

1 Machine picture: SD-2000



2. The product specification table:

MODEL	SD-2000		
Machine type	Comb type		
Punching (80g/70g-A4/Sheets)	20/25		
Binding (80g-A4/Sheets)	400		
Hole size (mm)	3X8		
Hole qty (pcs)	1-21		
Free pins (pcs)	21		
Extra binding handle			
Margin (mm)	3、6、9		
Size (mm)	150x320x180		
Inner box (mm)	505x1258x390		
Carton (mm)	520X395X535		
G.W. (kg)	11.5		
PCS/Carton	2		
20'/40'FCL (PCS)	1112/2200		

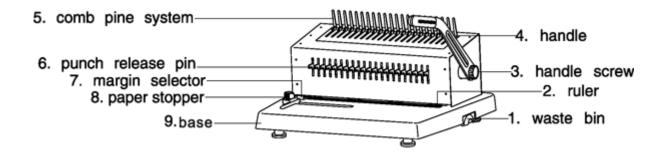
3, Trait:

21 blades free pins for multi punching

Punching up to 20/25 sheets per time Max.

Binding up to 400 sheets A4 papers Max.

4. Functional components of Graphs:



5. The product details:

1. Installation:

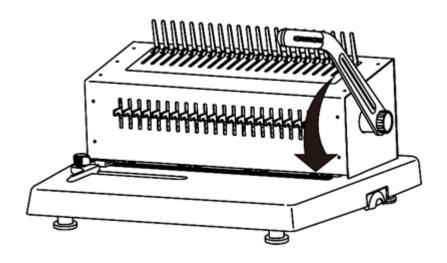
- a. Fasten the handle to the binding machine with handle screw correctly
- b. Put the machine on the flat desk and, ensure the base is stable, then the machine is ready for work.

2. Attention:

- a. Do not punch over the punching capacity
- b. Do not punch wet paper, cloth, glass, metal material etc.
- c. Always clean the waste bin.
- d. Do not hit or drop to the comb pine system, or the personal damage will occurs, for this reason.
- e. Do not expose the top of the machine, esp. the comb pine system to anybody, the machine should be put on a safety place.
- f. The machine is only for adult use, do not let the children to touch or operate.
- g. Do not dissemble the machine by yourself, plase contact
 your professional service department or dealer in case or
 malfunction

3. Operation:

- a. Set the margin selector and the paper stopper on the resonable position
- b. Punch the papers or the binding covers by pressing the handle downward
- c. Choose a correct binding ring by referring to the last page.
- d. Put the binding ring to the comb pine system; pull the handle upward to open the ring correctly
- f. Insert the punched papers into comb rings properly; pull the handle downward to close the ring so as to complete the binding.



Comb Binding Ring Selection:

Dinmension	No.of	Shape	Dinmension	No.of	Shape
(mm)	Sheets(80g)		(mm)	Sheets(80g)	
6	2-20	Round	28	201-225	Oval
8	21-35	Round	32	226-250	Oval
10	36-45	Round	38	251-310	Oval
12	46-80	Round	45	311-360	Oval
14	81-100	Round	51	361-410	Oval
16	101-120	Round			
19	121-140	Round			
22	141-170	Round			
25	171-200	Round			