# J125

Service Regulator
Inlet Pressure up to 8.6 bar
Nominal Diameter 3/4" & 1"



## **Applications**

- Industrial
- Commercial
- Residential

### **Brief information**

**Operation:** The J125 series provides a full range of regulators for service applications where accurate pressure control is required. The units are ideal for industrial pressure reducing, metering stations and for district distribution. The regulators are designed to maintain high accuracy and efficiency over the inlet pressure range of 70mb - 8.6bar (1-125 PSIG). The 3/4" and 1" sizes are available with screwed connections.

Several orifices are available to cover the full inlet pressure range, together with a comprehensive number of outlet pressure springs.

The unit has been designed for ease of installation and servicing in confined areas. The diaphragm case can be fully rotated and, during inspection and servicing, the case can be removed without disturbing the pipework.

The J125 can be fitted with a full or limited capacity relief valve. It is recommended that the regulator be fitted with the Jeavons Universal Safety Shut-off Assembly (USSA). This provides over pressure and/or under pressure protection with immediate shut-off at the regulator inlet. It uses well proven principles to give exceptional consistency of operation and an unrivalled insensitivity to nuisance tripping.

**Application:** All units are suitable for operation on natural, liquid petroleum and manufactured gases. Various versions of this regulator comply with the requirements of BGC/PS/E26, IGE/TD/10, Danish DGP, BS3016 and numerous international specifications. The USSA unit is designed to meet the requirements of the standards BGES/V9 and TN02.

## **Technical Data:**

Maximum inlet pressure: 8.6 Bar (125 psig)
Maximum outlet Pressure: 140mbar (64"wg)

OPSS range: 18 - 500mbar (7.5"wg - 7 psig)
UPSS range: 8 - 150mbar (3 - 60 "wg)

**Servicing:** The J125 has been designed for ease of access, inspection and servicing of all internal components. A standard soft spares kit is available for all sizes.

 J125-S1 & S3
 reference number SK2506-15

 J125-S2
 reference number SK2506-16

 J125-S4, S6 & S8
 reference number SK2506-17

 J125-S5, S7, S9, S10, S11 & S12
 reference number SK2506-18

 J125-S13 & S14
 reference number SK2506-20

## Main features

- Sizes 3/4" x 3/4" & 1" x 1" (for 11/2" & 2" see separate leaflet)
- Temperature range -20°C to +70°C
- Threaded connections to BS EN 10226 (ISO 7) or NPT (other threads may be available upon request)
- Internal impulse
- Spring loaded
- Excellent outlet pressure control

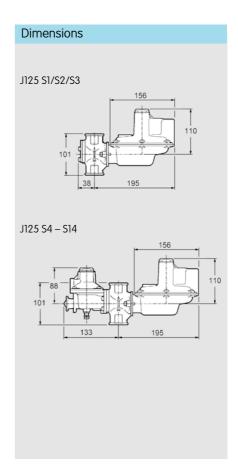
#### **Options**

- Full or limited relief valve
- Over pressure slam shut
- Under pressure slam shut
- Pressure test nipple

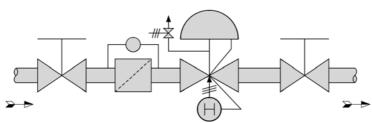


# J125: Service Regulator

| Regulator Springs |           |             |                      |
|-------------------|-----------|-------------|----------------------|
| mbar              | "wg       | Part Number | Colour Code          |
| 5 - 15            | 2 - 6     | J12506-041  | Lt Green / Yellow    |
| 12 – 25           | 4.8 – 10  | J12506-042  | Lt Green / Black     |
| 22 - 35           | 8.8 – 14  | J12506-043  | Lt Green / Orange    |
| 32 - 50           | 12.8 – 20 | J12506-044  | Lt Green / Brown     |
| 45 - 75           | 18 – 30   | J12506-045  | Lt Green / Red       |
| 72 - 140          | 29 - 56   | J12506-046  | Lt Green / Dark Blue |
| OPSS Springs      |           |             |                      |
| mbar              | "wg       | Part Number | Colour Code          |
| 18 – 60           | 7.5 - 24  | J12506-281  | Black                |
| 50 - 80           | 20 - 32   | J12506-282  | Orange               |
| 60 - 110          | 24 - 44   | J12506-283  | Red                  |
| 100 - 210         | 40 - 84   | J12506-284  | Dark Green           |
| 200 - 350         | 3 – 5 PSI | J12506-287  | Yellow               |
| 280 - 500         | 4 – 7 PSI | J12506-288  | White                |
| UPSS Springs      |           |             |                      |
| mbar              | "wg       | Part Number | Colour Code          |
| 8 - 16            | 3 - 6     | J12506-285  | Light Blue           |
| 16 - 60           | 6 - 24    | J12506-286  | Brown                |
| 60 - 150          | 24 - 60   | J12506-289  | Purple               |



# Schematic Installation

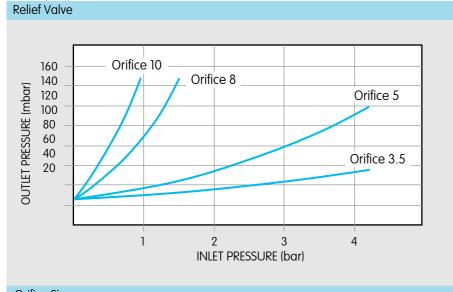


# J125 Versions

The following table indicates the code numbers of the various J125 versions available.

| Type Full Capacity |             | Limited                 | Over Pressure       | Under                        | Safety    | Unit Weight (Kg) |         |
|--------------------|-------------|-------------------------|---------------------|------------------------------|-----------|------------------|---------|
| TYPE               | Relief (FR) | Capacity<br>Relief (LR) | Slam Shut<br>(OPSS) | Pressure Slam<br>Shut (UPSS) | Diaphragm | Screwed          | Flanged |
| J125-S1            |             |                         |                     |                              |           | 1.8              | 4.5     |
| J125-S2            | *           |                         |                     |                              |           | 1.8              | 4.5     |
| J125-S3            |             | *                       |                     |                              |           | 1.8              | 4.5     |
| J125-S4            | *           |                         | *                   |                              |           | 2.3              | 5.0     |
| J125-S5            |             | *                       | *                   |                              |           | 2.3              | 5.0     |
| J125-S6            | *           |                         |                     | *                            |           | 2.3              | 5.0     |
| J125-S7            |             | *                       |                     | *                            |           | 2.3              | 5.0     |
| J125-S8            | *           |                         | *                   | *                            |           | 2.3              | 5.0     |
| J125-S9            |             | *                       | *                   | *                            |           | 2.3              | 5.0     |
| J125-S10           |             |                         | *                   |                              |           | 2.3              | 5.0     |
| J125-S11           |             |                         |                     | *                            |           | 2.3              | 5.0     |
| J125-S12           |             |                         | *                   | *                            |           | 2.3              | 5.0     |
| J125-S13           |             |                         | *                   |                              | *         | 2.3              | 5.0     |
| J125-S14           |             |                         | *                   | *                            | *         | 2.3              | 5.0     |

|                         |              | All capacities in SC | CMH 0.64 s.g. Droc | p = 20%      |              |              |
|-------------------------|--------------|----------------------|--------------------|--------------|--------------|--------------|
| 5mm Orifice             |              | <b>-</b>             |                    |              |              |              |
| Spring Range (mbar)     | 5 - 15       | 12 - 25              | 22 - 35            | 32 - 50      | 45 - 75      | 72 - 140     |
| Setting Pressure (mbar) | 10           | 20                   | 30                 | 40           | 60           | 100          |
| Inlet Pressure (mbar)   |              |                      |                    |              |              |              |
|                         | 6.2          | 5.5                  | 5.7                | 6.2          | 5.9          | 5.6          |
| 500                     | 8.4          | 7.7                  | 9.1                | 9.7          | 9.7          | 8.9          |
| 750                     | 11.7         | 10.9                 | 12.0               | 12.4         | 12.5         | 11.9         |
| 1000                    | 15.5         | 13.7                 | 14.1               | 14.0         | 14.0         | 14.8         |
| 1250                    | 16.7         | 16.5                 | 15.7               | 15.6         | 15.6         | 16.5         |
| 1500                    | 18.5         | 18.4                 | 17.8               | 17.3         | 17.3         | 18.1         |
| 2000                    | 22.0         | 20.7                 | 20.5               | 20.4         | 20.3         | 21.7         |
| 2500                    | 25.6         | 25.3                 | 24.7               | 23.9         | 23.9         | 24.6         |
| 3000                    | 28.8         | 28.3                 | 27.8               | 27.9         | 27.6         | 28.3         |
| 3500                    | 33.1         | 32.1                 | 31.3               | 30.9         | 30.9         | 31.9         |
| 4000                    | 36.5         | 36.0                 | 34.9               | 34.5         | 34.5         | 35.5         |
| 5000                    | 43.9         | 43.9                 | 44.0               | 44.1         | 44.1         | 42.8         |
| 6000                    | 51.3         | 51.3                 | 51.4               | 51.5         | 51.2         | 51.1         |
| 7000                    | 58.5         | 58.5                 | 58.2               | 58.3         | 58.4         | 58.5         |
| 8000                    | 65.7         | 65.7                 | 65.7               | 65.7         | 65.7         | 65.8         |
| Outflean                |              |                      |                    |              |              |              |
| mm Orifice              | 0.0          | 0.0                  | 10.0               | 10.0         | 10.4         | 0.0          |
| 250                     | 8.3          | 9.9                  | 10.0               | 10.0         | 10.4         | 9.3          |
| 500                     | 18.3<br>25.1 | 16.8                 | 17.4               | 15.7         | 16.1         | 15.3         |
| 750                     |              | 23.0                 | 23.4               | 21.2         | 22.8         | 19.2         |
| 1000<br>1250            | 28.4<br>32.8 | 28.9<br>32.4         | 28.5<br>32.4       | 28.6<br>32.6 | 27.2<br>32.6 | 26.1<br>30.7 |
| 1500                    | 36.7         | 36.5                 | 35.5               | 35.9         | 36.4         | 34.6         |
| 2000                    | 43.6         | 43.6                 | 42.7               | 42.7         | 42.8         | 41.5         |
| 2500                    | 50.9         | 50.3                 | 49.9               | 50.2         | 51.2         | 49.7         |
| 3000                    | 59.1         | 57.6                 | 57.1               | 58.0         | 58.2         | 57.4         |
| 3500                    | 66.3         | 64.9                 | 63.7               | 65.1         | 65.1         | 64.3         |
| 4000                    | 72.4         | 71.9                 | 71.6               | 72.6         | 72.0         | 72.9         |
| 5000                    | 85.8         | 85.8                 | 85.8               | 85.8         | 85.9         | 85.9         |
| 3000                    | 03.0         | 05.0                 | 05.0               | 05.0         | 05.7         | 03.7         |
| mm Orifice              |              |                      |                    |              |              |              |
| 100                     | 13.6         | 12.8                 | 12.1               | 11.3         | 9.4          | -            |
| 250                     | 15.5         | 21.2                 | 21.0               | 21.2         | 21.0         | 14.9         |
| 500                     | 36.6         | 38.4                 | 38.4               | 35.8         | 34.7         | 29.2         |
| 750                     | 52.6         | 53.4                 | 51.9               | 49.4         | 49.4         | 40.2         |
| 1000                    | 63.5         | 62.1                 | 62.5               | 62.9         | 63.9         | 47.5         |
| 1250                    | 75.7         | 72.4                 | 77.3               | 73.1         | 76.4         | 55.9         |
| 1500                    | 81.2         | 78.4                 | 87.2               | 84.0         | 83.9         | 65.8         |
| 2000                    | 105.3        | 92.1                 | 103.6              | 104.2        | 100.3        | 84.5         |
| 2500                    | 118.4        | 111.9                | 121.7              | 120.7        | 116.8        | 108.2        |
| Omm Orifice             |              |                      |                    |              |              |              |
| 50                      | 13.3         | 8.4                  | 6.9                | -            | -            |              |
| 100                     | 13.3         | 13.7                 | 12.9               | 11.9         | 9.8          | -            |
| 250                     | 25.6         | 25.6                 | 27.4               | 26.3         | 25.6         | 21.9         |
| 500                     | 43.9         | 43.9                 | 45.4               | 43.9         | 42.0         | 34.7         |
| 750                     | 62.1         | 62.8                 | 45.4<br>65.6       | 62.1         | 62.5         | 53.0         |
| 1000                    | 76.8         | 82.3                 | 81.5               | 76.8         | 73.1         | 73.1         |
| 1250                    | 76.8<br>91.4 | 95.0                 | 93.6               | 91.0         | 87.7         | 89.6         |
| 1500                    | 102.4        | 105.3                | 93.6<br>106.7      | 107.8        | 104.1        | 94.9         |
| 1700                    | 113.5        | 113.5                | 117.8              | 115.2        | 115.2        | 104.2        |



The data represented in the graph left shows the rise in outlet pressure above the set point against change in inlet pressure at a full fault situation.

### Orifice Sizes

| Orifice Size (mm) | Maximum Inlet Pressure |
|-------------------|------------------------|
| 3.5               | 8.6 bar (125 PSIG)     |
| 5                 | 5.2 bar (75 PSIG)      |
| 8                 | 2.4 bar (35 PSIG)      |
| 10                | 1.7 bar (25 PSIG)      |

For optimum regulator performance, the largest permissible orifice size should be selected from this table. For the optimum relief valve performance, the smallest orifice should be selected.

## **Material Specifications**

A summary of the material specification for the J125 is given for reference. All material has been selected to provide maximum durability and reliability in service.

| Components  | Specification                              |
|---|--|
| Regulator Body  | S.G. Iron BS EN 1563:1997 Gr 400-15        |
| Valve Seat  | Brass BS2874                               |
| Regulator Valve Disc and "O" rings, USSA Diaphragm, Safety Diaphragm    | Nitrile Synthetic Rubber (Buna)            |
| USSA Valve Disc and "O" rings   | Nitrile Synthetic Rubber (DIN 3535 Part 3) |
| Regulator Valve, USSA Valve   | Aluminium Alloy BS4300/5                   |
| Regulator Case and Cover, USSA Body and Cover                           | Aluminium Alloy BS1490                     |
| Regulator and USSA Valve Spindle  | Stainless Steel BS970                      |
| Regulator Diaphragm   | Reinforced Synthetic Rubber                |
| Relief Valve, Spring Holders, USSA Internals                            | Acetal Resin                               |
| Lever Arm, Regulator Diaphragm Plate, Vent Valve Plates, Clamping Plate | Mild Steel, Zinc Plated and Passivated     |
| Springs   | Carbon Steel, Zinc Plated and Passivated   |
| USSA Face Plates  | Stainless Steel BS3100                     |

### Quality:

Elster Jeavons is committed to a programme of continuous quality enhancement. All equipment designed and manufactured by the Elster-Instromet group benefits from the group's quality assurance standards which are approved to EN ISO 9001:2008.

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