

## ■ DRAGON | CUTTING TRACK CARRIAGE

Dragon is intended to transport different types of oxy-fuel cutting torches with a grip diameter 28-35mm (1-1/8" to 1-3/8") to perform machine quality cutting and beveling processes in a variety of applications.

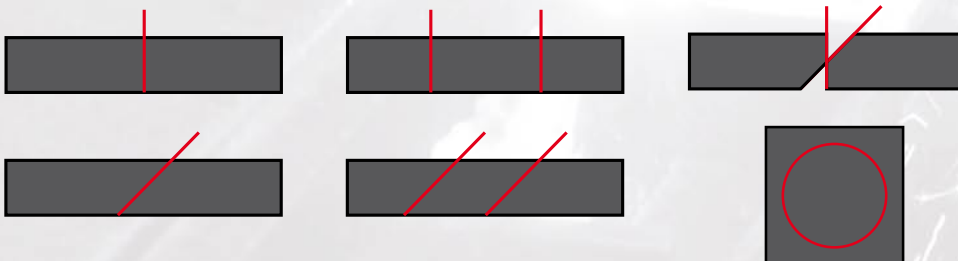


**DRAGON for Oxy-Fuel**

High speed plasma cutting and beveling is available by means of Dragon HS

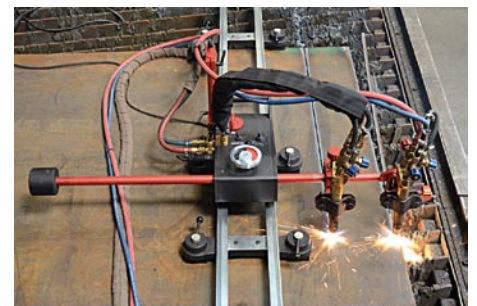
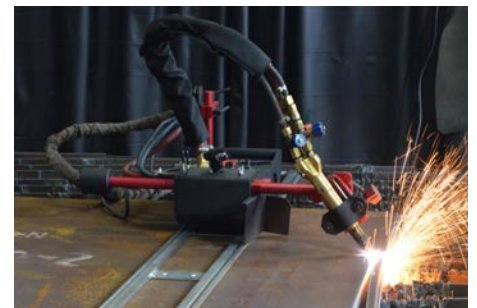
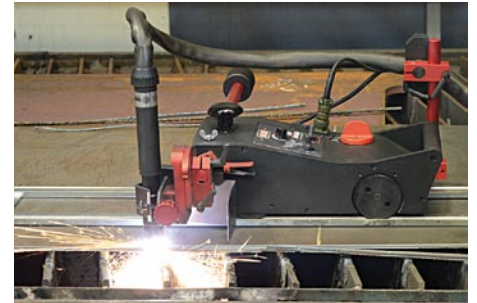
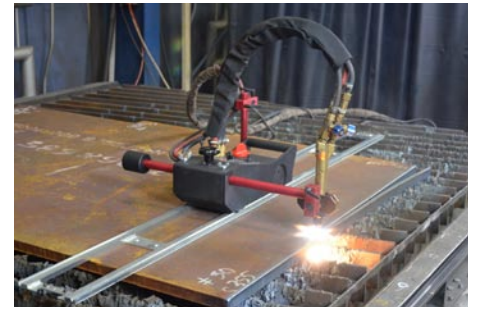


**DRAGON HS for plasma**



## Primary features and benefits:

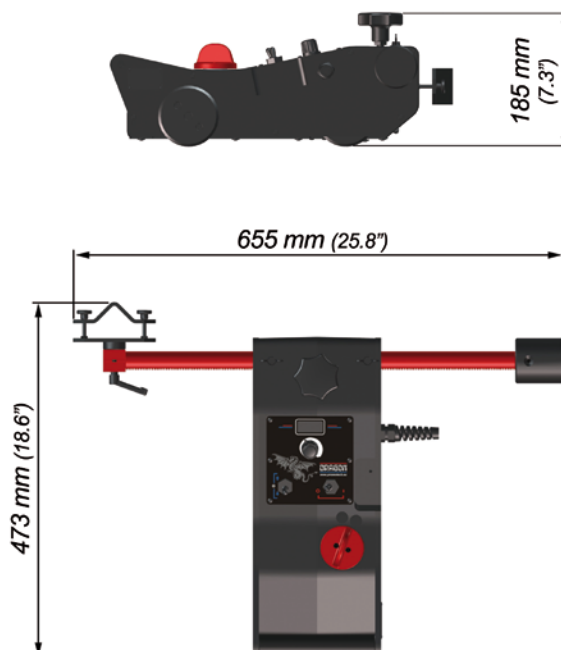
- State-of-the-art, digitally controlled track torch
- Cutting and beveling up to 45° (also parallel by means of 2 torches)
- Quick clamping torch holder for torch diameter from 28 mm to 35 mm
- Advanced speed control system with implemented digital PID regulator
- LED display with readout of actual and set speed, and report messages
- Rigid heat-proof design
- 2-wheel drive with auto – braking drive unit
- Quick drive release switch for easy re-positioning
- Runs on a rail or directly on a workpiece
- Connectable rails to form various lengths
- Wide assortment of optional accessories for variety of applications, like machine barrel torch holders, manifolds, circle cutting attachment etc.



### TECHNICAL SPECIFICATIONS

	Dragon	Dragon HS
Voltage	~ 115–230 V, 50–60 Hz	~ 115–230 V, 50–60 Hz
Power	20 W	20 W
Operating position	horizontal	horizontal
Torch diameter	28–35 mm (1.10–1.38")	28–35 mm (1.10–1.38")
Ground clearance	8 mm (0.31")	8 mm (0.31")
Speed	0–150 cm/min (0–59 in/min)	10–300 cm/min (4–118 in/min)
Weight	16.8 kg (37.0 lbs)	16.8 kg (37.0 lbs)

Dimensions:



## Standard accessories for both Dragon and Dragon HS



RAM-0475-07-00-00-0  
580 mm (22.8") Geared Rack



PWG-0475-09-00-00-0  
Counterweight 1.3 kg (2.9 lbs)



UCW-0475-28-00-00-0  
Standard Torch Holder with  
angle adjustment



Power cord  
3m (9,7 ft)

## Optional accessories for both Dragon and Dragon HS



TRO-0475-13-00-00-0  
Track Assembly 1800mm (70,9")  
V" Groove Center Line 152mm (6")



ZSP-0475-44-00-00-0  
Track Dual Magnetic Unit



RAM-0475-23-00-00-0  
1000mm (39.4") Geared Rack



PWG-0475-10-00-00-0  
Large Counterweight 2,6kg  
(5,7lbs)



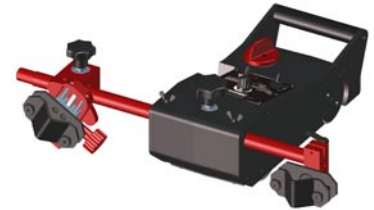
ZCS-0475-28-10-00-0  
Standard Torch Holder  
28–35 mm (1.10–1.38")



UCW-0475-08-00-00-0  
Precise Torch Holder with angle  
and height adjustment



UCW-0475-15-00-00-1  
Slide Rack Holder



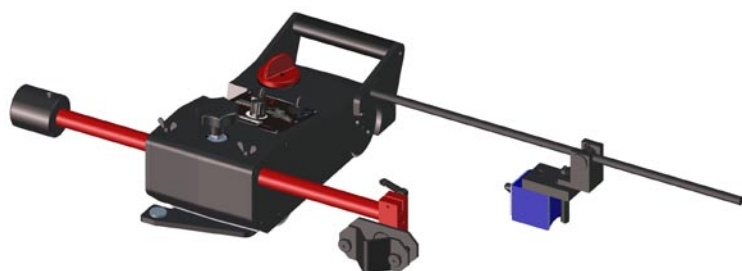
PDT-0475-26-00-00-0  
Roller Support



PDT-0475-34-00-00-0  
Cable Anchor



CYR-0475-22-00-00-0  
Circle Cutting Attachment







OSL-0475-54-00-00-0  
Heat Protection Shield (left)



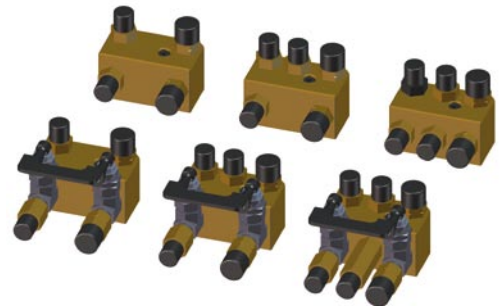
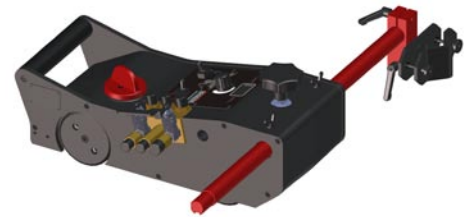
OSL-0475-55-00-00-0  
Heat Protection Shield (right)



OSL-0475-53-00-00-0  
Heat Protection Shield (bottom)

## Optional accessories for Oxy-fuel

Gas Manifold type	Metric	Imperial
Manifold 2x2	RZD-0475-64-00-00-0	RZD-0475-68-00-00-0
Manifold 2x3	RZD-0475-63-00-00-0	RZD-0475-67-00-00-0
Manifold 3/3	RZD-0475-74-00-00-0	RZD-0475-73-00-00-0
Manifold 2x2 with cut-off valve	RZD-0475-65-00-00-0	RZD-0475-70-00-00-0
Manifold 2/3 with cut-off valve	RZD-0475-66-00-00-0	RZD-0475-69-00-00-0
Manifold 3/3 with cut-off valve	RZD-0475-72-00-00-0	RZD-0475-71-00-00-0



UCW-0475-61-00-00-0  
Machine Barrel Torch Holder  
φ 30mm (1.18")



UCW-0475-29-00-00-1  
Machine Barrel Torch Holder  
φ 35mm (1.38")

UCW-0475-59-00-00-0  
Precise Machine Torch Holder  
φ 30mm (1.18")

UCW-0475-42-00-00-1  
Precise Machine Torch Holder  
φ 35mm (1.38")

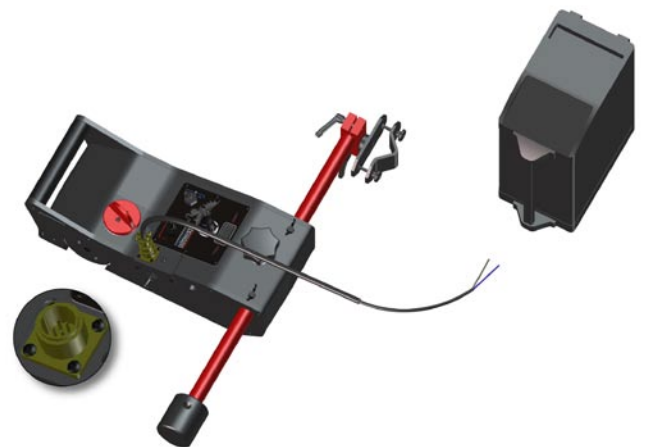
## Optional accessories for Plasma (Dragon HS)



ZSP-0475-58-00-00-0  
Plasma Arc Ignition



KBL-0475-58-05-00-0  
Plasma Arc Ignition Cable



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More information available at [www.promotech.eu](http://www.promotech.eu)

All information is subject to change without notice. 1605



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