

APROLI 380 L

Oil-hydraulic **Automation** for Double **Bi-parting Folding Doors**

APROLI 380 LB is an oil-hydraulic automation to operate single or double biparting folding doors. It is mainly designed for large, industrial doors, but it can be used for other applications requiring a similar operating principle.

Being an oil-hydraulic operator, Aproli 380 LB has all the advantages that this kind of product normally ensures such as reliability, full control of the movements and anti-crush prevention; a double locking valve device can hold the doors locked in any required position on both opening or closing cycles.

This on-the-door system is fitted to new or existing doors, versatile to meet the most various applications, it is equipped with an adjustable arm to be fixed either to the wall or directly to the door. The arm is made up of two parts: a sliding plate and a square tubular section, both made of galvanized steel.

The structure consists of two main assemblies: one includes the electric motor, the hydraulic pump and the valve group enclosed in a square section container, made of anodized aluminium, in an oil reservoir. The other assembly is the jack, in axis with the motor pump block and fitted with the rotation shaft, to which the telescopic arm is connected for the transmission of the movement.

The operator is a handed unit; it is Rightor Left-handed depending on which side of the door it is mounted.

In case of an emergency or power failure an override lever is fitted to the lower side of Aproli 380 LB for the manual operations of the door.

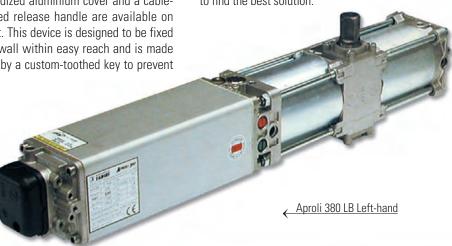
The pushing power of the operator is controlled by valves and is made adjustable in the open and close cycles by



means of screws, different in colour for identification reasons and suitably positioned in the front side of the operator to facilitate setting.

An anodized aluminium cover and a cableoperated release handle are available on request. This device is designed to be fixed to the wall within easy reach and is made secure by a custom-toothed key to prevent

misuse. The metallic cable is to be fixed to the operator release lever. The fixing method depends, though, on the application requirements, and the installation agent is to find the best solution.













Technical specifications

ELECTRIC MOTO	R	
Power Output	0.	18 KW (0.25 HP)
Frequency		50 Hz
Absorbed Current.		1.2 A
Absorbed Power		250 W
Capacitor		12.5 uF
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HYDRAULIC MOTOR PUMP UNIT

Pump flow rate P3	0.85 //min.
Average working pressure	1 MPa (10 bars)
Maximum pressure	3 MPa (30 bars)
Opening time	23 s
Max. rated torque	196.2 Nm
Rotation	205° max.
Hydraulic oil type	OIL FADINI A 15 by AGIP
Static weight	
Weight Aproli 380LB and fittings	16 Kg
Working temperature	20°C +80°C
Protection Standards	IP 55

PERFORMANCE

Duty cycle:2	:3s Opening - 30s Dwell - 23s	Closing
Time of one complete cycle:		76 s
Complete Cycles Opening-Dw	rell-Closing:	.47/Hour
137 000 approx. cycles p	er year-8 hours'service	per day

Accessories







Flashing lamp - MIRI 4 fitted with the aerial Birio A8



JUBI SMALL 433



PULIN 3 Push buttons

Control box



TRIFO 11 Photocells



JUBI 433/1R External radio receiver

Screw M8x40 -Sliding plate 30x10x1:200 Stop plate 30x10x100 Tubular arm 35x15x1'200 Operator fixing bracket APROLI 380 LB left-hand



The manufacturers reserve the right to change the products without any previous notice



EUROPEAN MARK CERTIFYING CONFORMITY TO THE ESSENTIAL REQUIREMENTS OF THE STANDARDS 98/37/EC

Operator cover with end caps (optional)

- DECLARATION OF CONFORMITY
- GENERAL WARNINGS
 EN 12453, EN 12445 STANDARDS
 CEI EN 60204-1 STANDARDS
- WARRANTY CERTIFICATE ON THE CUSTOMER'S REQUEST



The "CE" mark certifies that the operator conforms to the essential requirements of the European Directive art. 10 EEC 73/23, in relation to the manufacturer's declaration for the supplied items, in compliance with the body of the regulations ISO 9000= UNI EN 29000. Automation in conformity to EN 12453, EN 12445 safety standards.

The growth of MECCANICA FADINI has always been based on the development of guaranteed products thanks to our "TOTAL QUALITY CONTROL" system which ensures constant quality standards, updated knowledge of the European Standards and compliance with their requirements in view of the new increasing receiver process of improvement.

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