug AISI 316L T14 housing, optional display on the side, IP 66/67/NEMA 6P, Thread G 1/2 AISI 316L T14 housing, optional display on the side, IP 66/67/NEMA 6P, Thread 1/2 NPT AISI 316L T14 housing, optional display on the side, IP 66/67/NEMA 6P, Thread G 1/2 AISI 316L T14 housing, optional display on the side, IP 66/68/NEMA 6P, Thread G 1/2 AISI 316L T17 housing, optional display on the side,

 \rightarrow For continuation of FMD77 ordering information, see the following page.

40	1	Nominal	range; PN:		
		No 7D 100 7F 500 7H 3 b	minal value) mbar/10 kPa/) mbar/50 kPa/ ar/300 kPa/45 bar/1.6 MPa/2	7.5 psi psi	PN 160 bar/16 MPa/2400 psi 160 bar/16 MPa/2400 psi 160 bar/16 MPa/2400 psi 160 bar/16 MPa/2400 psi
50		Ca	libration, Un	its:	
		1 2 3 4 6 B C D	Calibration: no Calibration: no Calibration: no Calibration: no Calibration: no Custom calibra Factory calibra	minal range, mbar/bar minal range, kPa/MPa ominal range, mmH ₂ O/mH ₂ O ominal range, inH ₂ O/ftH ₂ O ominal range, psi ttion: see additional specificatio	n 1, Factory calibration certificate, 5-point
60			1	material (high-pressure	sido).
			1 AISI 3161 2 Alloy C 3 Monel 5 Tantalum 6 AISI 3161		
70			Process	connection low-pressure	e side; Material; Seal:
			B 1/4 D 1/4 F 1/4 H 1/4 K 1/4 L 1/4 M 1/4 P 1/4 Q 1/4 S 1/4 U RC 1	/4, AISI 316L, FKM Viton (CR	L, FKM Viton (CRN) 76, FKM Viton (CRN) L, PTFE+C4-ring (CRN) PTFE+C4-ring (CRN) L, EPDM (CRN) L, Kalrez (CRN) Kalrez (CRN) 5L, Chemraz (CRN) Chemraz (CRN) L, degreased (CRN) L, cleaned for oxygen service (CRN) N)
80				cess connection high-pre	ssure side; Material:
			A B C F G N P Q T W X 1	extended diaphragm seal: see a DN 100 PN 10-16 B1, AISI 310 DN 100 PN 25-40 B1, AISI 310 ANSI flange s 2" 150 lbs, RF, AISI 316/316L 3" 150 lbs, RF, AISI316/ 316L	L diaphragm seal: 50 mm/100 mm/200 mm, dditional specification 6L 6L (CRN) (CRN) extended diaphragm seal: 2"/4"/6"/8", extended pecification
FMD77				order code	

 \rightarrow For continuation of FMD77 ordering information, see the following page.

FMD77 (continued)

90	F	ill flu	ıid:
	A	Sil	icone oil
	D) Ve	getable oil
	L	. Lo	w temperature oil
	V	' Hi	gh-temperature oil
	F	In	ert oil
100		A	dditional options 1:
		А	Additional options 1 not selected
		В	Material test certificate for wetted components, inspection certificate as per EN 10204 3.1 acc. to specification 52005759
		С	NACE MR0175 material
		D	Material test certificate for wetted components as per EN 10204 3.1 and NACE MR0175 material, inspection certificate as per EN 10204 acc. to specification 52010806
		Μ	Overvoltage protection
		Ν	HistoROM module
		2	Test report acc. to EN 10204 2.2
		3	Routine test with certificate, inspection certificate as per EN 10204 3.1 $$
		4	Overpressure test with certificate, inspection certificate as per EN 10204 3.1
110			Additional options 2:
			A Additional options 2 not selected
			M Overvoltage protection
			N HistoROM module
			R Screws 7/16 UNF, length 1 1/2" (4 pieces)
			2 Test report acc. to EN 10204 2.2
			3 Routine test with certificate, inspection certificate as per EN 10204 3.1
			4 Overpressure test with certificate, inspection certificate as per EN 10204 3.1
FMD77			complete order code

FMD78	10	Ap	proval:
		A	For non-hazardous areas
		1	ATEX II 1/2 G EEx ia IIC T6
		6	ATEX II 1/2 G EEx ia IIC T6, overspill protection WHG
		2	ATEX II 1/2 D
		4	ATEX II 1/3 D
		8	ATEX II 1 GD EEx ia IIC T6
		3	ATEX II 1/2 GD EEx ia IIC To
		5	ATEX II 2 G EEx d IIC T6
		7	ATEX II 3 G EEx nA II T6
		S	FM IS, Class I, II, III Division 1, Groups A – G; NI Class I Division 2, Groups A – D; AEx ia
		Т	FM XP, Class I Division 1, Groups A – D; AEx ia
		Q	FM DIP, Class II, III Division 1, Groups E – G
		R	FM NI, Class I, Division 2, Groups A – D
		U	CSA IS, Class I, II, III Division 1, Groups A – G; Class I Division 2, Groups A – D, Ex ia
		V	CSA XP, Class I Division 1, Groups B – D; Ex d
		W	CSA Class II, III Division 1, Groups E – G (Dust-Ex)
216,0 rpsr		G	NEPSI Ex d IIC TO
		H I	NEPSI Ex ia IIC T6 IECEx Zone 0/1 Ex ia IIC T6
		I K	TIIS Ex ia IIC To
		к L	TIIS Ex d IIC To
		B	Combined certificates: ATEX II 1/2 G EEx ia IIC T6 + II G EEx d IIC T6
		C	Combined certificates: FM IS and XP Class I Division 1, Groups A – D
		D	Combined certificates: CSA IS and XP Class I Division 1, Groups A – D
		E	Combined certificates: FM/CSA IS and XP Class I Division 1, Groups A – D
	20	1	
r ifter-rofit a (3)	20		Output; Operation:
			A 420 mA HART, SIL operation outside, LCD (\rightarrow see Fig. (1), (3) B 420 mA HART, SIL operation inside, LCD (\rightarrow see Fig. (1), (3)
			C 420 mA HART, SIL operation inside, LCD (\rightarrow see Fig. (a)
			M PROFIBUS PA, operation outside, LCD (\rightarrow see Fig. (2), (3)
			N PROFIBUS PA, operation outside, LCD (\rightarrow see Fig. (2), (3) N PROFIBUS PA, operation inside, LCD (\rightarrow see Fig. (2), (4)
			O PROFIBUS PA, operation inside (\rightarrow see Fig. @)
K way			P FOUNDATION Fieldbus, operation outside, LCD (\rightarrow see Fig. (2), (3)
			Q FOUNDATION Fieldbus, operation inside, LCD (\rightarrow see Fig. (2), (4)
7			R FOUNDATION Fieldbus, operation inside (\rightarrow see Fig. (9)
	30	1	
T14	30		Housing; Cable entry, Protection:
			A Aluminium T14 housing, optional display on the side, IP 66/67/NEMA 6P, Gland M 20x1.5 B Aluminium T14 housing, optional display on the side, IP 66/67/NEMA 6P, Thread G 1/2
			C Aluminium T14 housing, optional display on the side, IP 66/67/NEMA 6P, Thread 1/2 NPT
			D Aluminium T14 housing, optional display on the side, IP 66/67/NEMA 6P, M12x1 PA plug
			E Aluminium T14 housing, optional display on the side, IP 66/67/NEMA 6P, 7/8" FF plug
			F Aluminium T14 housing, optional display on the side, IP 65/NEMA 4X, Han7D plug, 90°
T15			J Aluminium T15 housing, optional display on the top, IP 66/67/NEMA 6P, Gland M 20x1.5
			K Aluminium T15 housing, optional display on the top, IP 66/67/NEMA 6P, Thread G 1/2
			L Aluminium T15 housing, optional display on the top, IP 66/67/NEMA 6P, Thread 1/2 NPT
			M Aluminium T15 housing, optional display on the top, IP 66/67/NEMA 6P, M 12x1 PA plug
			N Aluminium T15 housing, optional display on the top, IP 66/67/NEMA 6P, 7/8" FF plug
			P Aluminium T15 housing, optional display on the top, IP 65/NEMA 4X, Han7D plug, 90°
T17			1 AISI 316L T14 housing, optional display on the side, IP 66/67/NEMA 6P, Gland M 20x1.5
(Louo			2 AISI 316L T14 housing, optional display on the side, IP 66/67/NEMA 6P, Thread G 1/2
			3 AISI 316L T14 housing, optional display on the side, IP 66/67/NEMA 6P, Thread 1/2 NPT
			4 AISI 316L T14 housing, optional display on the side, IP 66/67/NEMA 6P, M 12x1 PA plug
			5 AISI 316L T14 housing, optional display on the side, IP 66/67/NEMA 6P, 7/8" FF plug
			6 AISI 316L T14 housing, optional display on the side, IP 65/NEMA 4X, Han7D plug, 90°
			R AISI 316L T17 housing, optional display on the side, IP 66/68/NEMA 6P, Gland M 20x1.5
			S AISI 316L T17 housing, optional display on the side, IP 66/68/NEMA 6P, Thread G 1/2
			T AISI 316L T17 housing, optional display on the side, IP 66/68/NEMA 6P, Thread 1/2 NPT
			U AISI 316L T17 housing, optional display on the side, IP 66/68/NEMA 6P, M 12x1 PA plug
			V AISI 316L T17 housing, optional display on the side, IP 66/68/NEMA 6P, 7/8" FF plug
			Z Housing: see additional specifications
		1	
	FMD78	-	order code
	11/10/0		

 \rightarrow For continuation of FMD78 ordering information, see the following page.

FMD78 (continued)

40		Nom	1	range							
				ninal v			PN				
		7D				Pa/1.5 psi	160 bar/16 MPa/2400 psi				
		7F				Pa/7.5 psi	160 bar/16 MPa/2400 psi				
		7H		:/300			160 bar/16 MPa/2400 psi				
		7L				/240 psi	160 bar/16 MPa/2400 psi				
		7M	40 b) bar/4 MPa/600 psi 160 bar/16 MPa/2400 psi							
50			1		,	Jnits:					
			1			nominal range, mbar/bar					
						nominal range, kPa/MPa					
						nominal range, mmH ₂ O/mH ₂ O					
						nominal range, inH ₂ O/ftH ₂ O					
						nominal range, psi bration: see additional specification	22				
						-	on, Factory calibration certificate, 5-point				
						ation: see additional specification,					
60		1				ne material:					
					AISI 3						
				2 A	Alloy (2					
				3 N	Nonel						
				5 T	antal	ım					
				6 A	AISI 3	6L with Gold-Rhodium coating					
				7 A	AISI 3	6L with 0.09 mm PTFE foil (not	for vacuum applications)				
80				P	Proce	ss connection, Material:					
						Membrane diaphragm seal ce					
					JF	Cell DN 50 PN 16-400, AISI 310					
					JH	Cell DN 80 PN 16-400, AISI 310					
					JJ /E	Cell DN 100 PN 16-400, AISI 3	IOL				
					/F	Cell 2" 150-2500 lbs, AISI 316L					
					/Н Л	Cell 3" 150-2500 lbs, AISI 316L					
				V,	ŋ	Cell 4" 150-2500 lbs, AISI 316L Threaded connections					
				0	GA		, AISI 316L, separator, PTFE seal				
					RL		, AISI 316L, separator, PTFE seal				
				K	LL.	Clamp connections	, AIST STOL, Separator, I TTL Sear				
				т	Ъ	•	, DIN 32676 DN 25, 3 A, AISI 316L				
					C		N 38 (1 – 1 1/2"), 3 A, AISI 316L				
					D	1 /	N 51 (2")/DN 50, 3 A, AISI 316L				
					F	Tri-Clamp, ISO 2852 DN 70 – D					
					-	Pipe diaphragm seal Clamp					
				S	В	Tri-Clamp, ISO 2852 DN 25 (1")	, 3 A, AISI 316L				
					iC	Tri-Clamp, ISO 2852 DN 38 (1					
						ressure test acc. to PED Cat. II					
				S	D	1, ()	3 A, AISI 316L, 3.1 + Pressure test acc. to PED Cat				
				т	סי	Hygienic connections	0 DN 162 DN 40 2 4 410 2141				
					R v		0 – DN 162, PN 40, 3 A, AISI 316L				
					CK NLL	DRD 65 mm, PN 25, 3 A, AISI 3					
					VH AD	Sanitary tank spud, 3 A, AISI 310					
					ЛR ЛS	DIN 11851 DN 50 PN 25, 3 A,					
					ЛS ЛТ	DIN 11851 DN 65 PN 25, 3 A, A DIN 11851 DN 80 PN 25, 3 A, A					
					лт ЛЗ	DIN 11851 DN 80 PN 25, 5 A, 1 DIN 11851 DN 50 PN 25 socket					
					лз Л4	DIN 11851 DN 55 PN 25 socket					
					л4 Л5	DIN 11851 DN 80 PN 25 socket	, ,				
				10		EN/DIN flanges	, 0 1, 1101 010L				
				В	33	DN 50 PN 10-40 B1, AISI 316L					
					35	DN 80 PN 10-40 B1, AISI 316L					
					ST ST	DN 100 PN 10-16 B1, AISI 316					
					36	DN 100 PN 25-40 B1, AISI 316					
	+ $+$ $+$ $+$	+				order code					

 \rightarrow For continuation of FMD78 ordering information, see the following page.

FMD78 (continued)	80		Proc	cess connection, Material (continued):			
				ANSI flanges	, , , , , , , , , , , , , , , , , , , ,		
			AF	2" 150 lbs RF, A	AISI 316/316L		
			AR	2" 300 lbs RF, A	AISI 316/316L		
			AG	3" 150 lbs RF, A			
			AS	3" 300 lbs RF, A			
			J4	3" 150 lbs RF, A	AISI 316/316L, extended diaphragm seal: 2"/4"/6"/8",		
				extended diaph	ragm seal: see additional specification		
			AH	AISI 316/316L			
			AT	4" 300 lbs RF, A			
			J5 4" 150 lbs RF, AISI 316/316L, extended diaphragm seal: 2"/4"/6"/8", extended diaphragm seal: see additional specification JIS flanges KF 10K 50A RF, AISI 316L				
			KF				
			KL	10K 80A RF, A			
			KH	10K 100A RF, A	AISI 316L		
	90			Capillary, Fi	ill fluid:		
				1m capilla	ary, silicone oil		
					ary, vegetable oil		
				3m capilla	ary, high temperature oil		
				4m capilla	ary, oil for oxygen service		
				5m capilla	ary, low temperature oil		
				Aft capilla	ry, silicone oil		
				ry, vegetable oil			
			Cft capillary, high temperature oil				
				Dft capillat	ry, oil for oxygen service		
				Eft capilla	ry, low temperature oil		
	100			Additional options 1:			
					ional options 1 not selected		
				B Mater EN 10	tal test certificate for wetted components, inspection certificate as per 0204 acc. to specification 52005759		
				C NACE	E MR0175 material		
				NACE	tal test certificate for wetted components as per EN 10204 3.1 and MR0175 material, inspection certificate as per EN 10204 acc. to		
				-	ication 52010806		
					roltage protection		
					ROM module		
					BS marine certificate		
					eport acc. to EN 10204 2.2		
					ne test with certificate, inspection certificate as per EN 10204 3.1 pressure test with certificate,		
				inspec	ction certificate as per EN 10204 3.1		
	110			Addi	itional options 2:		
					Additional options 2 not selected		
					Overvoltage protection		
					HistoROM module		
					Screws 7/16 UNF, length 1 1/2" (4 pieces)		
					GL/ABS marine certificate		
					Mounting bracket for wall and pipe, AISI 304		
				2 T	Test report acc. to EN 10204 2.2		
				3 R	Routine test with certificate, inspection certificate as per EN 10204 3.1		
					Dverpressure test with certificate,		
				in	nspection certificate as per EN 10204 3.1		
	FMD78				complete order code		
	FIVID76						

Further documentation

Innovation	 Cerabar S/Deltabar S, For process pressure, differential pressure, flow and level measurement: IN001P/00/en 										
Field of Activities	 Pressure measurement: Powerful instruments for process pressure, differential pressure, level and flow: FA004P/00/en 										
Technical Information	 Deltabar S: TI382P/00/en Deltatop/Deltaset: TI297P/00/en EMC test basic principles: TI241F/00/en 										
Operating Instructions	 420 mA HART: Deltabar S: BA270P/00/en Description of device functions Cerabar S/Deltabar S, Pressure and Differential pressure transmitter BA274P/00/en 										
	 PROFIBUS PA: Deltabar S: BA294P/00/en Description of device functions Cerabar S/Deltabar S, Pressure and Differential pressure transmitters: BA296P/00/en 										
	 FOUNDATION Fieldbus: Deltabar S: BA301P/00/e Description of device funct BA303P/00/en 	ltabar S, Pressure and Differe	ntial pressure transmitters:								
Manual for Functional Safety (SIL)	Deltabar S (420 mA): SI	0189P/00/en									
Safety Instructions	Certificate/Type of Protection	Device	Electronic insert	Documentation							
	ATEX II 1/2 G EEx ia IIC Tó	PMD70, PMD75, FMD76, FMD77, FMD78	 420 mA HART, PROFIBUS PA, FOUNDATION Fieldbus 	– XA235P							
	ATEX II 1/2 D	PMD70, PMD75, FMD77, FMD78	 420 mA HART PROFIBUS PA, FOUNDATION Fieldbus 	– XA237P – XA280P							
	ATEX II 1/2 D EEx ia IIC T6	FMD76	 420 mA HART PROFIBUS PA, FOUNDATION Fieldbus 	– XA238P – XA281P							
	ATEX II 1/3 D	PMD70, PMD75, FMD77, FMD78	 420 mA HART PROFIBUS PA, FOUNDATION Fieldbus 	– XA239P – XA282P							
	ATEX II 2 G EEx d IIC T6	PMD70, PMD75, FMD77, FMD78	 420 mA HART, PROFIBUS PA, FOUNDATION Fieldbus 	– XA240P							
	ATEX II 3 G EEx nA II T6	PMD70, PMD75, FMD76, FMD77, FMD78	 420 mA HART, PROFIBUS PA, FOUNDATION Fieldbus 	- XA241P							
	ATEX II 1/2 GD EEx ia IIC Tó	PMD70, PMD75, FMD76, FMD77, FMD78	 420 mA HART, PROFIBUS PA, FOUNDATION Fieldbus 	– XA243P							
	ATEX II 1 GD EEx ia IIC T6	PMD70, PMD75, FMD76, FMD77, FMD78	 420 mA HART, PROFIBUS PA, FOUNDATION Fieldbus 	– XA275P							
	ATEX II 1/2 G EEx ia IIC T6 + ATEX II 2 G EEx d IIC T6	PMD75, FMD77, FMD78	 420 mA HART, PROFIBUS PA, FOUNDATION Fieldbus 	– XA242P							

Certificate/Type of Protection	Device	Electronic insert	Documentation
IECEx Zone 0/1 Ex ia IIC Tó	PMD70, PMD75, FMD76, FMD77, FMD78	 420 mA HART, PROFIBUS PA, FOUNDATION Fieldbus 	– XB004P

Certificate/Type of Protection	Device	Electronic insert	Documentation
NEPSI Ex ia IIC Tó	PMD70, PMD75, FMD76, FMD77, FMD78	 420 mA HART, PROFIBUS PA, FOUNDATION Fieldbus 	– XC004P
NEPSI Ex d IIC T6	PMD75, FMD77, FMD78	 420 mA HART, PROFIBUS PA, FOUNDATION Fieldbus 	– XC006P

Installation/ Control Drawings	Certificate/Type of Protection	Device	Electronic insert	Documentation
	FM IS Class I, II, III, Division 1, Groups A – G; NI, Class I Division 2, Groups A – D; AEx ia	PMD70, PMD75, FMD76, FMD77, FMD78	 - 420 mA HART - PROFIBUS PA, FOUNDATION Fieldbus 	- ZD141P - ZD188P
	CSA IS Class I, II, III, Division 1, Groups A – G; Class I Division 2, Groups A – G	PMD70, PMD75, FMD76, FMD77, FMD78	 420 mA HART PROFIBUS PA, FOUNDATION Fieldbus 	– ZD142P – ZD189P
	FM IS + XP Class I, Division 1, Groups A – D	PMD75, FMD77, FMD78	 - 420 mA HART - PROFIBUS PA, FOUNDATION Fieldbus 	– ZD186P – ZD190P
	CSA IS + XP Class I, Division 1, Groups A – D	PMD75, FMD77, FMD78	 - 420 mA HART - PROFIBUS PA, FOUNDATION Fieldbus 	– ZD153P – ZD191P
	FM/CSA IS + XP Class I, Division 1, Groups A – D	PMD75, FMD77, FMD78	 420 mA HART PROFIBUS PA, FOUNDATION Fieldbus 	- ZD153P + ZD186P - ZD190P + ZD191P

Overspill protection

■ WHG: ZE260P/00/de

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